

# STARCRAFT

2018

## SATELLITE

TOWABLES

OWNER'S MANUAL



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# ECO advantage™

THE STARCRAFT ECOADVANTAGE IS OUR COMPANY'S COMMITMENT TO PROTECTING THE ENVIRONMENT. Through Starcraft's company-wide sustainability program, we're creating better ways to build better RV's using fewer natural resources. Already, our initiative has created significant impact. As of 2014 our company has:

## Recycled



- 7,192 tons of wood
- 2,354 tons of scrap metal
- 1,428 tons of cardboard and paper

## Conserved



- 9,997,400 gallons of fresh water, enough to meet the daily needs of 133,293 Americans.
- 34,277 gallons of gas, enough for Americans to drive more than 957,600 miles.
- Enough electricity to power 1,745 homes for the year.

## Saved



- 60,900 mature trees.
- Enough landfill airspace to meet the annual disposal needs of a community of 44,683 people.

We're proud of our results, and we know those numbers show that a little initiative can go a long way. The Starcraft EcoAdvantage is our way of making sure endless generations can enjoy the Great Outdoors.



# TABLE OF CONTENTS

## **SECTION 1: WARRANTY & SERVICE**

---

About This Manual	11
Warranty packet	11
Safety Alerts	11
Reporting Safety Defects	12
Manufacturing Process	13
Options & Equipment	13
Customer Responsibility	13
Change Of Address/Ownership	14
Dealer Responsibility	14
Suggestions For Obtaining Service	14
Customer Relations	15
Starcraft Travel Club	16
Obtaining Emergency Warranty Repair	16
Obtaining Service For Separately Warranted Items	17
Obtaining Service at Starcraft	17
Parts & Accessories	17
Notice To Starcraft Dealers	26

## **SECTION 2: OCCUPANT SAFETY**

---

Secondary Means of Escape (Exit Window)	27
<i>Exit window Label</i>	27
Fire Safety	28
Fire Extinguisher	28
Smoke Alarm	29
Combination Carbon Monoxide /Propane Alarm	31
<i>LP/Carbon monoxide detector</i>	31
Formaldehyde	34
Extended Or Full Time Usage	34
Cold Weather Usage	34
Condensation	35

## **SECTION 3: PRE-TRAVEL INFORMATION**

---

Tow Vehicle	37
Vehicle Labels	37
Weight Terms	37
<i>OCCC Label (yellow)</i>	38
<i>Federal Certification Label</i>	38
<i>Tire &amp; Loading Information</i>	38
Weight and Capacity Labels	38
Loading Your Recreation Vehicle	39
Cargo Carrying Accessory Receiver (If So Equipped)	40
Rear Bumper	40
Travel Trailer Hitch (Customer Supplied)	40
Travel Trailer Hitching Procedure	41
Wire Harness/Connector Plug	43
<i>Safety chain installation</i>	43
<i>7-way trailer plug - cap end rear view</i>	43
Weighing Your Tow Vehicle & RV	44

## **SECTION 4: VEHICLE OPERATION**

---

Towing	47
Towing Behind Your RV	48
RV Brake System	48
Electric brakes	48
Travel Trailer Breakaway Switch	49
Entrance Door Step(s)	50

# TABLE OF CONTENTS

Entrance Door	50
Keys	50
Campsite Hook-Up	50
Emergency Stopping	51
Tires	51
Changing A Tire	54
Spare Tire Carrier (If So Equipped)	55
Hoist mount	55
<i>Hoist mount travel position</i>	55
<i>Bracket mount travel position</i>	55
<i>Crank access port</i>	55
Travel Trailer Set Up	56
<i>Bumper Mount</i>	56
Bumper mount	56
Leveling the RV	57
Stabilizer Jacks	57
Manual stabilizer jacks (if so equipped)	57
Electric stabilizer jacks (if so equipped)	57
Emergency Towing	58
Wheel Lugs	58
Patio Awning	60
Awning care	60

## **SECTION 5: SLIDEOUT SYSTEMS**

---

Electric Slide Room(s) (If So Equipped)	61
<i>Slideout overlap-outside</i>	62
Troubleshooting the Slideout	62
Slideout Systems	63
Schwintek Inwall slideout system	63
Trouble shooting the Inwall slideout system	64
Manual override for the inwall slideout	64
Error Codes	66
Flush Floor Slideout	66
Trouble shooting the flush floor slideout	66
Manual Operation for the flush floor slideout	67
<i>Fig. 1-Through Frame Crank Extension w/pin</i>	67
<i>Fig. 2- Crank Handle</i>	67
<i>Fig. 3-Hex Head Crank Extension</i>	68
<i>Fig. 4-Ratchet</i>	68
Power Gear® Slideout	68
Manual Operation for the Power Gear slideout system	69
Norco Slideout	70
Norco Slideout Manual Operation	71
<i>Fig.1 Slideout Controller</i>	72
Power Gear® Slim Rack Slideout System	72
Operating the Slideout	72

## **SECTION 6: ELECTRICAL SYSTEMS**

---

The Electrical System	77
In Case Of An Electrical Fire	77
Command Center	78
GFCI Receptacle	78
<i>Command Center Panel</i>	78
<i>Command Center Panel</i>	78
<i>W/Switch Modules</i>	78
Testing the Campsite Power Connection	79

# TABLE OF CONTENTS

Connecting the Power Cord	79
Power Converter	80
Converter w/charge wizard (if so equipped)	81
12-volt DC System	82
12-volt Fuse Panel	82
12-Volt DC Outlet	83
Auxiliary Battery (Customer Supplied)	83
Battery Isolator For Your Tow Vehicle (Customer Supplied)	84
Dry camping	84
Replacement and maintenance	84
Battery Disconnect Switch (If So Equipped)	85
Load Center	85
Approximate Electrical Load Ratings	85
<i>Typical Load Center Panel</i>	85
<i>Load Center Panel w/120 volt Main breaker</i>	85
<i>Battery Disconnect Switches</i>	85
120-volt (30 AMP) AC System (If So Equipped)	87
30-amp Power Cord (If So Equipped)	87
Calculating 30 AMP Electrical Load (If So Equipped)	87
120-volt Circuit Breakers	88
Solar Prep (If So Equipped)	89
Replacing Light Bulbs	89
<i>Solar Plug</i>	89

## **SECTION 7: FUEL & PROPANE SYSTEM**

---

Exhaust Gas Fumes	91
Propane Gas System	91
Propane Leak Test	92
Propane Safety Procedure	92
<i>Propane system label</i>	92
Propane Gas Container	93
<i>“Use propane only” label (Canada only)</i>	94
<i>“Shut off for re-fueling” label</i>	94
Servicing or filling	94
LP gas container overfill	95
Installing Propane Cylinder(s)	95
<i>“Do not fill to more than 80%” label</i>	95
<i>Single Cylinder</i>	95
<i>Double Cylinder</i>	96
Propane Regulator	97
Using The Propane System	97
Calculating Propane Gas Usage	98
Cooking With Propane Gas	98
Traveling with Propane	99
<i>Ensure a supply of fresh air (Canada units only)</i>	99
<i>Cooking / comfort heating label</i>	99
<i>Re-fueling Warning Label</i>	99

## **SECTION 8: PLUMBING SYSTEM**

---

Plumbing System Maintenance	101
Monitor Panel	101
<i>Monitor Panel</i>	101
Fresh Water System	102
<i>Command Center</i>	102
Fresh Water Holding Tank	103

# TABLE OF CONTENTS

12-Volt Water Pump & Switch	103
<i>Water pump</i>	103
Water Pressure Regulator (customer Supplied)	104
6 In 1 Utility Center (If So Equipped)	104
<i>Potable Water Label</i>	105
<i>Factory installed 3-valve water heater bypass</i>	106
<i>Gravity Fill inlet</i>	106
Sanitize water tank	107
Water Heater	108
Operating instructions:	108
High altitude deration	109
<i>Anode rod replacement chart</i>	109
<i>Water Heater Pilot ignition</i>	109
Pressure & temperature relief valve	110
Maintenance	110
Draining and winterization:	111
Water Heater Bypass – 3 Valves (If So Equipped)	111
<i>Factory installed</i>	111
Outside Shower (If So Equipped)	112
Faucets	112
Bathroom Tub / Shower	113
Hardware & Sink or Shower Fixtures	113
Draining The Fresh Water System	113
Sanitizing (6 in 1 Utility Center)	114
How to sanitize	114
<i>Exterior fresh water drain</i>	114
<i>Low point drains</i>	114
Winterizing (6 in 1 Utility Center)	116
Air Pressure Method	117
Winterize the Black Tank Flush:	118
Winterizing with antifreeze:	118
<i>Water heater drain plug location</i>	118
<i>Blowout Plug</i>	118
Black/Grey Water System	120
Black/Grey Water Holding Tanks	120
Black & Grey Tank Drains	121
<i>Black/Grey tank drain &amp; valves</i>	121
Toilet	122

---

## **SECTION 9: HEATING & COOLING**

Air Conditioner	125
Roof Mount (If So Equipped)	125
Wall Mount (If So Equipped)	125
Power Roof Vent (If So Equipped)	125
Ducting & Return Air	125
<i>Attic Fan Control</i>	125
Furnace	126

---

## **SECTION 10: APPLIANCES**

Microwave	127
Cooktops (If So Equipped)	128
Electric drop in cooktops (if so equipped)	128
Kitchen Range & Oven (If So Equipped)	129
Gas BBQ Grill (If So Equipped)	130

# TABLE OF CONTENTS

Attaching the “quick coupler” connection	131
<i>Bumper mounting bracket</i>	131
<i>Quick connect coupler</i>	131
<i>Gas Grill &amp; Mounting</i>	131
<i>Bracket on Support Rail</i>	131
Range Hood (If So Equipped)	132
Cooking With Propane	132
In Case Of A Grease Fire	132
Refrigerator	132
<i>Range Hood Vent</i>	132
Cleaning Your Refrigerator	133
Cleaning the interior	133
Water Heater – See plumbing section	134
Outside Kitchen (If So Equipped)	134
Cleaning the exterior	134
<i>Quick connect coupler</i>	135
<b>SECTION 11: ELECTRONICS</b>	
<hr/>	
HDTV Antenna (If So Equipped)	137
Antenna Power Supply (If So Equipped)	137
<i>Omnidirectional HDTV antenna</i>	137
<i>Antenna Power Supply</i>	137
<b>SECTION 12: INTERIOR</b>	
<hr/>	
Cleaning The Interior	139
Décor Items	139
Window treatments	139
Window Shades	139
Sofa	140
Hide-a-bed Sofa or Sofa Sleeper	140
Jack Knife Sofa	140
Free-Standing Table & Chairs (If So Equipped)	141
Booth Dinette (If So Equipped)	141
1. <i>Remove tri-fold sofa pillows and set aside</i>	141
3. <i>While sleeping surface is up, gold out legs. Extend sleeping surface until grounded.</i>	141
2. <i>Using the strap handle, pull sleeping surface up, then out.</i>	141
4. <i>Once sleeping surface is grounded, fold headboard down flat.</i>	141
Cabinetry & Tables	142
Pantry or Hutch (If So Equipped)	142
Countertops	142
Laminate countertops (if so equipped)	142
Solid surface countertops (if so equipped)	143
Interior Wall Panel	143
Flooring	143
Carpet	143
Bed Storage	144
ABS Plastics	144
Vinyl flooring	144
<b>SECTION 13: EXTERIOR</b>	
<hr/>	
Cleaning The Exterior	145
Frame	147
E-Z Lube or Super-Lube Axle (If So Equipped)	147
Exterior Roof & Sidewall Vents	148

Windows	148
Exterior ladder (If So Equipped)	148
Sealants	149
Travel Trailers - Sealant Diagram	150

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**SECTION 14: TRAVEL/CAMPING/STORAGE CHECKSISTS**

Travel Checklist	151
RV Storage	152

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**SECTION 15: ADDITIONAL INFORMATION**

Featured Components Quick Reference Chart	155
Vehicle Maintenance Record	156



**WARNING: READ ALL INSTRUCTIONS IN THIS MANUAL AND COMPONENT MANUFACTURER SUPPLIED INFORMATION BEFORE USING YOUR RV.**

This manual has been provided by Starcraft, Inc. for the sole purpose of providing instructions concerning the operation and maintenance of this vehicle and its components. Nothing in this manual creates any warranty, either expressed or implied. The only warranty offered by Starcraft, Inc. is as set forth in the limited warranty applicable to this vehicle.

The owner's failure to provide required service and/or maintenance could result in the loss of warranty. The owner should review Starcraft's limited warranty and the limited warranties that apply to specific components that are offered with this vehicle.

Instructions are included in the manual for operating various components which are optional on some vehicles or may not be available on your particular model. **“If so equipped” does not indicate or imply that the component(s) or option(s) were at any time available, or can be retrofitted to your model.** In addition, the owner should refer to individual manufacturer's operating instructions contained in the owner's packet.



**Congratulations!** Thank you for selecting a Starcraft recreation vehicle. We are excited to welcome you to our growing RV family. We are committed to being the most respected name in RVs. We invite you to drop by our manufacturing facility. To book a group tour or check scheduled factory tour times (free admission, closed holidays) please call (800) 945-4787.

### **ABOUT THIS MANUAL**

This manual is a guide to operation of the features, equipment and controls in your recreation vehicle. If you find components vary significantly from what is described, please contact your dealer to ensure you have the correct information. Nothing in this manual creates any warranty, either expressed or implied.

This Owner's Manual and Warranty Packet are to be considered permanent components of the vehicle. Keep them in your recreation vehicle at all times for personal reference. If the recreation vehicle is sold, they should remain with the vehicle for the next owner. Nothing in this manual creates any warranty, either expressed or implied, nor does it cover every possible detail of equipment, standard or option, installed on or in your recreation vehicle.

*Information, illustrations and specifications in this manual reflect the most current available at the time of publication approval, are subject to change and not intended to indicate actual size.*

### **WARRANTY PACKET**

There are components that are excluded from the vehicle warranty, or are warranted separately by their own individual manufacturer's limited warranty. The Warranty Packet contains these component manufacturer supplied manuals or information sheets, warranty cards and/or registrations. Consult this information for questions regarding operating, maintenance, servicing instructions and warranty coverage. It is important you complete and mail warranty cards and registrations within the prescribed time limits to avoid loss of warranty coverage.

### **SAFETY ALERTS**

Throughout this manual, certain items are labeled **NOTE**, **CAUTION**, **WARNING**, and **DANGER**. These terms will alert you to precautions that can involve risk to your vehicle or to your personal safety.

Read and follow them carefully. National Safety Associations and organizations require many of the instructions listed. Always use the appropriate safety gear when servicing or maintaining your recreation vehicle. Please call your dealer or our customer service representatives if you are unsure how to proceed.

These signal words indicate precautions and potential situations, which if not avoided, may result in personal injury, property damage, or damage to your recreation vehicle. These precautions are listed in the appropriate areas in this Owner's Manual, and in the information contained in the Warranty Packet, and on safety labels affixed to your recreation vehicle. Read and follow them carefully.



**NOTE:** Gives helpful information.

## SECTION 1: WARRANTY & SERVICE



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

### **NOTICE**

Indicates a potential situation that, if not avoided, may result in property damage or damage to your motor home.



### **CAUTION**

Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.



### **WARNING**

Indicates a potentially hazardous situation that, if not avoided, may result in death or serious injury.



### **DANGER**

Indicates an imminently hazardous situation that, if not avoided, will result in death or serious injury. This alert information is limited to the most extreme situations.

## ***REPORTING SAFETY DEFECTS***

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### **In the United States**

If you believe that your recreation vehicle has an alleged defect that could cause a crash or cause injury or death, you should immediately inform the National Highway Traffic Safety Administration (NHTSA) and Starcraft.

If NHTSA receives similar complaints, it may open an investigation, and if it finds that a safety defect exists in a group of vehicles it may order a recall and remedy campaign. However, NHTSA cannot become involved in individual problems between you, your dealer or Starcraft. For additional information, please refer to the NHTSA website at [www.safercar.gov](http://www.safercar.gov).

### **To contact NHTSA by phone:**

Call the Department of Transportation (DOT) Vehicle Safety Hotline at 1-888- 327-4236 and a NHTSA representative will record your complaint information (TTY: 1-800-424-9153 or 1-202-484-5238).

### **To contact NHTSA by mail:**

Office of Defects Investigations/CRD  
NVS-216  
1200 New Jersey Ave SE  
Washington, DC 20590

### **In Canada**

If you believe your recreation vehicle has an alleged safety defect, you should contact Transport Canada and Starcraft. Transport Canada prefers to be called instead of posted mail or email as it enables their investigators to confirm that your information is correct, and to answer your questions accurately. For additional information, please refer to the Transport Canada website at [www.tc.gc.ca](http://www.tc.gc.ca).

#### **To contact Transport Canada by phone:**

Call 1-800-333-0510 (or 1-613-993-9851 if you are calling from the Ottawa region) and ask to speak to a defect investigator.

#### **To contact Transport Canada by mail:**

Road Safety and Motor Vehicle  
Regulation Directorate  
Transport Canada  
Tower C, Place de Ville  
330 Sparks Street  
Ottawa, Ontario K1A 0N5

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## **MANUFACTURING PROCESS**

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Starcraft recreation vehicles are manufactured for use as temporary living quarters for recreation, camping and travel uses, all as defined by the bylaws of the Recreation Vehicle Industry Association (RVIA).

This recreation vehicle is not intended for use as a full-time residence or for commercial use. Commercial use means using the recreation vehicle as a business asset such as a mobile office or using the recreation vehicle for lease or rental purposes.

Starcraft reserves the right to discontinue or change specifications or design at any time without notice and without incurring any obligation whatsoever. Recreation vehicles built for sale in Canada may differ to conform to Canadian Codes.

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## **OPTIONS & EQUIPMENT**

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Starcraft recreation vehicles are available in several sizes and models, so accessories and components may differ slightly between models. Some equipment described in this manual may not apply to your recreation vehicle.

Starcraft reserves the right to discontinue or change specifications or design at any time without notice, and to make additions or improvements without incurring any obligations upon itself to install these changes on its products previously manufactured. Recreation vehicles built for sale in Canada may differ to conform to Canadian Codes.

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## **CUSTOMER RESPONSIBILITY**

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It is important you read and understand all instructions and precautions before operating the recreation vehicle. Even if you are an experienced RV'er we encourage you to thoroughly read this Owner's Manual, as well as the information contained in your Warranty Packet.

As technology advances, new improvements enter the RV industry every day, and each RV manufacturer has its own unique manufacturing process.

Familiarize yourself with the applicable warranties. There are components that are excluded or warranted separately by their individual manufacturer's limited warranty (refer to the Warranty Packet).

## **SECTION 1: WARRANTY & SERVICE**

As the owner of the recreation vehicle, you are responsible for regular and proper maintenance performed in accordance with this manual and the OEM manuals. Regular and proper maintenance will help prevent conditions arising from neglect that are not covered by warranty. It is your responsibility and obligation to return your recreation vehicle to your dealer for warranty service repair.

### ***CHANGE OF ADDRESS/OWNERSHIP***

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Please notify Starcraft Customer Service as soon as possible of a change of address by writing or calling us. For notification of a change of ownership, please fill out the appropriate form located in this manual and mail it to Starcraft Customer Service along with documentation showing proof of ownership.

### ***DEALER RESPONSIBILITY***

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At the time of sale of the new RV, your Starcraft dealer is expected to:

- Deliver your RV in the best condition possible. Your RV must pass the dealer's pre-delivery inspection (PDI), including all systems tests.
- Provide orientation of the RV, its systems, components and operation.
- Request that you read all warranty information and explain any provision not clearly understood.
- Ensure you receive the Warranty Packet. Your dealer can assist you in completing the OEM warranty cards or registrations, and locate any required component model or serial numbers.
- Complete and return the "Warranty Registration and Customer Delivery Form" to Starcraft within 10 days of delivery to activate the applicable warranty coverage.

The **Limited Warranty** is activated only after Starcraft receives a signed and dated "Warranty Registration and Customer Delivery Form" from your dealer.

### ***SUGGESTIONS FOR OBTAINING SERVICE***

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To help ensure your dealer provides the level of service you expect, here are some suggestions we would like to make:

**Contact your dealer at once...** Do not wait until you are ready to use your RV. Your dealer may not be able to service it immediately and/or the repair may require parts be ordered. The dealer's service department is busiest on Mondays, Fridays and before the holidays.

**Prepare for the appointment...** If you are having warranty work performed, be sure to have the right papers with you. Take your warranty folder and have your vehicle information available. All work to be performed may not be covered by the warranty. Discuss additional charges with the service personnel.

**Prepare a list...** Provide your dealer with a written list of specific repairs needed. It is important that you provide any vehicle repair history to the dealer's service personnel.

Keep a maintenance log of your vehicle's service history. This can often provide a clue to the current issue.

**Be reasonable with your requests...** If you leave a list with several items and you need your vehicle returned back by a specific time, discuss the situation with the dealer's service personnel and list your items in order of priority. This may include making a second appointment for work not completed or parts that the dealer may need to order.

**Don't expect to look over the technician's shoulder...** Please don't be offended if you are told you cannot watch the work being done. Some insurance requirements forbid admission of customers to the service area.

**Inspect the work performed...** Finally, check out the service or repair job when you pick up your vehicle. Notify the dealer's service personnel immediately of any dissatisfaction. If you cannot return the vehicle immediately for repair, make an appointment as soon as possible.

Please be aware that all service shops require notification of any issues with their repairs within a specified time limit. Make sure you are familiar with their repair policies.

### ***CUSTOMER RELATIONS***

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Starcraft has empowered its dealers to make warranty and repair decisions.

If a special circumstance occurs that requires information from Starcraft, we have asked your dealer's service management to make the contact on your behalf. **This is why you should always talk to your dealer's service management first.**



**NOTE:** Please provide the following information when contacting us for assistance:

- Customer name and current location.
- Phone number where you can be reached.
- 17-digit chassis Vehicle Identification Number (VIN) or 8-digit Serial Number.
- Your date of purchase.
- If applicable, the component description, serial number and model number.
- A detailed description of the concern.  
The name of your selling dealer.

If different from above, the contact information for the RV repair facility you are contacting Jayco to discuss.

#### **Mailing address**

Starcraft, Inc.  
Customer Service  
P.O. Box 460  
903 S. Main Street  
Middlebury IN 46540  
Phone (toll-free)  
Fax  
Brochure request  
Parts email  
Service email  
Website

#### **Shipping address**

Starcraft, Inc.  
Customer Service  
100 Bontrager Drive  
Bldg 42 Door 4220  
Middlebury IN 46540  
(800) 945-4787  
(574) 825-6092  
[info@Starcraftrv.com](mailto:info@Starcraftrv.com)  
[parts@Starcraftrv.com](mailto:parts@Starcraftrv.com)  
[service@Starcraftrv.com](mailto:service@Starcraftrv.com)  
[www.Starcraftrv.com](http://www.Starcraftrv.com)

## **SECTION 1: WARRANTY & SERVICE**

### **An important note about alterations and warranties**

Installations or alterations to the original equipment vehicle as distributed by Starcraft are not covered by the Towable Limited Warranty. The special body company, assembler, equipment installer or up fitter is solely responsible for warranties on the body or equipment and any alterations (or any effect of the alterations) to any of the parts, components, systems or assemblies installed by Starcraft. Starcraft is not responsible for the safety or quality of design features, materials or workmanship of any alterations by such suppliers.

### **STARCRAFT TRAVEL CLUB**

All owners of Starcraft recreation vehicles are eligible for membership in the Starcraft Camper Club. The club promotes family camping and the active use of your RV with others who have similar interests in the RV lifestyle.

One "International Rally" is held each year in various locations around the United States and Canada. In addition, the club offers a variety of local and regional activities throughout the year.

By belonging to the Starcraft Camper Club, you will find new ways to enjoy your RV and make friends all across the country.

For more information, please visit [www.Starcraftrvclub.com](http://www.Starcraftrvclub.com), or call 1-800-262-5178.



### **OBTAINING EMERGENCY WARRANTY REPAIR**

A roadside emergency can happen at any time, whether your recreation vehicle is new or old. If you are traveling, using the following guidelines can help get you back on the road faster.

1. Call 1-800-945-4787 or use our website dealer locator to find an authorized Starcraft dealer in your area. Contact them for an appointment; they will handle all warranty repair billing and returned parts for you.
2. If you cannot locate an authorized Starcraft dealer near you, ask the campground staff for referrals or check the local telephone yellow pages. Or contact Starcraft Customer Service or your selling dealer for assistance in locating a repair facility.
  - a. Contact the RV repair facility to discuss your situation and make an appointment. Ask how their billing will be handled. They may choose to bill Starcraft directly; otherwise, you are expected to pay them.
  - b. Have the RV repair facility inspect your RV. Either they or you must call Starcraft Customer Service to discuss applicable warranty coverage **prior** to any repair work being performed.
  - c. Starcraft Customer Service will issue an authorization number upon warranty repair approval and advise if any original parts need to be returned.
  - d. Once Starcraft Customer Service has issued an authorization number, the RV repair facility may begin actual repair to your RV.
  - e. Inspect the completed repair work thoroughly. If you are not satisfied, communicate that immediately to the RV repair facility management. Make sure you are satisfied with the repair before you pay or leave the premises.
  - f. For reimbursement, either you or the RV repair facility must send a copy of your itemized repair bill and all requested return parts by UPS (regular ground, freight pre-paid) within 60 days of the completed repair date.

**To expedite processing your warranty claim, include your name, address, phone number, RV 17-digit VIN and authorization number. If returning parts, include a copy of your return freight bill.**

### **Obtaining weekend or after business hours repair assistance**

If an authorized Starcraft dealer is not located nearby, contact your selling dealer for assistance. If your dealer is closed, check with the campground staff or telephone yellow pages for an RV repair facility. Have the item repaired and contact Starcraft Customer Service immediately the following business day.

*Failure to contact Starcraft Customer Service, unauthorized or improper warranty repairs, or failure to return requested original parts may result in loss of reimbursements and/or loss of warranty.*

## **OBTAINING SERVICE FOR SEPARATELY WARRANTED ITEMS**

Your selling dealer is responsible for servicing your recreation vehicle before delivery, and has an interest in your continued satisfaction. We recommend your dealer perform all inspection, warranty and maintenance services. Some dealers may be authorized service centers for those OEMs whose products are warranted separately and excluded from the **Limited Warranty**.

## **OBTAINING SERVICE AT STARCRAFT**

Should your RV be in need of service, and your dealer recommend that the repairs be made at the Starcraft Factory Service Center, your RV may be returned to us with the following guidelines\*:

- You or your dealer must make a confirmed appointment a minimum of **60 days** prior to dropping off your RV at the Starcraft Factory Service Center.
- The holding tanks must be emptied and rinsed. We have a dumping station available for customer use.
- The propane system and all electrical systems must be shut down and turned off. We are not responsible for discharged batteries or propane tanks.
- During the appropriate season, please ensure your RV is winterized.
- Unless prior approval has been obtained from the Starcraft Factory Service Center, all personal items must be removed from the area where you are requesting service repair and the refrigerator emptied. We are not responsible for loss of food items.
- All transportation costs are the responsibility of the owner. You may need to arrange for alternative accommodations for some types of repairs. Please be prepared accordingly

*\*Starcraft Customer Service occasionally utilizes local independent repair facilities. Your RV may be referred to or repaired by one of these local repair facilities.*

## **PARTS & ACCESSORIES**

Contact your independent Starcraft dealer for assistance in obtaining replacement parts or accessories. Starcraft does not sell parts retail direct or to non-authorized dealers. If the original part is no longer available, Starcraft makes every effort to provide an appropriate substitute.

## **SECTION 1: WARRANTY & SERVICE**

### **STARCRAFT TOWABLE ONE (1) YEAR LIMITED WARRANTY**

#### **WHAT AND WHO IS COVERED**

The Starcraft warranty covers this recreational vehicle (“RV”), when used only for its intended purpose of recreational travel and camping, for one (1) year. It covers RV’s sold in, and remain in, the United States, U.S. Territories and Canada, only. The warranty period begins on the date that the RV is delivered to the first retail purchaser by an independent, authorized dealer of Starcraft, or, if the dealer places the vehicle in service prior to retail sale, on the date the RV is first placed in such service. In the event that a substantial defect in material or workmanship, attributable to Starcraft, is found to exist during the warranty period, it will be repaired or replaced, at Starcraft’s option, without charge to the RV owner, in accordance with the terms, conditions and limitations of this limited warranty.

This limited warranty applies to the first consumer purchaser only. All rights and limitations within this warranty are applicable to the original owner of the RV only. You may contact an independent, authorized dealer for details.

Starcraft’s obligation to repair or replace defective materials or workmanship is the sole obligation of Starcraft under this limited warranty. Starcraft reserves the right to have new or remanufactured parts of similar quality used to complete any work, and to make parts and design changes from time to time without notice to anyone. Starcraft reserves the right to make changes in the design or material of its products without incurring any obligation to incorporate such changes in any product previously manufactured. Starcraft makes no warranty as to the future performance of this RV, and this limited warranty is not intended to extend to the future performance of this RV, or any of its materials, components or parts. In addition, the RV owner’s obligation to notify Starcraft, or one of its independent, authorized dealers, of a claimed defect does not modify any obligation placed on the RV owner to contact Starcraft directly when attempting to pursue remedies under state or federal law.

**LIMITATIONS, EXCLUSIONS AND DISCLAIMER OF IMPLIED WARRANTIES: ANY IMPLIED WARRANTY THAT IS FOUND TO ARISE BY WAY OF STATE OR FEDERAL LAW, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR ANY IMPLIED WARRANTY OF FITNESS, IS LIMITED IN DURATION TO THE DURATION SET FORTH IN THIS LIMITED WARRANTY AND IS LIMITED IN SCOPE OF COVERAGE TO THE SCOPE OF COVERAGE OF THIS LIMITED WARRANTY.**

Starcraft makes no warranty of any nature beyond that contained in this limited warranty. Starcraft does not authorize any person to create any other obligation or liability for it regarding this RV, and Starcraft is not responsible for any representation, promise or warranty made by any dealer or other person beyond what is expressly stated in this limited warranty, and no one has the authority to enlarge, amend or modify this limited warranty. Any selling or servicing dealer is not Starcraft’s agent, but an independent entity.

**STARCRAFT SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES THAT MAY RESULT FROM BREACH OF THIS LIMITED WARRANTY OR ANY IMPLIED WARRANTY.**

**THIS EXCLUSION OF CONSEQUENTIAL AND INCIDENTAL DAMAGES SHALL BE INDEPENDENT OF ANY FAILURE OF THE ESSENTIAL PURPOSE OF ANY WARRANTY, AND THIS EXCLUSION SHALL SURVIVE ANY DETERMINATION THAT THIS LIMITED WARRANTY OR ANY IMPLIED WARRANTY HAS FAILED**

**OF ITS ESSENTIAL PURPOSE.**

Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you.

**HOW TO GET SERVICE**

To obtain warranty service the owner must do all of the following:

1. Notify an independent, authorized dealer of Starcraft, or Starcraft, of the substantial defect in material or workmanship attributable to Starcraft, within the warranty coverage period designated above;
2. Provide the notification mentioned in (1), above, within ten (10) days of when the owner discovered, or should have discovered, the substantial defect in material or workmanship attributable to Starcraft;
3. Promptly schedule an appointment with and take the RV to an independent, authorized dealer of Starcraft, or Starcraft, for repairs; and
4. Pay any freight or transportation costs, import duties, fees and all incidental expenses associated with obtaining warranty service.

For warranty service simply contact one of Starcraft's independent, authorized service centers for an appointment and then deliver your RV to the service center on the specified appointment date. If you need assistance you may contact Starcraft RV at 903 S. Main Street, P.O. Box 460, Middlebury, Indiana 46540, Attn: Customer Service, (800) 945-4787 or [www.starcraftrv.com](http://www.starcraftrv.com).

NOTE: Starcraft does not control the scheduling of service work at the independent, authorized dealerships. You may encounter some delay in scheduling or completion of work. Also, you must notify the selling dealer at time of delivery to have work performed on any defect that occurred at the factory during manufacture at no cost to you as provided by this limited warranty. (See below under WHAT IS NOT COVERED).

If two (2) or more service attempts have been made to correct any covered defect that you believe impairs the value, use or safety of the RV, or if it has taken longer than thirty (30) days for those types of repairs to be completed, you must, to the extent permitted by law, notify Starcraft directly, in writing, at the above address, of the unsuccessful repair(s) of the alleged defect(s) so that Starcraft can become directly involved in making sure that you are provided service pursuant to the terms of this limited warranty.

**WHAT IS NOT COVERED**

By way of example only, this limited warranty does not cover any of the following: defects in materials, components or parts of the structure of the RV not attributable to Starcraft; items that are added or changed after the RV leaves the possession of Starcraft; additional equipment or accessories installed at any dealership, or other place of business, or by any other party, other than Starcraft; any RV used for rental or other commercial purposes (Note: It shall be concluded that the RV has been used for commercial and/or business purposes if the RV owner or user files a tax form claiming any business or commercial tax benefit related to the RV, or if the RV is purchased, registered or titled in a business name); any RV sold or used outside the United States, U.S. Territories or Canada; any RV not used solely for recreational travel and camping; any RV purchased through auction or wholesale; any RV purchased from a dealer that is not an authorized dealer of Starcraft; excess weight placed on the Structural Components; normal wear, tear or usage, such as tears, punctures,

## **SECTION 1: WARRANTY & SERVICE**

soiling, mildew, fading, or discoloration of exterior plastic or fiberglass, or soft goods, such as upholstery, drapes, carpet, vinyl, screens, cushions, mattresses and fabrics; the effects of condensation or moisture from condensation inside the RV; mold or any damage caused by mold to the inside or outside of the RV; imperfections that do not affect the suitability of the RV for its intended purpose of recreational use or items that are working as designed but that you are unhappy with; exterior paint or finish which is warranted independently by the paint manufacturer and/or independent applicator; problems, including water leaks, related to misuse, mishandling, neglect or abuse, including failure to maintain the RV in accordance with the owner's manual, or other routine maintenance such as inspections, lubricating, adjustments, tightening of screws and fittings, tightening of lug nuts, sealing, rotating tires; damage due to accident, whether or not foreseeable, including any acts of weather or damage or corrosion due to the environment, theft, vandalism, fire, or other intervening acts not attributable to Starcraft; damage caused by unregulated water pressure, tank over fill, or plumbing system modifications resulting in flooding of the vehicle; failure of the original retail purchaser or others to follow ordinary maintenance procedures as recommended by Starcraft or the manufacturer of the Structural Component service items such as, lubricants, fluids, filters, etc.; damage caused by unprotected electrical hook-ups (home or campground), power surges, lightning, circuit overload, or electrical system modifications; damage resulting from tire wear or tire failure; defacing, scratches, dents, chips on any surface or fabric of the RV; damage caused by infestation by insects or other animals; damage caused by off road use, overloading the RV or alteration of the RV, or any of its components or parts; wheel alignment or adjustments to axles when caused by improper maintenance, loading or damage from road hazards, including off road travel, wheel damage or balancing or damage from tire failures. Also, any costs associated with obtaining service, including by way of example, travel costs, are specifically excluded from the coverage of this warranty.

### **EVENTS DISCHARGING STARCRAFT FROM OBLIGATION UNDER WARRANTY**

Certain things completely discharge Starcraft from any obligation under this warranty and void it. By way of example, the following shall discharge Starcraft from any express or implied warranty obligation to repair or replace any defect that results from: any rental or other commercial use or purchase of the RV (as defined in this warranty), any RV sold outside of, or used outside of, the United States, U.S. Territories or Canada, through an auction or wholesale or by a non-authorized dealer, any defect in a separately manufactured component part, owner neglect or failure to provide routine maintenance (See Owner's Manual), unauthorized alteration, off road use, collision or accident, whether or not foreseeable, including any acts of weather or damage or corrosion due to the environment, theft, vandalism, fire, explosions, overloading in excess of weight ratings, and tampering with any portion of the RV.

### **LEGAL REMEDIES**

Any action to enforce any portion of this limited warranty, or any implied warranty, shall be commenced within six (6) months after expiration of the warranty coverage period designated above. Any performance of repairs shall not suspend this limitation period from expiring. Any performance of repairs after the warranty coverage period has expired, or performance of repairs regarding anything excluded from coverage under this limited warranty shall be considered "good will" repairs, and they will not alter the express terms of this limited warranty, or extend the warranty coverage period or this limitation period.

In addition, this warranty is not intended to extend to future performance, and nothing in this warranty, or any action of Starcraft, or any agent of Starcraft, shall be interpreted as an extension of the warranty period or this limitation period. Some states do not allow a reduction in the statute of limitations, so this reduction may not apply to you.

**WARRANTY REGISTRATIONS**

Your warranty registration records should be completed and delivered to the manufacturers of component parts. The selling dealership will assist you in completing and submitting the Starcraft product warranty registration form. That form must be returned to Starcraft within ten (10) days of your taking delivery of the RV. Your warranty will not be registered unless this warranty registration is completed and received by Starcraft. Failure to file this warranty registration with Starcraft will not affect your rights under this limited warranty as long as you can present proof of purchase, but it can cause delays in obtaining the benefits of this limited warranty, and it may inhibit any servicing facility's ability to provide proper repairs and/or part replacement.

**CARE AND MAINTENANCE**

It is the owner's responsibility to perform proper care and maintenance of the RV, and to assure correct load distribution. For details regarding this, please see your RV owner's manual and the owner's manuals of other component part manufacturers. These outline various care and maintenance that is required to maintain your RV. Please review all manuals supplied with your RV, and contact your selling dealership or supplier of the component part if you have questions. Note: Failure to maintain the RV as noted in those manuals voids this limited warranty, and any damage to the RV as a result of your failure to perform such care, is not covered by this limited warranty.

**THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS THAT VARY FROM STATE TO STATE.**

**STARCRAFT RV**

903 S. Main Street \* P.O. Box 460 \* Middlebury, IN 46540

Telephone: 800-945-4787

**STARCRAFT TOWABLE LIMITED THREE (3) YEAR  
STRUCTURAL WARRANTY**

**WHAT AND WHO IS COVERED**

The Starcraft Limited Structural warranty covers this recreational vehicle ("RV"), when used only for its intended purpose of recreational travel and camping, for three (3) years. It covers RV's sold in, and remain in, the United States, U.S. Territories and Canada, only. The warranty period begins on the date that the RV is delivered to the first retail purchaser by an independent, authorized dealer of Starcraft, or, if the dealer places the vehicle in service prior to retail sale, on the date the RV is first placed in such service.

This Structural Limited Warranty only covers material components and parts of the Structural Components actually manufactured by and made by Starcraft and labor provided directly by Starcraft.

"Structure Components" consist of: materials and/or workmanship directly attributable to Starcraft, namely, the laminated fiberglass sidewall assembly, laminated rear wall assembly,

## **SECTION 1: WARRANTY & SERVICE**

laminated fiberglass front wall (wrap) assembly, sidewall/end wall/front and rear wall frame assembly (wood and aluminum), roof assembly, and floor assembly.

This Warranty does not cover: front and rear fiberglass caps and any other cosmetic fiberglass attachments; sidewall metal (unless the root cause is the wall structure); exterior roof material (EPDM rubber, TPO, etc.); floor covering (carpet, linoleum, hardwood, tile, etc.); all sidewall, end wall, front and rear wall, roof and floor attachments; and delamination caused by water intrusion from lack of required exterior seal maintenance.

This Structural Limited Warranty applies to the first consumer purchaser only. All rights and limitations within this warranty are applicable to the original owner of the RV only. You may contact an independent, authorized dealer for details.

Starcraft's obligation to repair or replace defective materials or workmanship is the sole obligation of Starcraft under this Limited Structural warranty. Starcraft reserves the right to have new or remanufactured parts of similar quality used to complete any work, and to make parts and design changes from time to time without notice to anyone. Starcraft reserves the right to make changes in the design or material of its products without incurring any obligation to incorporate such changes in any product previously manufactured. Starcraft makes no warranty as to the future performance of this RV, and this limited warranty is not intended to extend to the future performance of this RV, or any of its materials, components or parts. In addition, the RV owner's obligation to notify Starcraft, or one of its independent, authorized dealers, of a claimed defect does not modify any obligation placed on the RV owner to contact Starcraft directly when attempting to pursue remedies under state or federal law.

**LIMITATIONS, EXCLUSIONS AND DISCLAIMER OF IMPLIED WARRANTIES: ANY IMPLIED WARRANTY THAT IS FOUND TO ARISE BY WAY OF STATE OR FEDERAL LAW, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR ANY IMPLIED WARRANTY OF FITNESS, IS LIMITED IN DURATION TO THE DURATION SET FORTH IN THIS STRUCTURAL LIMITED WARRANTY AND IS LIMITED IN SCOPE OF COVERAGE TO THE SCOPE OF COVERAGE OF THIS STRUCTURAL LIMITED WARRANTY.**

Starcraft makes no warranty of any nature beyond that contained in this Structural Limited Warranty. Starcraft does not authorize any person to create any other obligation or liability for it regarding this RV, and Starcraft is not responsible for any representation, promise or warranty made by any dealer or other person beyond what is expressly stated in this Structural Limited Warranty, and no one has the authority to enlarge, amend or modify this limited warranty. Any selling or servicing dealer is not Starcraft's agent, but an independent entity.

**STARCRAFT SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES THAT MAY RESULT FROM BREACH OF THIS STRUCTURAL LIMITED WARRANTY OR ANY IMPLIED WARRANTY.**

**THIS EXCLUSION OF CONSEQUENTIAL AND INCIDENTAL DAMAGES SHALL BE INDEPENDENT OF ANY FAILURE OF THE ESSENTIAL PURPOSE OF ANY WARRANTY, AND THIS EXCLUSION SHALL SURVIVE ANY DETERMINATION THAT THIS STRUCTURAL LIMITED WARRANTY OR ANY IMPLIED WARRANTY HAS FAILED OF ITS ESSENTIAL PURPOSE.**

Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you.

### **HOW TO GET SERVICE**

1. To obtain warranty service the owner must do all of the following:
2. Notify an independent, authorized dealer of Starcraft, or Starcraft, of the substantial defect in material or workmanship attributable to Starcraft, within the warranty coverage period designated above;
3. Provide the notification mentioned in (1), above, within ten (10) days of when the owner discovered, or should have discovered, the substantial defect in material or workmanship attributable to Starcraft;
4. Promptly schedule an appointment with and take the RV to an independent, authorized dealer of Starcraft, or Starcraft, for repairs; and
5. Pay any freight or transportation costs, import duties, fees and all incidental expenses associated with obtaining warranty service.

For warranty service simply contact one of Starcraft's independent, authorized service centers for an appointment and then deliver your RV to the service center on the specified appointment date. If you need assistance you may contact Starcraft RV at 903 S. Main Street, P.O. Box 460, Middlebury, Indiana 46540, Attn: Customer Service, (800) 945-4787 or [www.starcraftrv.com](http://www.starcraftrv.com).

NOTE: Starcraft does not control the scheduling of service work at the independent, authorized dealerships. You may encounter some delay in scheduling or completion of work. Also, you must notify the selling dealer at time of delivery to have work performed on any defect that occurred at the factory during manufacture at no cost to you as provided by this limited warranty. (See below under WHAT IS NOT COVERED).

If two (2) or more service attempts have been made to correct any covered defect that you believe impairs the value, use or safety of the RV, or if it has taken longer than thirty (30) days for those types of repairs to be completed, you must, to the extent permitted by law, notify Starcraft directly, in writing, at the above address, of the unsuccessful repair(s) of the alleged defect(s) so that Starcraft can become directly involved in making sure that you are provided service pursuant to the terms of this limited warranty.

### **WHAT IS NOT COVERED**

By way of example only, this limited warranty does not cover any of the following: defects in materials, components or parts of the structure of the RV not attributable to Starcraft; items that are added or changed after the RV leaves the possession of Starcraft; additional equipment or accessories installed at any dealership, or other place of business, or by any other party, other than Starcraft; any RV used for rental or other commercial purposes (Note: It shall be concluded that the RV has been used for commercial and/or business purposes if the RV owner or user files a tax form claiming any business or commercial tax benefit related to the RV, or if the RV is purchased, registered or titled in a business name); any RV sold or used outside the United States, U.S. Territories or Canada; any RV not used solely for recreational travel and camping; any RV purchased through auction or wholesale; any RV purchased from a dealer that is not an authorized dealer of Starcraft; excess weight placed on the Structural Components; normal wear, tear or usage, such as tears, punctures, soiling, mildew, fading, or discoloration of exterior plastic or fiberglass, or soft goods, such as upholstery, drapes, carpet, vinyl, screens, cushions, mattresses and fabrics; the effects of

## **SECTION 1: WARRANTY & SERVICE**

condensation or moisture from condensation inside the RV; mold or any damage caused by mold to the inside or outside of the RV; imperfections that do not affect the suitability of the RV for its intended purpose of recreational use or items that are working as designed but that you are unhappy with; exterior paint or finish which is warranted independently by the paint manufacturer and/or independent applicator; problems, including water leaks, related to misuse, mishandling, neglect or abuse, including failure to maintain the RV in accordance with the owner's manual, or other routine maintenance such as inspections, lubricating, adjustments, tightening of screws and fittings, tightening of lug nuts, sealing, rotating tires; damage due to accident, whether or not foreseeable, including any acts of weather or damage or corrosion due to the environment, theft, vandalism, fire, or other intervening acts not attributable to Starcraft; damage caused by unregulated water pressure, tank over fill, or plumbing system modifications resulting in flooding of the vehicle; failure of the original retail purchaser or others to follow ordinary maintenance procedures as recommended by Starcraft or the manufacturer of the Structural Component service items such as, lubricants, fluids, filters, etc.; damage caused by unprotected electrical hook-ups (home or campground), power surges, lightning, circuit overload, or electrical system modifications; damage resulting from tire wear or tire failure; defacing, scratches, dents, chips on any surface or fabric of the RV; damage caused by infestation by insects or other animals; damage caused by off road use, overloading the RV or alteration of the RV, or any of its components or parts; wheel alignment or adjustments to axles when caused by improper maintenance, loading or damage from road hazards, including off road travel, wheel damage or balancing or damage from tire failures. Also, any costs associated with obtaining service, including by way of example, travel costs, are specifically excluded from the coverage of this warranty.

In addition, this limited warranty does not cover any material, component or part of the RV that is warranted by another entity, including, by way of example, handling, braking, wheel balance, muffler, tires, tubes, batteries, gauges, generator, hydraulic jacks, inverter, converter, microwave, television, DVD/CD player, radio, speakers, television, refrigerator, range, hot water heater, water pump, stove, carbon monoxide detector, smoke detector, propane detector, furnace or any air conditioner. (Note: The written warranty provided by the manufacturer of the component part is the direct responsibility of that manufacturer).

Defects and/or damage to interior and exterior surfaces, trim, upholstery and other appearance items may occur at the factory. These items are usually detected and corrected at the factory or by the selling dealer prior to delivery to the retail customer. You must inspect your RV for this type of damage when you take delivery. If you find any such defect or damage you must notify the selling dealer at time of delivery to have these items covered by this limited warranty and to have work performed on the items at no cost to you as provided by this limited warranty.

### **EVENTS DISCHARGING STARCRAFT FROM OBLIGATION UNDER WARRANTY**

Certain things completely discharge Starcraft from any obligation under this warranty and void it. By way of example, the following shall discharge Starcraft from any express or implied warranty obligation to repair or replace any defect that results from: any rental or other commercial use or purchase of the RV (as defined in this warranty), any RV sold outside of, or used outside of, the United States, U.S. Territories or Canada, through an auction or wholesale or by a non-authorized dealer, any defect in a separately manufactured component part, owner neglect or failure to provide routine maintenance (See Owner's

Manual), unauthorized alteration, off road use, collision or accident, whether or not foreseeable, including any acts of weather or damage or corrosion due to the environment, theft, vandalism, fire, explosions, overloading in excess of weight ratings, and tampering with any portion of the RV.

### **LEGAL REMEDIES**

Any action to enforce any portion of this limited warranty, or any implied warranty, shall be commenced within six (6) months after expiration of the warranty coverage period designated above. Any performance of repairs shall not suspend this limitation period from expiring. Any performance of repairs after the warranty coverage period has expired, or performance of repairs regarding anything excluded from coverage under this limited warranty shall be considered “good will” repairs, and they will not alter the express terms of this limited warranty, or extend the warranty coverage period or this limitation period.

In addition, this warranty is not intended to extend to future performance, and nothing in this warranty, or any action of Starcraft, or any agent of Starcraft, shall be interpreted as an extension of the warranty period or this limitation period. Some states do not allow a reduction in the statute of limitations, so this reduction may not apply to you.

### **WARRANTY REGISTRATIONS**

Your warranty registration records should be completed and delivered to the manufacturers of component parts. The selling dealership will assist you in completing and submitting the Starcraft product warranty registration form. That form must be returned to Starcraft within ten (10) days of your taking delivery of the RV. Your warranty will not be registered unless this warranty registration is completed and received by Starcraft. Failure to file this warranty registration with Starcraft will not affect your rights under this limited warranty as long as you can present proof of purchase, but it can cause delays in obtaining the benefits of this limited warranty, and it may inhibit any servicing facility’s ability to provide proper repairs and/or part replacement.

### **CARE AND MAINTENANCE**

It is the owner’s responsibility to perform proper care and maintenance of the RV, and to assure correct load distribution. For details regarding this, please see your RV owner’s manual and the owner’s manuals of other component part manufacturers. These outline various care and maintenance that is required to maintain your RV. Please review all manuals supplied with your RV, and contact your selling dealership or supplier of the component part if you have questions. Note: Failure to maintain the RV as noted in those manuals voids this limited warranty, and any damage to the RV as a result of your failure to perform such care, is not covered by this limited warranty.

**THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS THAT VARY FROM STATE TO STATE.**

### **STARCRAFT RV**

903 S. Main Street \* P.O. Box 460 \* Middlebury, IN 46540

Telephone: 800-945-4787

## SECTION 1: WARRANTY & SERVICE

### ***NOTICE TO STARCRAFT DEALERS***

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This Owner's Manual contains the *Towable Limited Warranty* that applies to this RV. However, if the Starcraft dealer decides to use this RV for rental purposes, then the *Towable Limited Warranty* will not apply to this RV. The *Towable Limited Rental Warranty* applies in that situation.

If, on the other hand, the Starcraft dealer sells this RV to a retail customer then the rental warranty would not be applicable. **The rental warranty does not apply to retail consumers.**

Starcraft's rental program is applicable to the following product lines:

- Launch: Launch, Ultra Lite, Grand Touring, Launch Mini
- Travel Star EXP Travel Trailers
- Solstice: Solstice, Grand Touring, Lite, SL, Fifth Wheels
- AR-ONE, AR-ONE Maxx, Travel Trailers
- AR-ONE Maxx Fifth Wheels
- Autumn Ridge: Autumn Ridge, Grand Touring, Autumn Ridge Mini Travel Trailers
- Comet and Satellite Mini Travel Trailers

If you have any questions regarding this, please contact Starcraft Customer Service at (574) 825-6092.

**SECONDARY MEANS OF ESCAPE (EXIT WINDOW)**

Your recreation vehicle has been equipped with a window(s) that serves as a secondary means of escape. The window(s) will allow a quick exit from the vehicle during an emergency if access to the main entrance door is not available. It is easily identified by the red latches and label.

Do not remove the following label from your recreation vehicle:



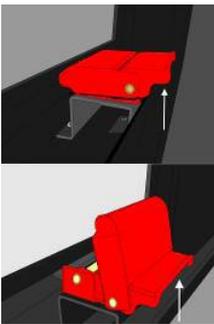
**Exit window Label**

When parking your recreation vehicle, make sure the egress window is not blocked by trees or other obstacles. Make sure the ground below the window is solid and can be used as an escape path.

Practice opening the window before an emergency occurs, and make sure all occupants know how to operate it:

**The egress window(s) must be locked during transit.**

Your recreation vehicle may be equipped with one of the following exit window styles.



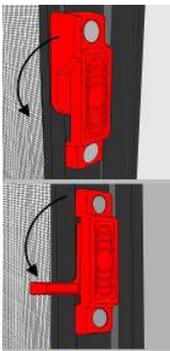
**Flip latch style (2 per window)**

Push up on the front lip of the latch and the latch unfolds.

Push up on the front lip of the latch again to unhook the latch from the window.

When both latches are released, push out on the window which is hinged at the top. Exit the vehicle.

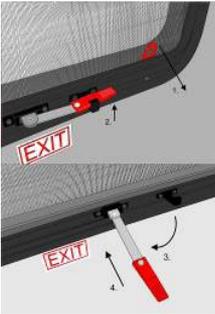
The screen does not need to be removed from the window.



**Slider window latch style**

Pull the lever down to unlock the window. Slide the window to the right to open and exit the vehicle. The screen does not need to be removed from the window.

## SECTION 2: OCCUPANT SAFETY



### **Lever style latch**

Remove the screen by pulling the red tab (upper right arrow). Pull the lever out from the sash clamps. Swing the lever out so it is positioned straight out from the window. Push the lever (and window) out to open and exit the vehicle.

## ***FIRE SAFETY***

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If a fire does start, follow these basic safety rules:

1. Have everyone evacuate the vehicle immediately.
2. After everyone is clear and accounted for, check the fire to see if you can attempt to put it out.
3. If it is large, or the fire is fuel-fed, get clear of the vehicle and have the Fire Department handle the emergency.
4. Do not attempt to use water to put out the fire. Water can spread some types of fire, and electrocution is possible with an electrical fire.

Refer to the following sections for additional fire safety information.

- Electrical Systems**, In case of an electrical fire.
- Appliances**, In case of a grease fire.

## ***FIRE EXTINGUISHER***

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Fire extinguishers are classified and rated by fire type, A, B and C. These classifications identify the kinds of fires or burning materials they are designed to fight.

**Class A** - Solid materials such as wood, paper, cloth, rubber and some plastics.

**Class B** - Liquids such as grease, cooking oils, gasoline, kerosene or other flammable liquids.

**Class C** - Electrical such as electrical wires or other live electrical equipment.

A dry chemical fire extinguisher has been installed by the entrance door. It is suitable for extinguishing small fires of the Class B or C type only.

We suggest you become thoroughly familiar with the operating instructions displayed on the side of the fire extinguisher.



**NOTE:** For information on how to use your fire extinguisher, refer to the fire extinguisher user's manual provided by the fire extinguisher manufacturer..

### Inspection and maintenance

Read and follow all instructions on the label and user's manual provided by the fire extinguisher manufacturer.

- Inspect the extinguisher at least once a week (more frequently if it is exposed to weather or possible tampering). This should also be done before beginning a vacation or during an extended trip.

### **WARNING**

Do not check the pressure, test or practice using the fire extinguisher by squeezing the trigger, even briefly. The fire extinguisher is not rechargeable or refillable. Once used, it will gradually lose pressure and will not be fully charged for use in an emergency.

### **DANGER**

Do not turn the electrical power back on or plug in any appliances after the use of a fire extinguisher. Please refer to the fire extinguisher's user manual for further instructions on maintenance and clean up.

## ***SMOKE ALARM***

The smoke alarm in your vehicle is listed for use in recreation vehicles. They only work properly if they are operational and maintained. They have a limited life and will wear out over time. Immediately replace the detector if it is not working properly, if it displays any type of problem, or within five years of use. Be sure to read, understand and follow the information provided by the smoke alarm manufacturer, including information on the limited life of smoke alarms.

Be aware the smoke alarm **is not fool proof and cannot detect fires if smoke does not reach it**. Anything preventing smoke from reaching the alarm may delay or prevent an alarm.

Though the alarm horn in this detector meets or exceeds current UL standards, it may not be heard for reasons that include (but not limited to): a closed or partially closed door, other noise from electronics, appliances or traffic.

### **WARNING**

- This smoke alarm will not alert hearing impaired residents. Special alarms with flashing strobe lights are recommended for the hearing impaired
- Only use the replacement battery recommended by the smoke detector manufacturer. The smoke detector alarm may not operate properly with other batteries. Never use a rechargeable battery as it may not provide a constant charge. Never disconnect the battery to silence the alarm.
- Test the smoke alarm operation after the vehicle has been in storage, before each trip and at least once per week during use. Do not disconnect the battery or the alarm.

## SECTION 2: OCCUPANT SAFETY

**The smoke alarm is operational once the battery is correctly installed.** It will not function if the battery is missing, disconnected, dead, the wrong type or not installed correctly. **It requires one standard 9V battery.** Refer to the user's guide, for correct battery and installation information,

**The LED light will indicate the battery is functioning properly.** When the production of combustion is sensed, the smoke detector sounds a loud alarm that continues until the air is cleared. The LED light will also give a visual indication of a sounding alarm.

**When the battery becomes weak, the alarm will “beep” about once a minute indicating a low battery.** This warning should last for 30 days. You **MUST** replace the battery once the alarms low battery warning (beeping) starts to assure continued protection.

When the battery is removed from the alarm, the battery flag will pop up; the alarm cannot be installed to the mounting bracket without a battery.

**To test,** stand at arm's length from the smoke alarm as the alarm horn is loud and may be harmful to your hearing. The test button will accurately test all functions. Never use an open flame to test the smoke alarm.



**Do not remove the warning label located near the smoke alarm from your recreation vehicle:**

### **Maintenance**

Vacuum off any dust on the cover of the smoke alarm using a soft brush attachment. Test the smoke alarm once you have vacuumed. Never use water, cleaners or solvents to clean the smoke alarm as they may damage the alarm. Do not paint the smoke alarm. Refer to the manufacturer's use guide for detailed maintenance information.

## **COMBINATION CARBON MONOXIDE /PROPANE ALARM**

Your motor home is equipped with a combination carbon monoxide (CO) / propane alarm that is listed for use in recreation vehicles. The combination carbon monoxide/propane alarm will only work if it is operational and maintained.

### **⚠ WARNING**

- The carbon monoxide detector installed is intended for use in ordinary indoor locations of recreation vehicles. It is not designed to comply with Occupational Safety and Health Administration (OSHA) commercial or industrial standards.
- Do not disconnect the battery or the alarm.
- Individuals with medical problems may consider using warning devices that provide audible and visual signals for carbon monoxide concentrations under 30 PPM.
- This alarm will only indicate the presence of carbon monoxide gas at the sensor. Carbon monoxide gas may be present in other areas.
- The ultimate responsibility for protection against toxic carbon monoxide fumes rests solely on you. Installing a carbon monoxide/propane alarm is just the first step in protecting your family from toxic carbon monoxide poisoning
- The following symptoms are related to carbon monoxide poisoning and should be discussed with all members of the household:  
 Mild exposure: Slight headache, nausea, vomiting, fatigue (often described as “flu-like” symptoms).  
 Medium exposure: Severe throbbing headaches, drowsiness, confusion, fast heart rate.  
 Extreme exposure: Unconsciousness, convulsions, cardio-respiratory failure, death.

The alarm is wired directly to the 12-volt electrical system, with continuous power being supplied by the recreation vehicle battery. There is no 9-volt battery power supply in the carbon monoxide/propane alarm. **If the battery cable is disconnected at the battery terminals, the combination alarm will not work.** Be sure to read, understand and follow the owner’s information from the manufacturer of the combination CO/propane alarm supplied in your Warranty Packet. This includes information regarding the limited life of the alarm.



Carbon monoxide (CO) is an insidious poison. It is a colorless, odorless and tasteless gas. Many cases of reported carbon monoxide poisoning indicate while victims are aware they are not well, they become so disoriented they are unable to save themselves by either exiting the motor home or calling for assistance. Young children and household pets may be the first affected.

## SECTION 2: OCCUPANT SAFETY

Your combination carbon monoxide/propane alarm is designed to detect the toxic carbon monoxide fumes that result from incomplete combustion, such as those emitted from appliances, furnaces, fireplaces and auto exhaust. A carbon monoxide/propane alarm is NOT A SUBSTITUTE for other combustible gas, fire or smoke alarms. This carbon monoxide alarm is designed to detect carbon monoxide gas from ANY source of combustion.

It is not designed to detect smoke, fire or any other gas. Please note that there are hazards against which carbon monoxide detection may not be effective, such as natural gas leaks or explosions.

This alarm is designed to sense the presence of carbon monoxide/propane gas, however there are other combustible fumes or vapors that may be detected by the sensor including (but not limited to): acetone, alcohol, butane and gasoline.

These chemicals can be found in commonly used items such as deodorants, colognes, perfumes, adhesives, lacquer, kerosene, glues, wine, liquor, most cleaning agents and the propellants of aerosol cans.

High temperatures can activate glue and adhesive vapors. If you close up a recreational vehicle on a hot day, the chemicals used in its construction may be detected for months after the vehicle was constructed (for more information, refer to Sec. 2, Formaldehyde).

### **What you should do if the alarm sounds**

## **WARNING**

- Actuation of this detector indicates the presence of carbon monoxide which can kill you.
- Never turn the 12-volt battery disconnect control to the off position and disconnect the battery cable to silence an alarm. The alarm will automatically sense when the level of carbon monoxide in the air reaches below dangerous levels. You should stay outside the vehicle in fresh air until the alarm is silenced. When the alarm sounds, do not stand too close to the alarm. The sound produced by the alarm is loud because it is designed to wake a person in an emergency. Prolonged exposure to the alarm at a close distance may be harmful to your hearing.

1. Operate the RESET/SILENCE button.
2. Call your emergency services (fire department or 911).
3. Immediately move to fresh air (outdoors or by an open door or window).
4. Do not re-enter the premises or move away from the open door or window until the emergency service responders have arrived, the premises have been aired out, and your alarm remains in its normal condition.

If your alarm reactivates within a 24 hour period, repeat steps 1-4 and call a qualified appliance technician to investigate for sources of carbon monoxide from fuel burning equipment and appliances, and inspect for proper operation of this equipment. Make sure that motor vehicle(s) are not, and have not been, operating in an attached garage or adjacent to the motor home.

If problems are identified during this inspection, have the alarm serviced immediately. Note any combustion equipment not inspected by the technician and consult the manufacturer's

instructions or contact the manufacturer directly for more information about carbon monoxide safety and this alarm.

### Alarm signals

- **Normal operation:** The LED will maintain a steady green light, indicating that the alarm is powered.
- **CO alarm condition:** The red LED light will remain steady and the alarm will sound 4 “BEEPS” then silent for 5 seconds. These signals indicate immediate action is required.
- **Propane gas alarm:** The red LED flash and the alarm will sound a steady tone. These signals indicate immediate action is required.
- **Alarm malfunction/low battery:** The gas LED will remain off and the Operational/CO LED will alternate red/green and the alarm will sound once every 15 seconds.
- **End of life alarm:** The LED will flash red/red, green/green and the alarm will “BEEP” every 25-30 seconds. The alarm should be immediately replaced.

### Maintenance

Vacuum the alarm cover at least once a year. Clean the cover by hand using a cloth dampened in clean water. Dry with a soft cloth. Do not spray the front panel of the alarm with cleaning agents or waxes. This action may damage the sensor causing an alarm or cause the alarm to malfunction. Do not paint the face of the alarm.

### Testing the combination carbon monoxide/propane alarm

## **WARNING**

Test the alarm operation after the RV has been in storage, before each trip and at least once per week during use.

The TEST/RESET button tests all ELECTRICAL functions of the alarm. The TEST/Mute switch is located on the front of the alarm. Press and hold the test button for 1 second. The alarm is working properly if the GREEN indicator light changes color to RED and the horn beeps 4 times. The Gas LED should also blink red.



**NOTE:** Pressing the test button does not check the sensor operation. Refer to the carbon monoxide/propane alarm manufacturers user’s manual provided in the Warranty Packet for additional information on testing the sensors.

Repair or replace the combination carbon monoxide/propane alarm when the alarm no longer functions. As with any electronic product, it has a limited life. Alarms that do not work cannot protect you.

## SECTION 2: OCCUPANT SAFETY



**NOTE:** The carbon monoxide/propane alarm manufacturer strongly recommends replacement of the detector five years after the date of purchase.

Refer to the manufacturer's user guide for additional information concerning the carbon monoxide/propane alarm.

### **FORMALDEHYDE**

Some components in the recreation vehicle contain formaldehyde-based adhesives that may release formaldehyde fumes into the air for an unknown period of time. Individuals who are allergic to formaldehyde gas fumes may experience irritation to eyes, ears, nose and throat. Indoor air quality may also be affected by leaving your vehicle closed for a period of time.

To aid in dissipation, ventilate the recreation vehicle by opening all windows and circulate the air with a fan.

This label is located inside the vehicle near the entry door. The label should be left permanently affixed to the recreation vehicle:

#### **▲ CAUTION**

Product in this vehicle may contain formaldehyde, which may be an irritant to you. You may experience a greater concentration during high humidity and temperatures. Ventilate to remove. Consult your owner's manual for additional information.

DO NOT REMOVE THIS LABEL

### **EXTENDED OR FULL TIME USAGE**

Your new recreation vehicle has been built for enjoyment in a recreational manner. It is not intended for use as full-time quarters or a permanent residence. Continuous living in your vehicle could cause accelerated wear and damage to the various components.

#### **▲ CAUTION**

Continuous or permanent living in your recreation vehicle may affect your warranty coverage and may void the "Limited Warranty" applicable to your vehicle.

### **COLD WEATHER USAGE**

When used in freezing or below freezing temperatures, the precautions should be taken:

- Fresh water and drainage systems - preparations to avoid freeze-ups.
- Propane gas (if so equipped) and sufficient power is needed for protection from possible freeze-ups on the propane gas regulator. Keep in mind that more frequent furnace operation will substantially increase battery draw and propane gas use.
- During cool weather usage, ventilation or addition of a dehumidifier may be required to reduce condensation.
- Check outside extrusions on compartment doors, locks, slide outs, windows, vents, etc., for frozen moisture before operating to avoid damage to parts.

**CONDENSATION**

**⚠ WARNING**

Condensation may cause dampness, mildew, mold, staining and, if allowed to continue, it may result in damage to the recreation vehicle (damage caused by condensation is not warrantable). It can also lead to mold or mildew issues, which could be a health hazard.

Condensation is a natural phenomenon. The amount of condensation will vary with climate conditions, particularly the relative humidity. Condensation occurs because there is water vapor present in the air. When the temperature reaches the “dew point” the water vapor in the air condenses and changes to a liquid form.

Proper ventilation or the use of a dehumidifier (customer supplied) will assist in controlling the condensation. Suggestions to eliminate warm moist air:

- Crack open windows and roof vents to allow warm moist air to escape.
- Open the bath roof vent (if so equipped) approximately ½” when showering.
- Use the range hood fan (if so equipped) when cooking or washing dishes.
- Avoid hanging wet towels (or clothes) inside the recreation vehicle to dry.
- If found in cabinets or closets, open the doors slightly to provide ventilation.

## **SECTION 2: OCCUPANT SAFETY**

Notes:

### ***TOW VEHICLE***

If you plan to tow your recreation vehicle with a tow vehicle you already own, or if you plan to purchase a new one, make sure the Gross Vehicle Weight Rating (GVWR) or your recreation vehicle does not exceed your tow vehicles towing rating.

Ask your automotive dealer how to obtain a copy of information that deals with towing considerations, with or without an optional vehicle tow package.

### ***VEHICLE LABELS***

Decals and data plates used throughout the recreation vehicle aid in its safe and efficient operation; others give service instructions. Read all decals, data and instruction plates before operating your recreation vehicle. Any decal, data or instruction plate painted over, damaged or removed should be replaced.

Keep a record of the 17-digit chassis vehicle identification number (VIN), the 8-digit serial number, and your license number in the event theft or vandalism requires you to supply this information to the authorities.

### **⚠ WARNING**

- The factory-installed weight labels are specific to the recreation vehicle for which they are supplied and are not interchangeable. Do not remove these labels from your vehicle. If labels are missing contact your dealer or Customer Service for replacements.
- Do not exceed any applicable weight ratings. Doing so could damage your RV or tow vehicle and adversely affect handling and braking characteristics.

#### **Weight Terms**

**GAWR - Gross Axle Weight Rating:** The value specified by the vehicle manufacturer as the load-carrying capacity of a single axle system, as measured at the tire-to-ground interfaces. This is the total weight a given axle is capable of carrying.

**GCWR - Gross Combined Weight Rating:** The value specified by the trailer manufacturer as the maximum allowable loaded weight of the trailer including full propane cylinders, a full load of water, and full generator fuel if applicable.

**GVWR - Gross Vehicle Weight Rating:** The value specified by the manufacturer as the maximum permissible weight of the fully loaded trailer.

**OCCC - Occupant And Cargo Carrying Capacity:** Is equal to the GVWR of the trailer, minus the weight of the trailer (as completed at the factory) minus the weight of all personal cargo, and, if applicable, minus the weight of a full tank (or tanks) of propane and the full weight of potable water, including the water heater (if so equipped). Additions to or other changes made to the trailer after it left the factory will affect (reduce) the OCCC.

**UVW - Unloaded Vehicle Weight:** The weight of the trailer as manufactured at the factory with the weight of a full tank (or tanks) of propane.

## SECTION 3: PRE-TRAVEL INFORMATION

### Weight and Capacity Labels

The following labels are typically located on additional Occupant & Cargo Carrying Capacity of the entry door.

### OCCE Label (Occupant & Cargo Carrying Capacity):

The upper portion of this label is federally required and includes the maximum Occupant & Cargo Carrying Capacity that may be placed in or on the trailer as it was manufactured and weighed before leaving the factory. This maximum capacity would not include the weight of a full fresh water tank. The full load of water weight would need to be subtracted from the maximum cargo weight. Additions or other changes made to the trailer after it leaves the factory will affect (reduce) the OCCE.

The lower portion of this label is provided voluntarily and indicates the weight value of the trailer as it was manufactured and weighed at the factory. It includes full propane tanks and full generator fuel (if so equipped).

RECREATION VEHICLE TRAILER CARGO CARRYING CAPACITY  
VIN: XXXXXXXXXXXXXXXXXXXX  
THE WEIGHT OF CARGO SHOULD NEVER EXCEED:  
545 kg. OR ( 1201 Lbs.)

CAUTION:  
A FULL LOAD OF WATER EQUALS 186 kg. OR ( 365 Lbs.) OF CARGO @ 1 kg/L (8.3 Lbs/GAL)

THE WEIGHT OF THIS RECREATION VEHICLE TRAILER AS COMPLETED AT THE FACTORY WITH FULL PROPANE CYLINDER(S) AND FULL GENERATOR FUEL IF APPLICABLE IS: 2860 kg. OR ( 6299 Lbs.)

CONSULT YOUR DEALER AND SEE OWNER'S MANUAL FOR DEFINITIONS, ADDITIONAL WEIGHT, LOADING, WEIGHING INFORMATION AND TOWING GUIDELINES

### OCCE Label (yellow)

**NOTE:** The total weight capacity of the tires on your RV can be less than the GVWR. The calculation for the actual weight on the RV tires does not include the tongue weight. The tongue weight is actually being carried by your tow vehicle, not the RV tires.

For example: If the tires are rated at 2,000 lbs. each x 4 tires = 8,000 lbs. and the RV has a GVWR of 9,000 lbs. with a tongue weight of 1,200 lbs. The actual weight on the RV tires is (9,000 – 1,200) which equals 7,800 lbs. which is within the weight rating of the tires.

The **Federal Certification Label** is required by the government to verify the trailer complies with all motor vehicle standards for Canada and the United States. It includes the following information: Manufacturer name, VIN, GVWR, GAWR (front/rear), tire & rim sizes and cold tire inflation pressures.

RESP MFR: FABRICANT RESP: GVWR/PMBV KG	VJLRLV	08/11
9550 4517	SIZE/DIMENSION	PRESS./COLD INFL. PRESS./GONFL FROID
GAWR/PMBV KG	TIRE/PNEU	RIMS/JANTE
5000 2270 FRONT/DEVANT	ST225/75R15D 15 X 6 JJ	PSI/LPC
00000 INT/CENTRAL		449
5000 2270 REAR/ARRIERE	ST225/75R15D 15 X 6 JJ	0000
		65 0449
TYPE OF VEHICLE/TYPE DE VEHICULE: THIS LABEL COMPLIES WITH APPLICABLE US FEDERAL MOTOR VEHICLE SAFETY STANDARDS AND STANDARDS PRESCRIBED UNDER THE CANADIAN MOTOR VEHICLE SAFETY REGULATIONS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE.	TRAILER/VEHICULE MODIQUE CE VEHICULE CONFORME A TOUTES LES NORMES DU LBS/POUNDS APPLICABLES EN VERTU DU REGLEMENT SUIV LA SECURITE DE VEHICULES AUTOMOBILES DU CANADA ET DES ETATS UNIS EN VIGUEUR A LA DATE DE SA FABRICATION CI-DESSUS.	

### Federal Certification Label

The **Tire and Loading Label** provides information on the tire sizes, cold tire inflation pressures, the VIN and maximum cargo capacity. The maximum cargo capacity listed on the label does not include the weight of a full load of water.

If you have further questions, please contact your dealer or our Customer Service department.

TIRE AND LOADING INFORMATION  
RENSEIGNEMENTS SUR LES PNEUS ET LE CHARGEMENT

The weight of cargo should not exceed 545 kg or 1201 lbs.  
Le poids du chargement ne doit jamais dépasser 545 kg ou 1201 lb.

TIRE PNEU	SIZE DIMENSIONS	COLD TIRE PRESSURE PRESSION DES PNEUS A FROID	SEE OWNER'S MANUAL FOR ADDITIONAL INFORMATION
FRONT AVANT	ST225/75R15D	449 KPA, 65 PSI	SEE OWNER'S MANUAL FOR ADDITIONAL INFORMATION
REAR ARRIERE	ST225/75R15D	449 KPA, 65 PSI	
SPARE RE RESERVE	ST225/75R15D	449 KPA, 65 PSI	

VIN: VJLRLV  
VIN LE MARQUEZ  
SUIV LE PAYS  
RENSEIGNEMENTS

### Tire & Loading Information

**LOADING YOUR RECREATION VEHICLE**

**⚠ WARNING**

- **Never load the motor home in excess of the GVWR or the GAWR for either axle. Overloading your motor home may result in adverse handling characteristics and damage to the chassis.**
- **DO NOT EXCEED YOUR GVWR!** This means you should weigh your vehicle as loaded for your normal travel to determine the actual weight. If you exceed the GVWR, you **MUST** remove items from the motor home, or drain liquids, then re-weigh the vehicle to ensure you have achieved a safe weight.
- The actual weight of the vehicle, passengers, all options, liquids, the hitch weight of your towed vehicle and your personal cargo is important for you to know so you do not exceed the Gross Vehicle Weight Rating (GVWR) of the motor home. The volume of space available for storage may exceed the amount of available cargo capacity. Large storage compartments have been designed to accommodate normal camping items, which are bulky, but not necessarily heavy.
- the RV.

Store and secure all loose items inside the RV before traveling. Overlooked items such as canned goods, or small appliances on the countertop, cooking pans on the range or free-standing furniture items can become dangerous projectiles during a sudden stop.

Distribute cargo side-to-side so the weight on each tire does not exceed one-half of the GAWR for either axle. Store and secure all loose items inside the RV before traveling. Make sure any tie down straps (if so equipped) on appliances or furniture are secure. Load heavy objects on the floor, or as low as possible.

**⚠ WARNING**

- **Your recreation vehicle's load capacity is designated by weight, not by volume, so you cannot necessarily use all available space when loading the vehicle.** Do not exceed your GVWR and ensure you are loading the vehicle as evenly as you can for the best possible handling. Ensure heavy items are secured so they do not shift during travel.
- Store items in areas designated for storage. **Do not store anything in the areas reserved for the converter, electrical panels, furnace or water heater, etc.**
- For traveling safety, it is important to make sure the tie down straps are secured on all appliances such as the toaster, coffee maker, etc. Vibration during travel will move the appliances, creating the potential for them to fall out of their cabinets possibly causing injury.

## SECTION 3: PRE-TRAVEL INFORMATION

### ***CARGO CARRYING ACCESSORY RECEIVER (IF SO EQUIPPED)***

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#### **⚠ WARNING**

Receiver is for cargo carrying accessories **ONLY**. **DO NOT** tow any trailer or other vehicle. **Load Limit for this receiver is 300 lbs Maximum**. Use for towing or exceeding load limit will void the warranty. Failure to follow the instructions can cause the carrier to collapse or items to fall which could cause an accident resulting in death or serious injury.

### ***REAR BUMPER***

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#### **⚠ CAUTION**

Do not add items to the recreation vehicle rear bumper. Add-on items will eventually damage your bumper. Damage caused by such aftermarket equipment installation or improper loading voids the **Towable Limited Warranty**.

The rear bumper of your recreation vehicle is not designed to carry cargo. Items that extend beyond the bumper **OR** weigh over 100 lbs. (45kg) will place undo strain on the bumper. The 100 lb. bumper capacity includes the weight of the spare tire (if so equipped).



**NOTE:** Some items may fall within the given weight range, (like bike racks) however, they can still cause damage. Over time, added bumper weight will cause damage from the motion created while traveling. In addition, extra weight behind the axle may reduce the hitch weigh which can adversely affect handling.

### ***TRAVEL TRAILER HITCH (CUSTOMER SUPPLIED)***

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Hitch selection affects the towing and handling characteristics of your recreation vehicle. There are many kinds of hitches available and assuring that you have the correct hitch installed is critical to a safe towing.

Ask your dealer about the proper class and type of hitch you need for your individual tow vehicle/RV combination. A travel trailer requires a frame mounted hitch.

The hitch class rating based on the capacity that hitch has for towing and a weight classification. The weight classification is determined from the hitch's weight carrying capacity (the tongue weight on a travel trailer). Before selecting a hitch, you must know your GVWR and tongue weight. **The rating of the hitch package purchased should be equal to or greater than the RV's GVWR and the hitch weight.**

**⚠ CAUTION**

Using an oversized or undersized hitch can cause damage to the RV frame. Jayco cannot be responsible for the tow vehicle suspension system. The final ball height after the tow vehicle/travel trailer combination is completely hooked up is a factor that must be considered. To avoid overloading your trailer axles and minimize possible handling difficulties, your trailer should be level when hooked to your tow vehicle. Do not overload your tow vehicle.

Equipment that sometimes gives autos, trucks and sport utility vehicles a softer ride can accentuate swaying when pulling a RV. Suspension that is too stiff will increase vibration, bounce and accelerate wear of your tow vehicle and RV combination.

**Jayco cannot be responsible for the suspension system of any tow vehicle. There are a variety of tow vehicle suspension systems available that will affect the ball height, stability and levelness of a hooked up RV.** Make sure your dealer is aware of the tow vehicle you are using so a compatible hookup is achieved.

**Travel trailer hitch weight**

Maintain the proper tongue weight of the trailer. Stay within the target range of 10%-15% of the overall gross weight (travel trailer weight plus contents).

**Travel trailer hitch height & hitch ball**

This unit hitch height is:

To determine the hitch height for your model, make sure that the trailer is level. When the loaded RV is hitched to the tow vehicle, check the hitch ball height. This can be determined by measuring the distance from the center of the hitch ball to the ground. Record this number in the box for future reference.

Adjust the equalizing bars of the hitch assembly so that the tow vehicle and the trailer are essentially level. A high hitch will transfer weight behind the axles and cause the vehicle to fishtail. A low hitch will transfer additional weight to the hitch. Refer to the hitch manufacturer instructions to adjust the weight-distributing hitch to the proper height.

If you have additional questions, consult with your dealer. Make certain your Dealer is aware of the tow vehicle you are using so a compatible hookup is achieved. Depending on the model, your required travel trailer hitch ball diameter is either 2" or 2-5/16" (consult your dealer for assistance).

***TRAVEL TRAILER HITCHING PROCEDURE***

The following procedure will help to assist you in securely hooking up your recreation vehicle to your tow vehicle.

1. Make sure the trailer wheels are blocked.
2. Turn the tongue jack crank to raise the travel trailer tongue above the hitch ball.
3. Open the coupler latch on the travel trailer hitch.
4. Back the tow vehicle into the proper position.
5. Turn the tongue jack crank to lower the coupler onto the hitch ball.
6. Close the coupler latch after it is completely seated.

## SECTION 3: PRE-TRAVEL INFORMATION

7. Install the (customer supplied) weight distributing bars (equalizers) as directed by the OEM.
8. Remove the dolly wheel or platform and retract the tongue jack to its maximum height.
9. Attach the breakaway switch cable to the tow vehicle.
10. Attach the safety chains.
11. Plug in your wire harness/connector plug from the tow vehicle to the travel trailer.
12. Walk around the RV to verify exterior lights are working correctly.
13. Remove the trailer wheel blocks.



**NOTE:** If an Atwood brake actuator is used with an equalizing hitch, be sure the hanger chains hang between straight down and forward up to 34°. Do not use less than 6-1/2" hanger chain length. For optimum brake performance, hang chains forward 34°. Refer to the manufacturer's owner's manual for more information.

**Travel Trailer Weight Distributing System (Customer Supplied):** This system provides a more stable tow vehicle/RV combination as it will spread the weight evenly to distribute it to the tow vehicle front and rear axles and the trailer axle. Consult with your dealer for information on requirements and operation of this system. Be certain your tow vehicle can carry the hitch weight.

**Travel Trailer Sway Control (Customer Supplied):** Sway control devices are available to reduce the sway produced by crosswinds, air displacement caused by other vehicles passing you in transit, incorrect weight distribution, excessive speed, the RV tires dropping onto the shoulder of the road, etc. The use of sway control will help to control the side-to-side movement and keep sway in check. Consult your dealer for additional information.

### **Suggestions for sway situations:**

- Slowly ease your foot off the accelerator.
- Turn the steering wheel as little as possible. Natural lag time reaction when counter-steering to correct sway could possibly make it worse.
- If the trailer is equipped with electric brakes, using the hand control will help to keep the vehicles aligned.

## **WARNING**

A sway control device (customer supplied) should be used with your tow vehicle/travel trailer combination. Consult with your Dealer to obtain the proper equipment for your needs.

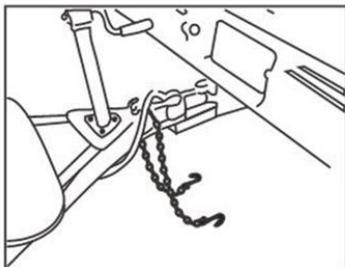
As soon as possible, stop to determine the cause of the sway. Check all equipment and load distribution. If the problem cannot be solved immediately, contact your dealer for a service appointment. Travel at a much reduced speed until the issue is resolved.

**Travel Trailer Safety Chains:** Your RV is equipped with chains to meet SAE standard requirements for maximum gross trailer weight.

## SECTION 3: PRE-TRAVEL INFORMATION

Always have the safety chains attached when towing. Install them as shown below so they do not restrict sharp turns, but tight enough so they do not drag on the ground.

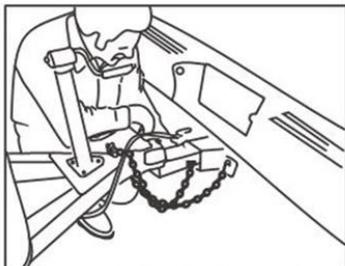
Crisscross the left safety chain under the coupler and attach to the right mounting slot in the trailer hitch; repeat with the right safety chain. Slack for each length should be the same but not more than necessary to permit the vehicle to turn at its minimum radius, but tight enough not to drag on the ground.



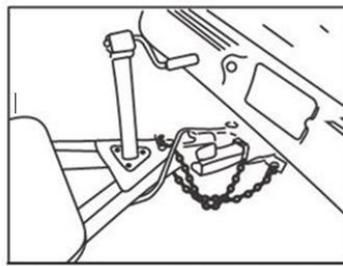
1. Inspect chains to determine if they are properly attached to trailer frame.



2. Criss-cross left chain and attach to right mounting slot in tow vehicle hitch.



3. Repeat Step 2 with right chain. Slack for each length should be the same but not more than necessary to permit the vehicle to turn at the minimum radius.



4. Properly mounted safety chains. Note that the jack is fully raised and dolly wheel removed.

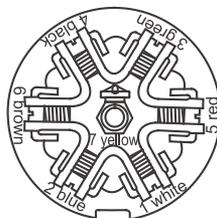
### Safety chain installation

## ***WIRE HARNESS/CONNECTOR PLUG***

A 7-way wire harness/connector plug is wired into your trailer to connect electrical power from the tow vehicle for travel. This supplies power to the RV brakes, tail lights, clearance lights, turn signals, brake lights, etc. Wiring to operate your brakes must be the same size in both the tow vehicle and RV (the RV brake wiring is 12-gauge wire).

When attaching wires to your tow vehicle, tape all the connections for moisture protection.

White	1	Ground
Blue	2	Brakes
Green	3	Running lights
Black	4	Auxiliary battery charge line
Red	5	Stop & left turn
Brown	6	Stop & right turn
Yellow	7	Back up



7-way trailer plug - cap end rear view

## **SECTION 3: PRE-TRAVEL INFORMATION**

### **Maintenance**

The connector plug may build up corrosion with extended use and should be cleaned periodically to insure good electrical contact. Make sure the connector plug is kept clean and protected from road elements as you travel.

## ***WEIGHING YOUR TOW VEHICLE & RV***

When the RV is fully loaded it should be weighed. The actual weight of the vehicle, all options, liquids, the hitch weight, and your personal cargo is important for you to know so you do not exceed the GVWR. Two important factors when loading your RV are total weight and balance.

It is imperative that you verify compliance within all applicable weight ratings. Overloading your RV will void the **Towable Limited Warranty** and the warranties of many component part manufacturers.

Periodically weigh your RV at a public scale to determine proper load distribution. To obtain the side-to-side weights, there needs to be enough space on either side of the scale to accommodate the RV being partially off the scale.

Keep in mind that individual scales will operate differently.

### **To weigh your tow vehicle and RV**

## **WARNING**

**Total weight of your tow vehicle and RV must not exceed the GCWR.** Do not assume that you can tow a RV that happens to be within the capacity of the tow vehicle hitch. By doing so, you may exceed the total GCWR of your tow vehicle and RV towing combination

Your RV must be weighed fully loaded (with food, clothing, fuel, water, propane, supplies, etc).

1. Weigh the RV including the tongue weight, while detached from the tow vehicle. This actual overall weight must be less than or equal to the GVWR for safe operation. If the overall weight is greater than the GVWR, some contents must be removed until the actual overall weight is less than or equal to GVWR.
2. Hitch the RV to your tow vehicle. Weigh the RV and the tow vehicle to determine the GCW. Make sure that this rating is less than or equal to the GCWR as specified by the manufacturer of your tow vehicle. If this overall weight is greater than the GCWR, some contents must be removed to bring the combination into compliance with the listed ratings.
3. Weigh the RV while attached to but excluding the tow vehicle. This will result in the actual weight that is exerted on all of the RV tires. This weight may be subtracted from the overall RV GVWR to determine the actual “tongue” weight.
4. With the RV still attached to the tow vehicle, weigh each wheel position separately to ensure each tire is not overloaded.

### **To determine the wheel position weight:**

5. Pull the RV onto the scale so only one tire is on the scale. Record the weight. Your RV must remain as level as possible on the scale (even though an axle or side is not physically on the scale).

- To calculate the opposite side of the RV wheel position weight, subtract the first side's weight from the weight determined in step #3.

If there is a difference in the weights on one side of the vehicle as compared to weights on the other side, components (tires, wheels, brakes, springs, etc.) on the heavier side could be overloaded, even though the total axle load is within the GAWR.

Once actual weights are obtained, compare them to the **Weight Information Label** weight ratings to ensure you are below the posted minimum ratings.

### **WARNING**

It is important to redistribute the load to avoid component failure as well as to improve the handling characteristics of the vehicle and not void the **Towable Limited Warranty**.

See the *Weight Terms* and *Loading Your RV* sections for important weight information.

### **SECTION 3: PRE-TRAVEL INFORMATION**

Notes:

**TOWING**

**⚠ WARNING**

Your RV braking system is rated for operation at GVWR not GCWR.

**⚠ WARNING**

Whenever possible, do not travel with waste in the holding tanks. Liquid or debris in the holding tank(s) may affect the towing characteristics and may result in property damage or personal injury.

**⚠ WARNING**

The propane cylinder(s) should be turned off when traveling. Most refrigerators will keep food cold or frozen for eight hours without running while you travel.

Your RV will travel safely and comfortably at highway speed limits. It will take longer than a passenger automobile to reach that speed. Allow more time to go around vehicles you are passing. Avoid situations that might require sudden momentum changes as the length of the tow vehicle/RV combination affects your ability to quickly cut back into traffic. Swerves and sharp turns, especially at high speeds, could result in loss of control of the tow vehicle/RV.

Even though your RV is equipped with brakes designed for GVWR, proceed with caution until you become accustomed to your RV's stopping distance. Slow down in advance of dips, bumps and railroad tracks to reduce the jolting to your tow vehicle/RV combination. Proceed slowly and let the trailer tires pass over them before accelerating.

Adverse weather conditions and extremes in terrain may affect the performance and handling of your tow vehicle. Do not operate the tow vehicle cruise control on icy or extremely wet roads, winding roads, in heavy traffic or in any other traffic situation where a constant speed cannot be maintained.

When descending a long hill, drop down into a lower gear or range. Avoid conditions that require excessive and prolonged use of your brakes. Apply and release brakes at short intervals to allow them to cool. The tow vehicle transmission and engine will help in controlling downhill speed and can lengthen brake life. Use care when accelerating or decelerating on a slippery surface. Abrupt speed changes can cause skidding and loss of control.

Driving through water deep enough to wet the brakes may affect stopping distance or cause the vehicle to pull to one side. Check the RV's brake operation in a safe area to be sure they have not been affected. **Never operate any vehicle if a difference in braking efficiency is noticeable.**

Know the weight and size of your towing combination and observe any posted weight and clearance limits. The added height of roof air conditioners, TV antennas or floodlights may cause clearance problems around some tunnels, canopies and hanging signs.

## **SECTION 4: VEHICLE OPERATION**

When turning, the tires do not follow the path of your tow vehicle tires. The RV will make a tighter turn than the tow vehicle. Compensate for this action by carefully pulling the tow vehicle out into the intersection further than you would normally so that the RV clears the curb. When making a turn, check the road clearance and be aware of others. Swerves and sharp turns, especially at high speeds, could result in loss of control of the RV.

If your camping destination does not have pull through sites, pick a level site and back in carefully. Check to ensure there are no obstacles in your path and that you have plenty of vehicle clearance.

After the RV is in the desired location, set the tow vehicle parking brake. Block all RV wheels securely with wheel chocks to prevent it from rolling.

### ***TOWING BEHIND YOUR RV***

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#### **WARNING**

Towing items behind your travel trailer or fifth wheel, or overloading the rear, will void the warranty and may result in: damage to the RV or add-on items, towing difficulties, property damage and/or personal injury.

**DO NOT tow anything behind your RV. The RV frame and bumper are not designed for towing.**

### ***RV BRAKE SYSTEM***

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#### **WARNING**

Failure to maintain the brakes in proper working condition as specified in the operator's manual supplied by the axle OEM will cause property damage, personal injury and possibly death. Consult with your dealer for assistance.

#### **Electric brakes**

The electric brakes are designed to work with the tow vehicle brakes. To maintain proper braking performance, both the RV and tow vehicle brakes must be used together. Separate use of the braking systems will cause accelerated wear and damage.

When your RV is new, it is impossible to adjust the brake shoes precisely. It takes approximately 1,000 miles and/or 50 medium to heavy stops to “burnish” fit or “seat” the shoes to the brake drum. After the initial break-in period your brake shoes must be adjusted accurately for best performance and increased durability.

Braking system components include:

- Tow vehicle battery
- Brake controller
- Wire harness/connector plug
- Trailer battery
- Breakaway switch

The tow vehicle battery is the primary source of power for your RV's electric brake operation. To ensure available power when needed, keep your tow vehicle battery and charging system working properly.

### **Brake controller (customer supplied)**

The brake controller should be installed in the tow vehicle to work in conjunction with the RV electric brakes. Consult with your dealer or the brake controller OEM to decide what is right for your towing combination.

### **Travel Trailer Breakaway Switch**

## **CAUTION**

NEVER use the breakaway switch and trailer brake system as a parking brake. Doing so would create a high amp draw on the battery and converter. This can cause damage to wiring, connectors and the breakaway switch.

The breakaway switch is a crucial part of the RV braking system. Located on the travel trailer A-frame, this switch will apply the trailer brakes if the trailer becomes detached from the tow vehicle. Attach the breakaway switch lanyard to a permanent part of the tow vehicle (on a travel trailer do not attach it to the hitch ball or similar removable parts) when hitching the trailer. If the RV becomes detached from the tow vehicle, the pull pin will be pulled from the switch. This automatically causes the switch to “close” and activates the RV brakes. **A battery (customer supplied) must be installed to activate the breakaway switch.** Hydraulic brakes (if so equipped)

Your RV may be equipped with hydraulic surge brakes that operate automatically as the tow vehicle’s brakes are applied. When speed is decreased and brakes are applied, the weight of the trailer moving forward creates a reaction which causes the brake fluid inside the wheel cylinder to activate the brake shoes against the drum.

As a result of this design, backing the RV uphill may activate the surge brake system making it difficult to continue in reverse. To aid in backing up the RV;

1. Prior to backing up a slope or through soft ground, pull the recreation vehicle forward slightly to assure that the actuator socket is in the forward position.
2. Move the lever on the side of the actuator downward from the “towing position” along the curved slot in the actuator frame to the “backup position.” The slot has a notch at the bottom of its travel. Push the lever down to engage the locking notch.
3. The RV will now back up. This lever will slide into the correct position when pulling forward.

It is extremely important to keep the master cylinder full at all times. An empty cylinder invites moisture.

### **Disc Brakes (if so equipped)**

If your RV is equipped with disc brakes, see the manufacturer’s owner’s manual for detailed safety and maintenance information.

## SECTION 4: VEHICLE OPERATION

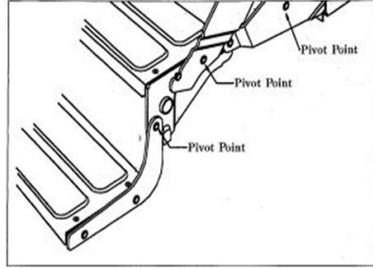
### **ENTRANCE DOOR STEP(S)**

Make sure your entrance step is fully extended before exiting the vehicle, and retracted prior to towing.

#### **Lubricating the step mechanism**

Carefully clean the area around the pivot points (the rivets involved in the motion of the mechanism). Lubricate these pivot points with an automotive grade, non-staining lubricant every 30 to 60 days.

Wipe any excess lubricant off of the step and then clean the entire step after lubricating.



### **ENTRANCE DOOR**

Always hold onto the entrance door when opening or closing it. Damage caused because you failed to do so is not covered by the **Towable Limited Warranty**.



## **CAUTION**

Make sure the entrance door is completely closed and locked when traveling. Locking the door helps prevent it from opening unintentionally.

### **KEYS**

Several keys are provided when you purchase your vehicle. Most keys have an individual key number stamped on the plate. Record these key numbers and keep the information in a safe place. You can order a key blank from your dealer to have duplicate keys made. If you lose the keys, contact your dealer or a locksmith for assistance.



**NOTE:** Locks on entrance and baggage doors need biannual lubrication using a light coat of silicone spray. Conditions such as rain, salt, dust and pollution may increase the maintenance needs.

### **CAMPSITE HOOK-UP**

- Refer to *Electrical Systems* section before connecting the shore line power cord (when using full hook-up) OR before starting the generator (if so equipped) or operating the vehicle on 12-volt power when dry camping.
- Refer to *Fuel & LP System* section before using the LP system. Open the LP gas tank valve (if so equipped) slowly. There may be air in the lines and five to thirty seconds of time is needed to bleed air before LP vapor fills the lines.
- Refer to *Plumbing Systems* section before connecting the fresh water supply or turning ON the water pump or water heater.
- When using full hook-up, connect the sewer hose to the campsite sewer hook-up.
- If applicable, start the refrigerator and the cooling or heating system.



**NOTE:** For extended dry camping, management of all your resources is essential. Check your battery levels and conserve battery power, use it sparingly.

### ***EMERGENCY STOPPING***

Always carry road flares or reflective warning signs to display if necessary. Pull off the roadway as far as possible for emergency stopping. Turn ON your vehicle hazard warning flashers. If traveling at night, use three red warning indicators such as flares, reflectors or lanterns as required by the Uniform Vehicle Code and Model Traffic Ordinance as follows:

1. Place the first warning indicator on the traffic side of the recreation vehicle, directed at the nearest approaching traffic.
2. Place the second warning indicator 100 feet behind the recreation vehicle in the center of the lane and toward approaching traffic.
3. Place the third warning indicator 100 feet in front of the recreation vehicle in the center of the lane and away from the traffic approaching from behind.



**NOTE:** Curves and/or hills may affect the safe placement of warning indicators.

### **⚠ WARNING**

For personal safety, always stand off the road and out of the way of traffic.

### ***TIRES***

**Read and understand the following before taking your first trip in your RV**

Routine maintenance on your recreation vehicle is important, but it cannot be overstated how critical proper tire maintenance is to the safety, operation and durability of your RV.

Proper care and maintenance of your tires is essential to ensure your safety, as well as the safety of others, as you travel. **To insure your tires are operating safely, regular inspection of your tires and checking tire pressures is absolutely mandatory.**

Examine your tires frequently for unusual wear. Alignment, balance and bearing wear will affect tire wear. Make sure to look for cracking, bulging, uneven tread wear, etc.

## Tire Wear Diagnostic Chart

Wear Pattern	Cause	Action	
	Center Wear	Over Inflation	Adjust pressure to particular load per tire catalog.
	Edge Wear	Under Inflation	Adjust pressure to particular load per tire catalog.
	Side Wear	Loss of camber or overloading	Make sure load doesn't exceed axle rating. Align at alignment shop.
	Toe Wear	Incorrect toe-in	Align at alignment shop.
	Cupping	Out-of balance	Check bearing adjustment and balance tires.
	Flat Spots	Wheel lockup & tire skidding	Avoid sudden stops when possible and adjust brakes.

### CAUTION

Tire wear should be checked frequently. Once a wear pattern becomes firmly established in a tire it is difficult to stop, even if the underlying cause is corrected.

### Tire Pressure

### DANGER

Failure to follow proper inflation guidelines may result in tire failure, which, under certain circumstances can cause loss of vehicle control or accidents that may result in property damage, bodily injury or death.

**You must follow the manufacturer's inflation guidelines for maximum load capacity; under-inflation is just as dangerous as over-inflation.**

Tire pressure is the most important factor in the life and performance of your tires. Proper inflation should be monitored closely. Failure to do so could result in the overheating of a tire, which could result in a blowout. Inflation pressure should be as recommended by the

tire manufacturer or as the federal label for the recreation vehicle indicates.

When you are using your vehicle, check inflation pressure weekly to insure maximum tire life and travel wear. Pressure should be checked when the tires are cold. During travel, tires heat up and pressure increases. **Do not bleed air from hot tires or your tires may then be under-inflated.**



**NOTE:** Cold tire inflation pressure is defined as a tire that has not been used for three or more hours, or has been driven less than one mile. Tire inflation pressure of a hot tire may show an increase of as much as 6 psi over a cold tire.

### **WARNING**

- It is recommended that the tire pressure be checked at the beginning of each trip to obtain the maximum life of the tire. Follow the instructions listed on the Federal Certification label, to determine the correct tire pressure. Under-inflation may cause tire failures and swaying resulting in loss of control, injury, death or property damage.
- This recreational vehicle is equipped with special trailer (ST) tires that have a maximum speed rating of 65 MPH (104 km/h). You should not exceed this speed rating. Exceeding the tire speed rating may result in tire failure, which could lead to an accident causing serious injury or death.

**CHANGING A TIRE**

**⚠ WARNING**

- Do not use the stabilizer jacks to support the recreational vehicle while under the vehicle or changing tires. The stabilizer jacks are designed as a stabilizing system only. Do not use the stabilizer jacks as a jack or in conjunction with a jack.
- Never raise the recreational vehicle by placing the jack under the axle, springs or any attachment parts.

**Failure to comply with these guidelines could result in damage to the vehicle and risk causing serious injury or death.**

When replacing tires:

- Be sure to use only tires that are rated for recreation vehicle use. The use of passenger tires should be avoided. The load rating/range embossed on the sidewall of passenger tires must be de-rated accordingly; they do not have the same load capability as tires that are specifically identified for recreation vehicle use. Failure to use tires that are properly matched to your recreation vehicle could lead to premature tire wear or less than optimum trailer handling.
- Be sure to replace it with a tire of the same size and specifications (refer to the Federal Certification label.)

If you experience a flat tire on your recreation vehicle while driving, gradually decrease your vehicle and move the recreation vehicle to a safe place on the side of the road.

1. Keep the recreational vehicle attached to the tow vehicle. Block the tire on the opposite side of the recreational vehicle from the tire you are changing.
2. Loosen the wheel lug on the tire you are changing before jacking up the vehicle. DO NOT remove the lug nuts; only loosen them for ease of removal when the tire is off the ground.
3. Locate the main frame rail of the trailer (it spans from front-to-back just inside the tires).
4. To raise the recreation vehicle, place the jack (hydraulic or screw) under the main frame rail. It must be just ahead of the front tire or just behind the rear tire.

**Tire Replacement**

Any service or warranty coverage on tires is to be handled by the tire store representing the brand installed on your RV. They are not to be returned to your dealer or Starcraft.

**If you have questions regarding your tires, contact the tire manufacturer or Starcraft Customer Service.**

**SPARE TIRE CARRIER (If So Equipped)**

If your recreation vehicle is equipped with a spare tire, it will either be mounted under the unit (hoist) or on the rear bumper.

**Hoist mount**

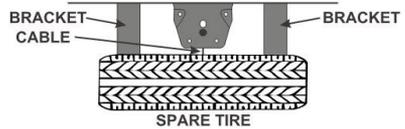
**⚠ WARNING**

DO NOT exceed the maximum load capacities of 100 lbs. for the hoist. DO NOT use air driven guns or impact wrenches to lift the spare tire to the travel position.

Depending on your model, the spare tire may have (side or bottom) brackets or it will be mounted against the underside of the recreation vehicle (flush mount) to give it stability in travel.



**Hoist mount travel position**



**Bracket mount travel position**

**NOTE:** If your spare tire is a flush mount application, it must make contact with the underside of the recreation vehicle to insure maximum road clearance and stability in travel.

**SPARE TIRE MANUAL CRANK**



**Crank access port**

**Raising and lowering the hoist**

Typically the crank handle to raise and lower the tire will be located (fastened to the sidewall) in a basement compartment of the recreation vehicle. Insert the crank handle into the crank access port located either in the center of the rear bumper, or in the sidewall of the RV. Turn the crank handle to lower the tire, or to lift into the travel position. Two “crisp breaks” must be heard and felt to insure the proper seating of the tire for travel.

**NOTE:** If the manual crank access port is located in a slideout, the slideout room must be in the travel position to allow the crank to reach the mechanism used to raise or lower the tire.

## **SECTION 4: VEHICLE OPERATION**

### **Securing the spare tire**

To secure the spare tire in the travel position, put the steel hoist lift support located on the end of the cable through the rim of the tire. The hoist lift support clips need to seat inside the center hole of the tire rim. The valve stem of the tire **MUST** be pointed up (toward the bottom of the RV). Reverse this process to release the spare tire for use.



### **Bumper mount**

The spare tire bracket can be released and extended down to access a storage compartment at the rear of the trailer without removing the tire.

#### **To extend the tire down**

1. Remove the cotter key from the pin holding the tire carrier in place.
2. Remove the pin and extend the carrier away from the trailer.

**Always return the tire carrier to the upright position and lock it in place while traveling.**

#### **To remove the tire from the tire carrier**

1. Remove the lug nuts holding the tire in place.
2. Remove the support bracket from the bottom lug.
3. Pull the tire from the tire carrier.

#### **To install the tire on the tire carrier**

1. Place the tire on the carrier with the top lug bolt inserted into one of the holes in the tire rim and the bottom lug bolt in the center of the rim.
2. Install the top lug nut.
3. Place the support bracket over the bottom lug bolt across the center of the rim.
4. Install the bottom lug nut over the support bracket.
5. Make sure the lug nuts are tightened securely before returning to travel.



**Bumper Mount**

## **TRAVEL TRAILER SET UP**

1. Position the RV as desired.
2. Level the RV (side-to-side).
3. Block the wheels securely to prevent the RV from moving.
4. Unhook the wire harness/connector plug, safety chains and breakaway switch lanyard.
5. Install the dolly wheel or platform.
6. Release the weight distributing bars (customer supplied).

7. Open the tongue jack coupler latch.
8. Turn the tongue jack crank to raise the coupler above the hitch ball.
9. Level the RV (front-to-back) with the tongue jack crank.
10. If applicable, lower the stabilizer jacks.
11. Pull the tow vehicle away, as desired.

### ***LEVELING THE RV***

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Leveling your recreation vehicle is important for several reasons:

- The water drainage systems are designed with proper slope and must be level for proper operation.
- The appliances perform best when level.

### ***STABILIZER JACKS***

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## **WARNING**

**DO NOT USE THE STABILIZER JACKS TO LEVEL THE RV.** It is important to remember that the stabilizer jacks are to be used only for support while occupying and moving around the RV. They are not designed to support the weight of the RV.

1. Each stabilizer jack can be individually adjusted to stabilize the RV for use.
2. When setting up on soft ground, you may wish to place a wood pad or the equivalent under each stabilizer jack foot to help keep the jack from sinking into the ground.

#### **Manual stabilizer jacks (if so equipped)**

1. To lower each jack, insert the jack crank onto the applicable stabilizer jack shaft.
2. Turn the crank clockwise to lower each leg until it contacts the ground and stabilizes the RV.

To raise each jack, insert the jack crank onto the applicable stabilizer jack shaft and turn the crank counter-clockwise.

#### **Electric stabilizer jacks (if so equipped)**

Control switches for the stabilizer jacks are typically located on the (door) side of the unit above the stabilizer jack(s).

To lower each jack, press the control switch until each leg contacts the ground and stabilizes the unit.

To raise the jack, press the control switch until the jack is returned to the retracted position.



**NOTE:** The stabilizer jacks must be fully retracted before moving or towing the RV to prevent stabilizer jack damage.

**EMERGENCY TOWING**

**⚠ WARNING**

Never allow anyone to go under the recreation vehicle while it is being lifted and/or being towed.

If your recreational vehicle needs to be towed, please contact an emergency road service provider or a qualified service facility for assistance.

**WHEEL LUGS**

After your first trip, check the wheel lug torque periodically for safety. Check the wheel lugs after winter storage, after a wheel removal, before starting a trip or following extensive braking. See **Wheel Lug Torque Chart**.

1. Use the correct star pattern sequence to attach the recreation vehicle wheels
2. Start all nuts by hand to prevent cross threading.
3. Tighten the nuts in the sequence shown.
4. Tighten the lug nuts equally in stages as indicated for your recreational vehicle wheels

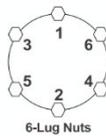
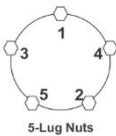
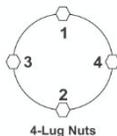
**Check and re-torque after the first 10, 25 and 50 miles (16, 40 and 80 kilometers). Thereafter, check and maintain the torque according to the listed torque values**

Because of the importance of having proper torque on the wheel lug nuts, you should always have the wheels mounted and properly torqued by a qualified technician using the proper tools.



**NOTE:** The proper method of tightening wheel lug nuts is with a properly calibrated torque wrench and socket, not with an impact wrench or by hand. **Do not use a 4-way lug wrench or any other type of wrench that does not measure the actual pressure applied to the lug nut.**

**WHEEL LUG NUT DIAGRAMS:**



**WHEEL TORQUE INSTRUCTIONS:**

1. Start lug nuts with fingers on studs to avoid cross threading.
2. Stage 1, Torque: Impact lug nuts in a star pattern\* until snug to rim. -- See *Wheel Lug Nut Diagram*
3. Stage 2, Torque: Use calibrated torque wrench to torque each lug nut, in a star pattern, to the values indicated. Wheels must remain stationary during torquing process for control purposes. --See *Wheel Lug Nut Torque Chart* and *Wheel Lug Nut Diagram*
4. Stage 3, Torque: Use calibrated torque wrench to torque each lug nut, in a star pattern, to the values indicated. Wheels must remain stationary during torquing process for control purposes. --See *Wheel Lug Nut Torque Chart* and *Wheel Lug Nut Diagram*

**WHEEL LUG NUT TORQUE CHART:**

Lug Nut	Stud Dia.	Rim	Type	Stage 1 Impact Gun	Stage 2 Clicker Setting (+/-3ft/lbs)	Stage 3 Clicker Setting (+/-3ft/lbs)	Acceptable Torque Range
4-Lug Nuts	1/2"	12"	Steel	40-50 ft/lbs	60 ft/lbs	70 ft/lbs	50-75 ft/lbs
5-Lug Nuts	1/2"	13"	Chrm/Steel	40-50 ft/lbs	60 ft/lbs	70 ft/lbs	50-75 ft/lbs
5-Lug Nuts	1/2"	14"	Chrm/Steel/Alum	40-50 ft/lbs	95 ft/lbs	115 ft/lbs	90-120 ft/lbs
5-Lug Nuts	1/2"	15"	Chrm/Steel/Alum	40-50 ft/lbs	95 ft/lbs	115 ft/lbs	90-120 ft/lbs
6-Lug Nuts	1/2"	15"	Chrm/Steel/Alum	40-50 ft/lbs	95 ft/lbs	115 ft/lbs	90-120 ft/lbs
6-Lug Nuts	1/2"	16"	Chrm/Steel	40-50 ft/lbs	95 ft/lbs	115 ft/lbs	90-120 ft/lbs
8-Lug Nuts	1/2"	16"	Steel/Aluminum	40-50 ft/lbs	95 ft/lbs	115 ft/lbs	90-120 ft/lbs
8-Lug Nuts	5/8"	17.5"	Aluminum	50-60 ft/lbs	125 ft/lbs	150 ft/lbs	140-160 ft/lbs

**TRANSPORTATION INSTRUCTIONS:**

1. Prior to travel and after excessive braking, all wheel lug nuts must be checked for torque.  
*This also applies to any service involving wheel or lug removal, during the life of the recreational vehicle.*
2. Torque readings must fall within the Acceptable Torque Range. --See *Wheel Lug Nut Torque Chart*
3. Torque specifications, must be checked by using a torque wrench.  
*Digital or Dial Torque Wrenches are recommended.*
4. If Torque falls below the Acceptable Torque Range, additional torque is required.  
-- See *Wheel Torque Instructions* and *Wheel Lug Nut Diagram* for the correct pattern and recommended final torque value.
5. During travel, wheel lug nuts must be checked and re-torqued, as required, after the first, 10 miles, 25 miles, 50 miles, then periodically during travel (16 kilometers, 40 kilometers, 80 kilometers, then periodically during travel).
6. Failure to follow these instructions may result in wheel loss, an accident, or loss of control, resulting in death or serious injury.  
-- See *Wheel Torque Instructions* and *Wheel Lug Nut Diagram* for the correct pattern and recommended final torque value.

**⚠ WARNING**

Check and tighten wheel lug nuts regularly to make sure they did not loosen during travel. Wheel lug nuts must be applied and maintained at the proper torque levels to prevent loose wheels, broken studs and possible separation of the wheel(s) from your recreation vehicle. The lug nuts on the wheels of your recreation vehicle must be maintained according to listed torque values (see **Wheel Lug Torque Chart**.) Over-torqued and/or under-torqued wheels may result in component failure.

**Failure to maintain proper torque of the wheel lug nuts could lead to separation of the tire and wheel while driving, possibly resulting in property damage or personal injury.**

**PATIO AWNING**

**⚠ WARNING**

Awnings must be closed (and locked if applicable) while the RV is in transit.

**⚠ CAUTION**

The effects of wind and rain on an awning are unpredictable and can cause severe damage to the awning and/or the recreation vehicle. **Retract the awning if:**

- If wind or extended periods of rain are expected
- If you leave the RV unattended for a length of time to avoid unexpected climate conditions.

**Awning care**

Keep your awnings clean and in good condition to prevent costly repairs.

- Periodically check that the fasteners are tight. Tighten if necessary.
- Keep the awning fabric clean. For detailed cleaning information, refer to the manufacturer's owner information.

For detailed safety and operating information, refer to the manufacturer's user guide.

***ELECTRIC SLIDE ROOM(S) (If So Equipped)***

The slideout room system is designed for additional floor space and comfort. The mechanical components are gear driven. Electric powered slideout room systems have a manual override to allow you to extend or retract the slideout room(s) in case of a power loss. Make sure you have sufficient power available before operating your slideout system.

**⚠ WARNING**

Make sure the interior slideout room path and the slideout room itself is clear of people and objects before operating. Keep away from the slide rails and gear assembly when the room is in motion. They may pinch or catch on loose clothing causing personal injury. **Failure to follow these instructions could result in serious injury or death.**

**⚠ CAUTION**

These guidelines should be followed when using your slideout room:

- Make sure the slideout is in the closed position prior to hooking the unit to the tow vehicle.
- The recreation vehicle must be level before operating the slideout room. Water leaks and other problems could result if the slideout is operated without leveling the RV.
- Do not place excessive weight in the slideout room. It can cause the slideout room to malfunction and cause damage to the slideout.
- Do not over extend/retract the slide out room. Release the switch immediately once the room has been fully extended/retracted. Over extending/retracting the slide out room may result in damage to the stop rod and bracket.
- Additional support jacks are not needed under the slideout. Damage can occur to your slideout room from improper use of aftermarket support jacks.

**Operating the slideout system:**

- The auxiliary battery (customer supplied) must be fully charged** and connected. **If possible, the RV should be hooked up to 120-volt AC power** so the converter operates.
- The RV must be level and the stabilizer jacks in the extended position.
- Slideout switches are typically located inside the RV, either in the command center or on the wall.
- To extend the slideout**, locate the slideout control switch and press the OUT section of the switch; hold until the slideout room stops (travel time is approx. 25 seconds).
- To retract the slideout**, press the IN section of the slideout control switch and hold it until the slideout is fully retracted.

Operating the switch after the room is fully extended or retracted may damage the switch and motor.

## **SECTION 5: SLIDEOUT SYSTEMS**

After the slideout is extended, verify that the corners of the black rubber seal are set up correctly. The corners of this seal are cut at a 45° angle. The top of the outside seal must overlap the side of the seal to avoid the possibility of water penetration. On the inside seal, the side seal should overlap the top.



### **Maintenance**

#### **Slideout overlap-outside**

## **⚠ WARNING**

Do not work on your system unless the 12-volt DC (auxiliary battery, customer supplied) and 120-volt AC electrical systems (shore line power cord) have been disconnected.

Your slideout system will require very little maintenance. To ensure a long life of your slideout system, read, understand and follow these instructions. This system contains a pre-lubed bearing that is lubricated when the room is moved in and out. Do not spray oil or grease on the rails while the room is extended.

### **Troubleshooting the Slideout**

**If the slideout does not move when the slideout switch is depressed, follow these steps.**

- Check the auxiliary battery (customer supplied) for a full charge and good wire connections.
- Check the 12-volt fuse or circuit breaker.
- Check for loose connections at the slideout motor.

If the slideout still will not operate, follow these steps.

- If the slideout is extended, refer to the section on operating the specific slideout system installed on your RV.
- If the slideout is retracted, leave it in that position.
- Contact your dealer or customer service for repair assistance.

## ***SLIDEOUT SYSTEMS***

Your RV may be equipped with one or more of the following slideout systems.

### **Schwintek Inwall slideout system**

The in-wall slideout system requires no maintenance or adjustments. This system has two vertical columns with a drive motor located at the top of each column. The right and left motors are synchronized by a circuit board.

## **⚠ CAUTION**

Additional support jacks are not needed under the slideout. Damage can occur to your slideout room from improper use of aftermarket support jacks.

1. The auxiliary battery (customer supplied) must be fully charged and connected. When possible, the RV should be hooked up to 120-volt AC power so the converter operates.
2. The RV must be level and the stabilizer jacks in the extended position.
3. Slideout switches are typically located on an interior wall or command center. **To move the room out**, press and hold the OUT section of the switch until the motor stops (travel time is approx. 25 seconds). To retract the slideout room, press and hold the IN section of the slideout switch until the motor stops.



**NOTE:** Do not operate the switch after the room is fully extended as damage can occur to the motor and/or switch.

To operate the slideout using a wireless remote (if so equipped):

- Press the on/off button to power on the remote.
- Press the corresponding button of the slideout you want to operate.
- Press and hold the (extend/retract) arrow button to move the room in or out.
- Press the on/off button once more to power off the remote.

**ALWAYS allow the controller to stop both motors before releasing the switch button. DO NOT try and time the end of the stroke by releasing the button early.**

### **Maintenance**

## **⚠ WARNING**

Do not work on your system unless the 12-volt DC (auxiliary battery, customer supplied) and 120-volt AC electrical systems (shore line power cord) have been disconnected.

This slideout system has been designed to require very little maintenance. It contains a pre-lubed bearing that is lubricated when the room is moved in and out. Do not spray oil or grease on the rails while the room is extended.

## SECTION 5: SLIDEOUT SYSTEMS

### Trouble shooting the Inwall slideout system

**Checking Fuses:** The inwall slide requires a minimum 30 Amp fuse. Check the load center for blown fuses and replace any if necessary. If the fuse blows immediately upon replacement, there is a problem with the wiring to the inwall slide control box. **A qualified service person should be called to check and repair.**

**Obstructions:** Check both inside and outside for possible obstructions. Also check for smaller objects that may be wedged under the floor or in the sides of the unit. Remove any obstructions before proceeding.

**Error Codes:** Refer to the error codes section for codes and instructions on how to locate the inwall slide controller.

**Low Voltage:** The inwall slide controller can operate with as little as 8 volts; however with lower voltages the amperage requirement is greater. Check the voltage at the controller and if it is lower than 11 volts, it is recommended that the battery be placed on a charger until it is fully charged. It may be possible to “jump” the RV battery temporarily to extend or retract the room. Consult Customer Service before attempting to “jump” the auxiliary battery.

**Only 1 Side Moving:** The slide room has a separate motor to operate each side of the room. If only 1 side of the room is moving, with another person’s assistance, press the switch to extend or retract the room while pushing the non-moving side in the appropriate direction. On larger rooms it may be necessary to have 2 or more people pushing the room.

**Non-moving side moved manually:** Try to push the non-moving side in and out. If a motor shaft has broken then it will be possible to move that side of the room several inches by hand. Larger rooms may require several people to push.

**Debris in the rack:** Check all 4 gear racks on the side of the room for debris.

**Status LEDs lights:** Locate the slide controller for the slideout in question. Check the status LED lights while pressing the slideout direction switch (in both the extend and retract mode).

### Manual override for the inwall slideout

The slideout system comes with an “electronic” manual override. In event the slide out does not extend or retract follow these steps to override the system which should allow the slideout to be retracted.



**NOTE:** Fuses for the slideouts can be found in the load center and may be designated as auxiliary or slideout motor.

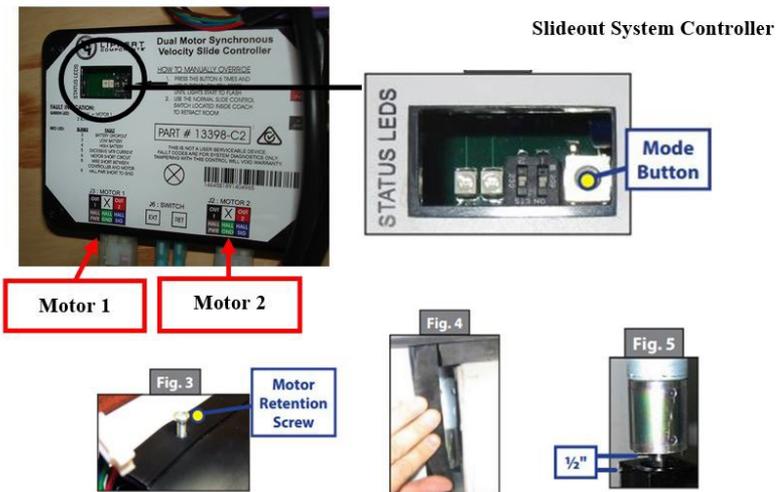
1. Locate the slideout system controllers. There should be one for each slideout on the recreation vehicle. They are typically located on the forward wall or ceiling of a basement compartment. In some models they may be behind a cargo lined panel.
2. The malfunctioning controller should have a flashing red LED indicating a halt signal fault (will flash 8 or 9 times).
3. Press the “mode button” six times quickly, then press a seventh time and hold for approximately 5 seconds.

4. The red and green LED's will flash indicating you are in override mode. Release the mode button.
5. Using either a wall or command center panel switch, press and hold the switch toward the word IN or RETRACT until the unit comes in completely. This will allow you to get the recreation vehicle to a service center to have the slideout malfunction diagnosed.

⚠ CAUTION

**Call your dealer or Customer Service if:**

- During the override procedure the motors are not synchronized. Visually watch the room, and if one side is moving significantly slower than the other (or not at all).
- If the system stalls out before reaching end of stroke OR if the room does not close and seal tightly.



### Manually pushing in the slideout

1. Locate the slideout system controller
2. Unplug motor 1 and motor 2 connectors at the bottom of the slideout controller. This releases the motor brakes for each motor.
3. The slideout room can now be manually pushed in. Larger rooms may require several people to push or pull them.
4. Keep both sides of the slideout relatively even while pushing/pulling.
5. **When the room is completely in, plug both motor connectors back into the control module.** This will apply the motor brakes for road travel.

### Disengage motors, manually retract the room and travel lock

6. Locate and remove the motor retention screw which can be found near the top of each vertical column (Fig. 3).
7. Bend back the wipe seal and visually locate the motor (Fig. 4).

## SECTION 5: SLIDEOUT SYSTEMS

- Pull the motor up until it disengages (about 1/2 inch).
- Repeat this process for both sides of the slide room.
- Physically push/ pull the room back into the opening; keep both sides relatively even.
- The room must be travel locked to keep the room in place for road travel.

### **WARNING**

**DO NOT MOVE THE RV UNLESS THE MOTORS ARE PLUGGED IN TO THE CONTROLLER AND THERE IS BATTERY POWER TO THE RV. THIS SETS THE BRAKES ON THE SLIDEOUTS TO PREVENT THEM FROM MOVING DURING TRANSIT.**

#### Error Codes

When an error code occurs during operation, the board LEDs lights will indicate where the problem is. For motor specific faults the green LED will blink (1) time for motor #1 and (2) times for motor #2. The red LED will blink 2 to 9 times depending on the error code. Error codes are as follows:

- 2 times **Battery capacity is low** enough to drop below 6 volts while running.
- 3 times **Battery (low) voltage** is below 8 volts at the start of a cycle.
- 4 times **Battery (high) voltage** is greater than 18 volts.
- 5 times **Excessive motor current** (high amperage) also indicated by (1) side of the slide continually stalling.
- 6 times **Motor short circuit**; motor or wiring to motor has shorted out.
- 8 times **Hall signal not present**; encoder not providing a signal; usually a wiring problem.
- 9 times **Hall power short to ground**; power to encoder has been shorted to ground; usually a wiring problem.

The board will need to be reset after an error code. Energizing the extend / retract switch will reset the board; energizing it a second time will return it to normal operation.

Refer to the Schwintek Slide Room Operation Guide for additional troubleshooting information, or contact Lippert at (866) 524 – 7821 or at [www.lci1.com](http://www.lci1.com).

#### Flush Floor Slideout

For optimum performance, the slide-out system requires full battery current and voltage. Although the system is almost maintenance free, actuate the room once or twice a month to keep the seals and internal moving parts lubricated. Check for any visible signs of external damage after and before movement of the RV.



**NOTE:** For long-term storage it is recommend the room be closed (retracted).

#### Trouble shooting the flush floor slideout

**If the slideout does not move when the switch is depressed:**

- Check the auxiliary battery for a full charge and good wire connections.
- Check the 12-volt fuse or circuit breaker.
- Check for loose connections at the slideout motor.

### **If the slideout still will not operate:**

- If the slideout is extended, refer to the appropriate section on overriding the specific slideout system installed on your RV.
- If the slideout is retracted, leave it in that position.
- Contact your dealer or customer service for repair assistance.

### **If the slideout extends crooked or only one side moves:**

- Follow steps on overriding the specific slideout system installed on your RV.
- You may need to push the side that is not sliding to get it to retract all the way.
- Contact your dealer or customer service for repair assistance.

### **Manual Operation for the flush floor slideout**

## **⚠ CAUTION**

- Always disconnect battery from system prior to manually operating system. Failure to disconnect battery can cause electricity to back feed through the motor and cause serious damage to the system as well as void the warranty
- Use **EXTREME CAUTION** when extending/retracting the room using the manual override feature. The gears can be stripped out if the room is manually retracted/extended to its fullest extent and the operator continues to rotate manual override. Damage can also occur to the slide components, slide room structure or trim components. Damages due to misuse of the manual override feature will void any and all claims to the Limited Warranty.

The electric slide comes with a manual over ride system.

Locate the crank extension under the inside of the frame (**Fig. 1 and 2**), and attach a standard fifth wheel landing gear crank handle, a 3/4" socket and ratchet, or drill and nut driver.

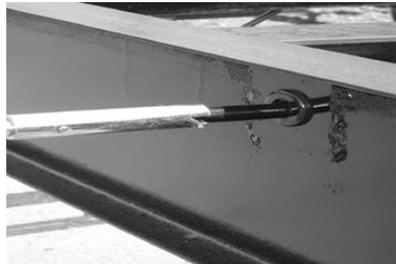
Rotate the extension clockwise to retract the slideout and counterclockwise to extend it.

DO NOT attempt to disengage the motor as the actuator is "manual ready."

### **MANUAL OPERATION - THROUGH FRAME**



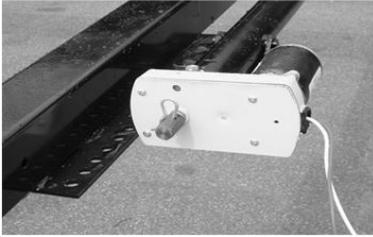
**Fig. 1-Through Frame Crank Extension w/pin**



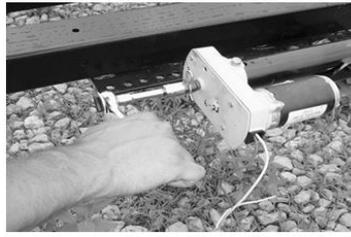
**Fig. 2- Crank Handle**

## SECTION 5: SLIDEOUT SYSTEMS

### MANUAL OPERATION - IN FRAME



**Fig. 3-Hex Head Crank Extension**



**Fig. 4-Ratchet**

#### **Power Gear® Slideout**

The Power Gear® slideout is operated by a 12 volt DC electric motor. It consists of:

- Inner rail assemblies to support the room weight.
- A 12 Volt DC gear motor to operate the room using power from the onboard battery.
- A manual override that allows you to extend or retract the room in the event of a loss of power.
- A control with a sensing capability that stops the motor when the room is fully extended or retracted.



**NOTE:** For long-term storage: It is recommended the room be closed (retracted).

#### **Electric Operation**

### **⚠ WARNING**

- Always make sure the slideout room path is clear of people and objects before and during operation of the slideout room.
- Always keep away from the slide rails when the room is being operated. The gear assembly may pinch or catch on loose clothing causing personal injury.
- Install transit bars (if so equipped) on the slideout room during storage and transportation.

**FAILURE TO FOLLOW THESE INSTRUCTIONS COULD RESULT IN SERIOUS INJURY OR DEATH.**

#### **Extending/retracting the room**

1. Level the unit.
2. Main Power switch at stepwell (locations may vary) must be ON.
3. Verify the battery is fully charged and hooked up to the electrical system.



4. Remove the transit bars (if so equipped) if extending the slideout, and install them if retracting the room for travel.
5. Press and hold the IN/OUT switch in the OUT position until the room is fully extended and stops moving. Hold the switch in the IN position to retract the room.
6. Release the switch, which will lock the room into position. If the slideout switch is held after the room is fully extended or retracted, the control will sense that the room has stopped and will shut the motor off after a few seconds.

### **Manual Operation for the Power Gear slideout system**

The slideout system is equipped with a manual override that allows you to extend or retract the room in the event of a loss of power.

## **⚠ WARNING**

When the motor brake is disengaged the slideout room **WILL NOT** lock into place; therefore, the room will not be sealed. When the room has been manually retracted, be sure to install the transit bars (if so equipped) and return the motor brake lever to its normal engaged position in order to seal and lock the room into position.

## **⚠ CAUTION**

- Always disconnect battery from system prior to manually operating system. Failure to disconnect battery can cause electricity to back feed through the motor and cause serious damage to the system as well as void the warranty
- Use **EXTREME CAUTION** when extending/retracting the room using the manual override feature. The gears can be stripped out if the room is manually retracted/extended to its fullest extent and the operator continues to rotate manual override. Damage can also occur to the slide components, slide room structure or trim components. Damages due to misuse of the manual override feature will void any and all claims to the Limited Warranty.

**If the room still does not move when the switch is pressed, follow the steps below to manually override the slideout room:**

1. Turn the Main Power OFF. The override will not work if it has power going to it. **Do not work on the system unless the battery is disconnected.**
2. Locate the slideout controller. There are two versions of the controller.  
**Version 1**, unplug the 6 pin wiring harness from the controller.

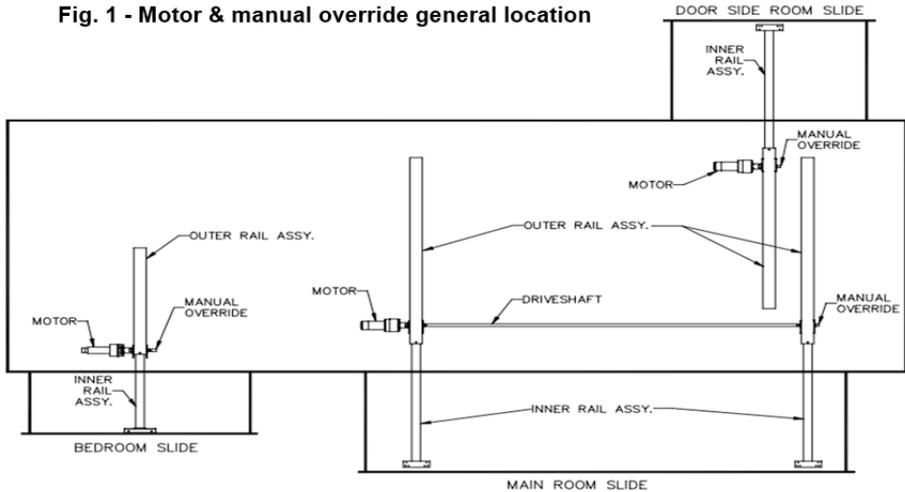
**Version 2**, remove one of the motor leads, either the motor I or motor II lead from the controller.

3. Locate the slideout motor (Fig. 1) mounted to one of the slideout rails. Some models may require removal of the underbelly or cover to access the motor. In a bedroom slideout, it may be located under the bed.
4. Rotate the brake lever, on the backside of the motor, counter-clockwise (looking from the rear of the motor) about 1/8 of a turn to the released position (Fig. 2). This will

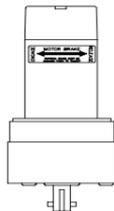
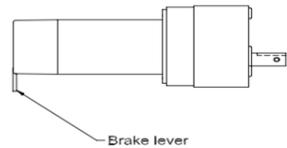
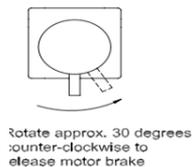
## SECTION 5: SLIDEOUT SYSTEMS

5. release the brake that holds the room in place.
6. Locate the manual override for the slideout system (Fig. 1).
7. The room is now free to move. Using either a 5/8" or 3/4" wrench or socket, crank the room either in or out completely. If the slideout system is supplied with a gearbox override (optional), use the crank handle to move the room.
8. When the room is fully in or out have one person apply pressure to the wrench/ratchet and return the brake lever to its engaged position. This ensures the room is locked into a sealed position.
9. Install the transit bars (if so equipped) to the slideout room and take the unit to an authorized dealer for service.

**Fig. 1 - Motor & manual override general location**



Refer to the Power Gear® Electric Slideout Operation Manual for detailed operation, safety and troubleshooting information.



**Fig. 2 - Motor brake lever**

### Norco Slideout

The Norco slideout system is a cable driven slide out.

- When the power switch is activated the cables guide the room in or out, while the Accu-Slide mechanism evenly powers the corners keeping the room square.

## SECTION 5: SLIDEOUT SYSTEMS

- Motors and cables are behind the interior fascia board around the slideout opening.
- Cables may stretch over time. Average stretch will be approximately 1/8" but it will not affect the function and does not require adjustment.
- Slideout runs off of the DC power in the RV.
- Rubber wipes prevent debris from entering the unit and actuation guides the bulb seals to close tightly.
- Self locking motor freezes the room in any position of travel.
- Slideout is supported by rollers or wear bars not the cables. Cables are used to keep the slideout balanced on the rollers.

**If the room will not activate**, generally there is no 12V power to the drive motor. The motor is equipped with a hex drive override shaft. This drive can be activated using an electric drill and the flexible shaft provided with each unit (or use a ratchet to actuate the motor) to pull the room in or out. **If the motor is functioning, check the room for obstructions.**

### Norco Slideout Manual Operation

1. Locate the included flexible shaft in your owner's packet.



2. Attach flexible shaft to the 1/4" hex fitting on the end of the motor.



3. Attach 1/4" socket & ratchet, or drill to the other end, and turn in the proper direction to move the room.



## SECTION 5: SLIDEOUT SYSTEMS

4. If the cables tighten, and the motor is difficult to turn, **REVERSE THE DIRECTION. OVER-TORQUEING CAN HAPPEN, RESULTING IN SEVERE DAMAGE.**

### Power Gear® Slim Rack Slideout System

The Power Gear® Slim Rack slideout is typically used for slideouts 144" long and longer.

- It is operated by a 12VDC electric motor.
- The system is equipped with a manual override allowing the room to be extended / retracted in the event of a power loss.
- The system has a controller (Fig 1) with programmable stops that stop the motor when the room is fully extended or retracted.
- The controller has the ability to detect faults for easier troubleshooting.
- A wall mounted touchpad allows room movement and provides end user feedback.



**Fig.1 Slideout Controller**

### Operating the Slideout

The slideout will not function until the stops are properly set or faults are cleared.

A solid **“ON” GREEN LED** indicates room movement.

The **RED LED** indicates a fault or a problem with the system. (Refer to the *Fault Diagnostics / Troubleshooting*).

**Prior to moving the slideout room set the parking brake.**

To ensure ample voltage is being supplied to the slideout system motor, power should be supplied from one of the following sources:

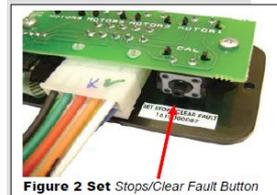
- Attach the RV to shore power
- Have the motor home engine running
- Turn on the generator

### Extending/retracting the room:

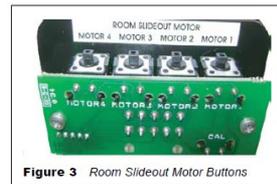
1. Engine or generator must be running, or plugged into shore power.
2. Transmission must be in park or neutral (if applicable).
3. Set the parking brake and level the unit.
4. Remove transit bars (if so equipped) if extending the room; install if retracting.
5. Turn **ON** the on/off switch or key.
6. Press and hold the **OUT** button (Fig 4). To retract, press and hold the **IN** button. There will be a slight delay before the room begins moving.
7. The **GREEN LED** should be solid **ON** when room is in motion.
8. Release the **OUT** button when the room is fully extended or the **IN** button when fully retracted, and stops moving.
9. Turn **OFF** the on/off switch or key.



**Figure 4 Touchpad**



**Figure 2 Set Stops/Clear Fault Button**



**Figure 3 Room Slideout Motor Buttons**



**Figure 4 Touchpad**

### Fault Diagnostics / Troubleshooting:

The control has the ability to detect and display several faults. When a fault is detected, room movement stops and two different LEDs will flash in a pattern.

The RED FAULT CODE LED (Fig 4) will flash a number of times corresponding to a specific fault code (refer to the Fault Code Chart).

The GREEN ROOM MOVEMENT LED (Fig 4) will flash GREEN a number of times corresponding to which motor has the associated fault.

Example: (4) RED flashes and (2) GREEN flashes indicate a motor fault on motor 2.

**MAJOR and MINOR faults;** faults must be cleared for the room to operate normally.

- **MINOR** faults can be cleared by pushing and releasing the **IN** or **OUT** buttons on the wall touchpad (Fig 4).
- **MAJOR** faults must be cleared by pushing and releasing the SET STOPS/CLEAR FAULTS button located on the back of the wall touchpad (Fig 2).



**NOTE:** For MAJOR faults, the control must be overridden by following the EMERGENCY RETRACT MODE in the OVERRIDE MODES section.

Fault Code	Fault Type	Fault Codes		
		Description	Possible Cause	Possible Solution
1	Major	Stops not programmed	-Stops have not been set -Stops were cleared -Stops were improperly set	Steps need to be programmed by an authorized service facility.
2	Minor	System Fault	-Obstruction present -Excessive system drag	Run room in opposite direction. If it continues to move in the opposite direction, remove obstruction, excessive weight in room or repair of damaged component. If room stops moving in opposite direction, observe fault code and refer to this chart
4	Major	Excessive Voltage      Battery	-Bad or loose connection -Defective harness -Open or shorted motor	-Check all connections at control box and motor -Check the harness for broken wires. -Put 12.0 VDC direct to the motor. If it does not run replace the motor.
6	Minor		<b>Supply voltage to control box is 17.0 V DC or greater</b>	<b>Check 2-pin power connector at control box. If the voltage is 17. VDC or higher, contact O.E.M for power and ground supplies</b>
		Park brake LED flashing	-Parking brake not set (if applicable ) -Ground signal lost at park brake control	-Set parking brake (if applicable) -Check for continuity to ground on wire plugged into park brake connector at control box
		Low voltage LED flashing	Incoming violated to control box is below 12.0 VDC	Check 2-pin power connector at control box. If voltage is below 12.0 VDC contact O.E.M for power and ground supplies.

### Preventative Maintenance:

The Power Gear® slideout system requires very little maintenance. Read and follow these procedures:

## SECTION 5: SLIDEOUT SYSTEMS

- When the room is extended, visually inspect the slide rail assemblies. Check for excess buildup of dirt or foreign material; remove any debris that may be present.
- If the system squeaks or makes any noises, blow out any debris from the gear rack arms and apply a dry lubricant to prevent and/or stop squeaking.

Refer to the Power Gear® website ([www.powergearus.com](http://www.powergearus.com)) for additional information.

### **OVERRIDE MODES:**

In the event of component failure or loss of system power, your slideout can be manually overridden and retracted for travel.

**NOTE:** During the override procedure, the unit will exit this mode if the room has not been moved for two (2) minutes or if a fault is detected during room movement. The Fault Code (RED) and Room or Lock Movement (GREEN) LEDs will flash rapidly for 10 seconds to indicate the override procedure failed. After 10 seconds of flashing, the control will automatically default to FAULT CODE 1. Programming must be restarted.

**NOTE:** After overriding the system, the room control will need to be re-programmed by an OEM authorized dealer.

### **Emergency Retract Mode:**

Use this procedure when there is **NO** loss of power or electrical problem with the system.

1. Remove the touchpad (Fig 4) from the wall.
2. Prior to clearing the MAJOR fault, record the number of RED & GREEN flashes observed on the touchpad (Fig 6). This information will help your dealer/service center in troubleshooting the slideout system.
3. Press and hold the SET STOPS/CLEAR FAULTS button on the back of the touchpad for five (5) seconds (Fig 2). Both RED & GREEN LEDs will be on solid while pressing this button. After 5 seconds, the GREEN LED will begin flashing and the RED LED will remain solid on.
4. The unit is now ready to retract the room. Press and hold the ROOM SLIDEOUT MOTOR buttons 1 and 2 on the back of the touchpad (Fig 3).

# of RED flashes	# of GREEN flashes

**Figure 6**

## **CAUTION**

**It is very important to note that during this procedure, the slideout control has NO stop locations. Use a second person to assist in determining when the room is retracted. Damage to the room can occur if the room is retracted too far.**

Press the IN button on the front of the wall touchpad until the room is fully retracted. If one side of the room needs to retract further in order to get a good seal, press and hold the motor button (Fig 3) corresponding to ONLY the motor you want to move. Press the IN button on the front of the touchpad to retract the room the remainder of the way.

5. Re-install the wall touchpad.
6. Take the unit to an OEM certified dealer for repairs.

### **Manually Retract Room with Ratchet & Socket:**

If the power is lost to the slideout motor(s) or the override mode above will not work, the room may be manually retracted using a ratchet and socket attached to the end of the coupler (Fig 11).

1. Gain access to the VERTICAL CHANNEL assembly from inside or outside of the coach (whichever is more convenient). Remove the trim and flange pieces on the slideout room box.
2. If applicable, remove the top screw from the bulb seal at the top of the VERTICAL CHANNEL (Fig 8).
3. Pull down the bulb seal and remove the motor cover (Fig 9). The motor seal may stick to the bulb seal.
4. Using a pick tool, remove the end of the retaining spring from the motor spring clip (Fig 10A). If not equipped with a retaining spring, loosen the motor retaining screw (Fig 10B).
5. Unplug the motor from the harness and remove the motor by lifting it up and out.
6. Repeat steps 1-4 for the other side.
7. Place a socket wrench with a 3 inch extension and a 5/8" deep well socket (Fig 12) through the motor access opening and seat the socket onto the coupler (Fig 13). One person alternating from side to side of the room can retract a 1500 lb. room with or without a ramp.



**NOTE:** 1 person on each side of the room with a ratchet and socket will expedite the process. Room moves ¼ inch for every 30 to 40 degree turn of the wrench.

8. Secure the room in place by either:
  - Re-installing the motors (making sure the end of the retaining screw is re-hooked to the motor spring clip (Fig 10A).
  - Torque the motor retaining screw to 40 inch/lbs. (Fig 10B) and the motor retainer is fully engaged.
  - Use a travel lock, (a 2x4 cut to size), etc.
  - Refer to Fig 10A and 10B for proper seating of the motor.**
9. Have the slideout room serviced by an OEM authorized dealer as soon as possible. Do not operate the room until service is complete as damage to the room may result.

# SECTION 5: SLIDEOUT SYSTEMS



Figure 8 Removing the bulb seal screw

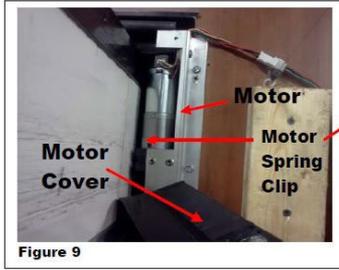


Figure 9



Figure 10A



Figure 10B

**NOTE: Motor shown properly seated. No gap between mounting bracket and block.**

**Motor Retaining Screw**

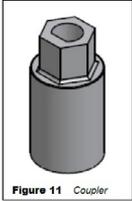


Figure 11 Coupler



Figure 12 Ratchet with 3/8" extension and 5/8" deep well socket



Figure 13 Ratchet inside motor access with socket on coupler

For further information refer to the manufacturer's **owner's manual** or website .

## ***THE ELECTRICAL SYSTEM***

The RV electrical system is comprised of two independent electrical systems. One operates off of 12-volt DC power and the other off of 120-volt 60hz AC power. All installations have been made in compliance with industry standards applicable on the date of manufacture. Because the electrical equipment and associated circuitry are engineered into a dedicated system specific to your RV, do not make unauthorized changes or add fixed appliances to it. **Changes or additions made after delivery may result in a hazardous condition.**

Service and/or modification of the electrical system should only be performed by qualified electrical technicians using approved materials, components, and methods meeting current safety and code requirements. Consult your dealer's service department for assistance.

To read more about the various components incorporated into the RV electrical system, please refer to the information contained in your Warranty Packet.

### **Electrical System Maintenance**

Before working on the electrical system; always disconnect the shore power cord, turn off the battery disconnect switch (if so equipped) and turn off the 120V main circuit breaker. Then disconnect the negative 12VDC battery terminal from the battery. Refer to *Battery Disconnect Switch & Load Center* sections.

### **⚠ WARNING**

Use caution when using metal tools. If a tool contacts a battery terminal or metal connected to it, a short circuit could occur which could cause personal injury, explosion or fire.

## ***IN CASE OF AN ELECTRICAL FIRE***

### **⚠ WARNING**

Do not attempt to use water to put out an electrical fire. Water can spread some types of fire, and electrocution is possible with an electrical fire.

### **HAVE EVERYONE EVACUATE THE RECREATION VEHICLE IMMEDIATELY.**

- Switch the 120-volt main circuit breaker to the "off" position. **It is important that everyone knows where to find the main circuit breaker and how it operates.**
- Disconnect the negative battery cable(s) at the battery.
- Disconnect the power cord from the shore power receptacle.
- Turn "off" the generator (if so equipped).

Always have faulty or damaged wiring and electrical components repaired immediately.

## **SECTION 6: ELECTRICAL SYSTEMS**

### ***COMMAND CENTER***

The command center is typically located inside the entrance door or in the living area of the RV, and contains switches and controls for various electrical functions. Command center applications, configurations and components will vary by model.

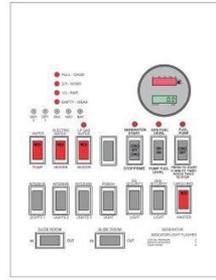
#### **Command Center Panel or Command Center Panel with Switch Modules**

Items found on these panels may include:

- Fuel gauge and hour meter with switches for fuel pump and fuel levels; fuel station (if so equipped) on/off switch.
- Lighted red pump and water heater switches (electric & LP gas)
- Generator start / stop switch; may include hour meter
- Tank heater switches
- Light switches for porch lights, exterior security lights, interior lights, awning LED lights, front cap LED accent lights, power entry step
- Cargo bed red lighted control switch
- Slideout control switches (press and hold to extend / retract)
- Awning control switches (press and hold to extend / retract)
- Systems monitor with LED indicators for tank levels and battery charge status
- Auto leveling control panel (for leveling the RV)
- Inverter panel (power switch with display)
- Power bunk bed lift control switch
- Speaker selector switch

#### **Command Center Modules Mounted to the Wall**

Some models may have the modules mounted directly to the interior wall of the vehicle. They are typically located near the entrance door.



**Command Center Panel**



**Command Center Panel  
W/Switch Modules**

### ***GFCI RECEPTACLE***

There is a ground fault current interrupter (GFCI) engineered into the electrical system. It is designed to reduce the possible injury caused by electric shock. The GFCI will not protect against short circuits or circuit overloads.

#### **Test all GFCI receptacles monthly**

- Push in the GFCI “TEST” button. The GFCI “RESET” button should pop out indicating the GFCI receptacle has been “tripped” and interrupted 120-volt power.
- Push in the GFCI “RESET” button to restore 120-volt power.

Contact your independent dealer for assistance if the GFCI “RESET” button does not restore 120-volt power and pops back out.

A “tripped” GFCI breaker indicates that abnormally high 120-volt current flow (a ground fault) was detected. A fault condition can be caused by faulty wire insulation, wet wiring inside an appliance, faulty electrical equipment connected to the circuit, etc. All ground faults must be repaired before use of the recreation vehicle.

## **TESTING THE CAMPSITE POWER CONNECTION**

The campsite 120-volt power receptacle(s) should **always** be tested for proper functionality prior to plugging the recreation vehicle shore power cord into it.

Campsite 120-volt power receptacles can be tested using a digital multimeter or a dedicated circuit analyzer. Dedicated circuit analyzers plug directly into the campsite power receptacle and minimally test for open neutral, open ground, and correct polarity. Polarity indicators can be purchased in most electrical and hardware stores.

### **⚠ WARNING**

**Do not hook up the power cord to any receptacle until you have verified proper polarity and grounding.**

**DO NOT** plug the shore power cord into a campsite receptacle(s):

- That has reverse polarity
- With non-functioning ground circuits
- That shows outward signs of heat damage.

**Doing so may result in property damage or serious injury.** Damage or injury resulting from connection to malfunctioning or improperly wired power sources is **not** covered by your recreation vehicle warranty.

#### **DO NOT**

- Do not use any cheater plug, adapter or extension cord to reconfigure incoming AC power or break the continuity of the circuit connected to the grounding pin.
- Do not connect the power cord into an outlet that is not grounded, or adapt the power cord plug to connect it to a receptacle for which it is not designed.
- Do not remove the grounding pin to connect to a non-grounded receptacle. Removal of the ground pin disables an important safety feature designed to prevent shock and electrocution hazards.
- Do not connect the power cord to an extension cord. Use of an improper extension cord will cause overheating of the cord as well as potentially causing premature failure of the AC equipment.

It is the responsibility of the owner of the electrical receptacle to ensure that the receptacle is properly wired and grounded. **Reverse polarity and/or improper grounding of your RV can cause property damage or serious personal injury.**

## **CONNECTING THE POWER CORD**

### **⚠ WARNING**

- Plugging the shoreline power cord into an incorrectly wired power source could damage the recreation vehicle electrical system and result in severe or fatal injury.
- The power cord must be fully extended when in use and not left coiled in the electrical compartment or on the ground. If the power cord is left coiled, it may potentially create enough heat to melt its protective casing.

## **SECTION 6: ELECTRICAL SYSTEMS**

Always test the external power source (i.e., the campsite power receptacle or electrical box) with a ground monitor before connecting your power cord to it. If the ground monitor indicates 'reverse polarity' or an 'open ground' **DO NOT** connect the power cord.

To help prevent power surges from damaging the connected loads, please follow these instructions when hooking up to the external power source:

1. Turn "off" the load center main 120-volt circuit breaker.
2. Carefully extend the entire length of the power cord (approximately 25'-35') from the electric cable hatch to the external power source.
3. Plug the power cord into the receptacle. Be sure all the power cord prongs are properly plugged into the receptacle.
4. Return to your RV and turn "on" the load center main circuit breaker.

**The shore line power cord should be unplugged when the recreation vehicle is left unattended. If something would happen to the electrical system, this may help limit potential damage.**

When you are ready to leave, reverse the power cord connection process. Use care to prevent damaging the power cord electrical connection pins when connecting or disconnecting the shore line power cord. Grasp the plug to remove the power cord from the outlet; do not unplug it by pulling on the cord.

### **Maintenance**

Inspect the power cord for cuts, cracks and worn insulation. Have the power cord replaced immediately if these symptoms are noticed.

## **POWER CONVERTER**

The power converter converts 120-volt AC power to useable 12-volt DC power when the shore power cord is connected to an external power source.

The converter has a built-in protective thermal breaker that will shut it down should overheating occur. Overheating can be caused by operating the converter above its maximum power output for an extended period of time, or by an obstruction to its ventilation air flow. To reduce converter heat build keep unnecessary 12-volt lights and motors turned "off". Keep the converters cooling fins and fan clear of obstructions.

- **USE ONLY A DEEP CYCLE BATTERY FOR RV USE.** Car batteries (CCA rating) are not designed for RV applications. If doing a lot of dry camping use a deep cycle battery rated in amp hours only (NO CCA rating).
- If using multiple batteries they must be the same brand and type. Adding more batteries will provide longer use of DC appliances when not on shore power but may reduce charging efficiency.
- The battery works in conjunction with the converter to supply DC power to the RV. A battery is typically only necessary if you do a lot of dry camping or have slideouts and/or a leveling system.
- Reverse polarity fuse provides protection for the converter when a battery is used. If the battery is connected backwards to the fuse board this fuse would blow preventing damage to the converter.
- If your lights are dimming or flickering that usually indicates an overloaded converter. Remove some of the load by turning off DC lights or appliances.
- Fan is controlled by load. It will begin running at 3 to 6 amp DC draw. It increases in speed with a higher load until 14 to 15 amps. Fan is at maximum speed and stays there even with more load. If load drops below 6 amps DC, the fan shuts off.

### CAUTION

It is important that the fluid level of any connected batteries be checked on a regular basis. All batteries will “gas” and lose some fluid when continuously connected to any charging source (does not apply to “gel-cell” batteries).

Before checking for converter output voltage, the battery cables must be disconnected at the battery. Make sure the converter is plugged into an AC source (105-132 AC volts). Check the converter output voltage at the battery with a voltmeter. Place the voltmeter probes on the disconnected battery cables. If the voltage reads 13.6VDC with no load, the converter is functioning properly.

If the converter output voltage at the battery reads in the 0.0VDC range, or the battery is not charging, check for:

- An open inline fuse in the battery wire
- An open wire between the converter and the RV battery
- Loose ground connection
- Improper torques

If the converter fuses and AC voltage are good, but the converter output still reads zero volts, the converter is not functioning properly.

Modes of Operation:

**Absorption (Normal) Mode:** 13.6VDC range. Batteries are being charged, just at a slower rate. Converter will not work without AC input

**Float Trickle Mode:** To get your converter into this mode reduce the load on the system to almost nothing but the battery. Let the system sit for approximately 44 hours.

Converter voltage will drop to 13.2VDC. If the converter sees any load during this period or after it is in Float Mode it will revert back to Absorption (Normal) Mode. 13.6VDC.

**Bulk Mode:** Converter will not jump into the “Bulk Mode” unless the battery is below 50% of charge, or approximately below 13.2VDC output voltage. There is no way to force it to go into Bulk Mode.

**Red LED indicates blown fuse.**

#### **Inspection and maintenance**

If the 12-volt power converter is not working (auxiliary battery not being charged) check the reverse polarity fuse(s) located on the end of the converter.

**There are no customer serviceable parts inside the converter case and the manufacturer’s warranty will be void if the case has been removed.** If you have further concerns contact your dealer.

**For detailed information on operation and safety, refer to the manufacturer’s owner’s manual.**

#### **Converter w/charge wizard (if so equipped)**

Some converters may be equipped with a charge wizard. There are (3) possible charging modes; NORMAL, BOOST and STORAGE. The charge wizard will automatically select the best mode to charge your battery. A green LED next to the wizard mode button will indicate by flashes, which mode is currently being used.

## **SECTION 6: ELECTRICAL SYSTEMS**

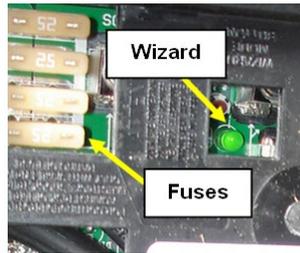
**NORMAL MODE:** Green LED flashes once per second; battery is between 50% and 90% charged. Green LED will flash 2-3 times per second; battery is 90% charged. Output voltage is 13.6VDC and the converter is safely completing the charge of the battery.

**BOOST MODE:** Green LED is on solid. Output voltage is 14.4VDC to rapidly charge the battery up to 90% of full charge.

**STORAGE MODE:** Green LED flashes every 6-8 seconds. Output voltage has been reduced to 13.2VDC; the RV battery is fully charged and converter is maintaining the charge.

**MANUAL MODE (Not recommended):** The wizard mode button is used to override the charge wizard. Refer to the converter owner's manual for additional information.

**REVERSE BATTERY PROTECTION:** Reverse polarity fuse(s) provide protection for the converter when a battery is used. If the battery is connected backwards to the fuse board a fuse will blow preventing damage to the converter. Four easily accessible fuses are located next to the wizard button. Replace with fuses of the same type and rating.



**Wizard Button & Reverse Protection Fuses**

### **12-VOLT DC SYSTEM**

The majority of your recreation vehicle lighting is powered by 12-volt electricity. The 12-volt DC system is composed of components that will operate when the following conditions are met:

- Power is supplied by the tow vehicle alternator when the engine is running and the 7-way trailer plug is connected. This powers the RV's running lights, brake lights, turn signals and brakes. In addition, the 7-way trailer plug provides a common ground and a 12-volt charge line to charge the auxiliary battery.
- The converter will supply interior 12-volt DC power when the power cord is plugged into campground power. The converter will also charge the RV battery in most situations. (Refer to *Battery Disconnect*)
- The auxiliary battery powers many interior 12-volt components including the lighting fixtures, water pump, 12-volt motors, 12-volt appliances, etc. It also powers the breakaway switch.

### **12-VOLT FUSE PANEL**

The 12-volt fuse panel is labeled to indicate fuse sizes, positions and the components powered. At the beginning of camping season, inspect all the 12-volt fuses and replace as needed. Fuses are located in the load center.

#### **Replacing a fuse**

Before replacing a fuse, always turn off the electrical components protected by it.

1. Disconnect the shore power cord.
2. Turn "off" the inverter (if so equipped).
3. Disconnect the house or auxiliary batteries main negative battery cable.
4. Remove the fuse panel cover to check fuses.
5. Pull the fuse straight out of the fuse block. If the fuse is not blown, something else must be causing the problem. Please contact your dealer for further assistance.

6. Insert a new fuse of the same specified voltage, amperage rating and type in the original location. **Never use a higher rated replacement fuse.**

The fuse panel label should be kept permanently affixed to your recreation vehicle. Fuses will not offer complete protection of the electrical system in the event of a power surge or spike.

### **WARNING**

Replacement fuses must be of the same voltage, amperage rating and type. **Never use a higher rated replacement fuse;** doing so may cause a fire by overheating the RV wiring.

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### **12-VOLT DC OUTLET**

There may be one or more 12-volt DC power outlets in your recreation vehicle. When the 12-volt DC outlet is used as a power source for an electric appliance, make sure the appliance operates on 12-volt DC power and that it consumes less than 60 watts (5 amps) of power.

### **WARNING**

Keep the protective dust cap on the 12-volt DC outlet when not in use to prevent ingestion of foreign material and potential short circuit conditions.

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### **AUXILIARY BATTERY (CUSTOMER SUPPLIED)**

### **WARNING**

Do not store anything inside the battery compartment(s) or near the batteries that could touch the battery or battery cable terminals. Contact with the battery or battery cable terminals could cause an electrical short circuit, discharge the batteries, or start an electrical fire.

Keep sparks, cigarettes and flames away from the batteries as the hydrogen gas they create may explode. Do not connect a booster battery or other power source that outputs more than 14.2-volts DC to the motor home batteries. Use adequate ventilation when charging or using batteries in an enclosed space. Remove metal jewelry and always wear eye protection when working around batteries.

Do not allow battery electrolyte (acid) to come into contact with skin, eyes, fabric or painted surfaces. Electrolyte is a sulfuric acid solution that could cause serious personal injury or property damage. If your hands, eyes, clothes or the painted surface of your motor home are exposed to electrolyte, flush the exposed area thoroughly with water. If electrolyte gets in your eyes, immediately flush them thoroughly with water and get prompt medical attention.

## SECTION 6: ELECTRICAL SYSTEMS

The combined 12-volt DC loads in your recreation vehicle become more than the converter can produce. This demand can be met by using an auxiliary battery for a limited period of time. The 12-volt system is designed for usage with a Group 27, deep cycle battery.

### Dry camping

The auxiliary battery should be fully charged prior to dry camping. If the auxiliary battery is not being recharged and power is being drawn from it, it will eventually discharge. A battery will discharge at a faster rate as its energy level becomes depleted. Plan your electrical usage accordingly. You can test the auxiliary battery voltage using a volt-ohm meter (customer supplied).

A fully charged auxiliary battery will read 12.7 volts DC and 1.265 specific gravity at 80°F (32°C). The auxiliary battery is considered discharged at 11.89 volts, and dead at 11.65 volts. If the voltage drops below those levels, irreversible damage can occur. Typically, a deep cycle battery has an amp-hour rating of 75-100 amps.

If you run the furnace and refrigerator simultaneously, you will be using approximately (12.0 + 3.0) 15.0 amps per hour. This does not include any 12-volt lights, or any other 12-volt component. If the furnace and refrigerator in this example operated constantly, a 75 amp-hour battery would become fully discharged in 5 hours (75ah / 15a = 5h).

The auxiliary battery should be installed in parallel with the battery in your tow vehicle. When the 7-way trailer plug is connected, both batteries power the RV. Do not allow it to discharge your tow vehicle battery below the level required to start the engine. To prevent this from occurring, disconnect the 7-way trailer plug or install a battery isolator. When the tow vehicle engine is operating with the RV connected, the tow vehicle charging system will charge both batteries.

### Replacement and maintenance

Some equipment in your RV will draw small amounts of current even when turned OFF. To prevent the auxiliary battery from being discharged when your RV is not connected to shore line power, disconnect the auxiliary battery negative cable at the battery. During storage, it is important to check the voltage monthly and recharge the auxiliary battery as needed. If you remove the auxiliary battery from your RV, store it in a dry, cool area per the manufacturer's instructions.

When it is time to replace the auxiliary battery, **replace it with a Group 27 deep cycle battery only**. Do not reverse the positive and negative battery cables (doing so will blow the reverse polarity fuse(s) that protect the converter).

### **For more information**

Please contact the battery manufacturer for additional information on the auxiliary batteries.

## ***BATTERY ISOLATOR FOR YOUR TOW VEHICLE (CUSTOMER SUPPLIED)***

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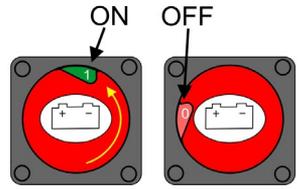
You may want to consider the installation of a battery isolator on your tow vehicle as a convenience feature:

- It receives current from the tow vehicle alternator and controls distribution of energy to both the RV auxiliary battery and the tow vehicle battery.
- It serves as a check valve to prevent energy from being drawn from your tow vehicle chassis battery (so you can start your tow vehicle engine).

Your dealer can assist you with the selection, purchase and installation of this aftermarket part.

**BATTERY DISCONNECT SWITCH (IF SO EQUIPPED)**

The Battery Disconnect switch is typically located in an enclosed exterior compartment. The style of the disconnect switch may vary per model. The disconnect switch does not shut off all power, but only shuts off the 12VDC power to the main 12V fuse panel, and the interior of the vehicle. Batteries can still be trickle charged by the converter, and there will still be power to the landing legs on fifth wheels and certain other devices. **Rotating Dial Disconnect Switch**



When this switch is ON, there will be a green area showing a “1” along the top of the switch. To turn the switch OFF, turn it counter-clockwise until you see the red area along the left side of the switch showing a “0” (zero).

**Lever Type Disconnect Switch**

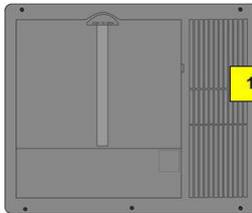
To operate this switch, turn the lever counter-clockwise to turn off all 12VDC power to the fuse panel in the RV. The lever can be removed and is equipped with a lanyard to keep the key from getting lost.



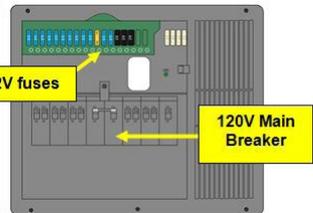
**Battery Disconnect Switches**  
Switch appearance may vary by model

**LOAD CENTER**

The Load Center contains 12VDC fuses and 120VAC circuit breakers for almost all of the electrical appliances and circuits in the RV. The 120V main breaker may be located in this panel and will turn off all 120-volt power to the RV. The load center is typically attached to a cabinet face in the main living area. Locations will vary by model. Refer to the diagram inside the load center for specific fuse assignments. Not all load centers will include a main breaker.



**Typical Load Center Panel**



**Load Center Panel w/120 volt Main breaker**

Load center appearance and configuration may vary by model

**APPROXIMATE ELECTRICAL LOAD RATINGS**

12 Volt System	
Exterior Entertainment Center	5-7 AMPS
Fan	1.5 AMPS
Furnace	12.0 AMPS
Generator Start	95.0 AMPS*
Illuminated Switch	.125 AMP
Inverter	variable

## SECTION 6: ELECTRICAL SYSTEMS

Leveling System	95.0 AMPS*
LP Detector	.125 AMP
Light; Halogen	1.7 AMPS
Light; Vanity	4.2 AMPS
Lights; Aisle	1.0 AMP
Lights; Baggage Compartment / Shower	1.4 AMPS
Lights; Decorative Wall / Map / Porch	1.5 AMPS
Lights; Fluorescent Double -12"	2.0 AMPS
Lights; Fluorescent Double -18"	2.5 AMPS
Power Awning	10.0 AMPS
Power Vent	5.0 AMPS
Refrigerator	3.0 AMPS
Step Cover	10.0 AMPS
TV Plate/Antenna Booster	1.0 AMP
Water Heater	6.0 AMPS
Water Pump	7.0 AMPS

\*Momentary Load

12 Volts: Labeled watts divided by 12 = Power consumed in AMPS

<b>120 Volt System</b>	
Air Conditioner	18 AMPS
Coffee Maker	6-12 AMPS
Converter (each)	8 AMPS
DVD System	3 AMPS
Fireplace	12 AMPS
Hair Dryer or Curling Iron	10-14 AMPS
Microwave	12 AMPS
Refrigerator	6 AMPS
Satellite Receiver	2 AMPS
TV	2-4 AMPS
Vacuum Cleaner	8 AMPS
Washer/Dryer	12 AMPS
Water Heater	12 AMPS

120 Volts: Labeled watts divided by 120 = Power consumed in AMPS

## ***120-VOLT (30 AMP) AC SYSTEM (If So Equipped)***

The 30 amp 120-volt 60hz AC electrical system is designed to operate on 1 leg of 120-volt power at a maximum current flow of 30 amperes.

Exposure to voltages higher or lower than a nominal 120-volts will damage or shorten the service life of the electrical system and appliances. The 30 amp 120-volt 60hz AC electrical system can be powered by the 120-volt 60hz utilities found in RV campgrounds or by 120-volt 60hz generator power.

The following electrical components will only operate when your recreation vehicle is connected to shore or generator power: 120 to 12-volt power converter, air conditioner, refrigerator, microwave oven, television(s), home theater system(s), electric water heater, washer, dryer, fireplace, and appliances plugged into convenience receptacles.

### **⚠ WARNING**

- Make certain the external power source you connect the power cord to is a properly wired **30 amp NEMA TT-30** RV receptacle and not 240 volt AC.
- Circuit breakers and fuses will not offer complete protection of the electrical system in the event of power surge or voltage spike.

## ***30-AMP POWER CORD (If So Equipped)***

### **⚠ WARNING**

**PLUG INTO 30-AMP SERVICE ONLY.**

The 30 amp external utility power cord is commonly referred to as the “shore” power cord. It is designed to mate and properly function with 30 amp “shore” power receptacles available at most campgrounds.

The shore power cord is designed to continuously carry the 30 amp current flow required to power each leg of the electrical system. It also creates a critical ground connection between the vehicle electrical system and the campground shore power receptacle.

## ***CALCULATING 30 AMP ELECTRICAL LOAD (If So Equipped)***

When connecting appliances to the electrical system, 120-volt power usage is limited to a total of 30 amps. Operating appliances collectively places an added load on your 120-volt electrical system.

An unintentional “trip” of a circuit breaker may occur if you overload the recreation vehicle and/or campground electrical system. The amperage rating of individual appliances can be calculated by dividing appliance wattage consumed (normally listed on the appliance) by nominal design voltage (120 for a 120-volt appliance). For example: 1200 watts divided by 120-volts equals 10 amps.

**Only connect the shore power cord to properly wired 30 amp NEMA TT30 120 volt power receptacles.**

**⚠ WARNING**

- ❑ Do not hook up the power cord to any receptacle **until** you have verified proper polarity and grounding. Polarity indicators can be purchased in most electrical and hardware stores.
- ❑ Do not use any cheater plug, adapter or extension cord to reconfigure incoming AC power or break the continuity of the circuit connected to the grounding pin.
- ❑ Do not connect the power cord into an outlet that is not grounded, or adapt the power cord plug to connect it to a receptacle for which it is not designed.
- ❑ Do not remove the grounding pin to connect to a non-grounded receptacle. Removal of the ground pin disables an important safety feature designed to prevent shock and electrocution hazards.
- ❑ Do not connect the power cord to an extension cord. Use of an improper extension cord will cause overheating of the cord as well as potentially causing premature failure of the AC equipment.

It is the responsibility of the owner of the electrical receptacle to ensure that the receptacle is properly wired and grounded. Reverse polarity and/or improper grounding of your recreation vehicle can cause personal injury or death.

**120-VOLT CIRCUIT BREAKERS**

The 120-volt AC circuit breakers located inside the load center protect all 120-volt wiring and components from circuit overloads and short circuits. Should a circuit overload or short circuit occur the circuit breaker protecting the affected circuit will “trip” preventing the flow of electricity through that circuit.

If a circuit breaker trips, shut “off” the appliance on that circuit (i.e., power converter etc.) and allow the circuit breaker to cool down for a brief period of time. After it cools down, reset the circuit breaker by moving its lever “off” and then back to the “on” position. If the circuit breaker re-trips or frequently trips, contact your dealer to have the electrical problem diagnosed and repaired.

A circuit breaker identification label is permanently attached to the inside surface of the 120-volt Load Center. 120-volt circuit breakers are located in the sub-panels inside the cabinet above the driver seat.



**NOTE:** Load Centers may not always include a main circuit breaker.+

**⚠ CAUTION**

Circuit breakers and fuses will not offer complete protection of the electrical system in the event of power surge or voltage spike.

### Replacement

Only replace circuit breakers with those of the same specified type, voltage, and current rating. **Never replace a circuit breaker with one listed at a higher amperage rating.** Please contact your dealer for repair assistance when replacing circuit breakers.

## **⚠ WARNING**

Replacement circuit breakers must be of the same voltage, amperage rating and type. Never use a higher rated replacement circuit breaker; doing so may cause a fire by overheating the RV wiring.

### Maintenance

At the beginning of camping season, inspect the circuit breakers and replace as needed. Test by turning each circuit breaker “off” and back “on”. Circuit breakers are wearable parts and must be replaced as needed, as part of your RV maintenance. If you have any questions, consult your dealer.

A label is provided to explain the function of every 120-volt circuit breaker. This label is located on or near the appropriate load center or sub-panel and must remain permanently affixed to the recreation vehicle.

### ***SOLAR PREP (IF SO EQUIPPED)***

Your recreation vehicle may be wired with a (exterior) plug in that will allow the batteries to be trickle charged using a free standing solar panel. In most models, the solar panel kit is a customer purchased and installed option. The solar plug location will vary by model, but may be located either on the sidewall, on the A-frame of the vehicle or in the outside utility center. There are capped off wires located in the area of the battery. These wires are the battery charging wires. Once these wires are properly connected to your battery, you will then be able to plug the solar panel into the charging port.

When the system is connected properly, the solar panel will supply power to the battery, the battery will supply power to the converter, and the converter will supply power to all the 12V systems as needed.



Solar Plug

### ***REPLACING LIGHT BULBS***

Before replacing a bulb, be sure the light is off. Do not touch the glass part of the new bulb with your bare fingers. The skin oil left on the glass will evaporate when the bulb gets hot, the vapor will condense on the reflector and it will dim the surface.

Replacement light bulbs must be of the type, voltage and wattage listed on the lamp fixture. Use of incorrectly sized bulbs can overload lam circuits and may create a fire hazard by overheating the fixture.

## **SECTION 6: ELECTRICAL SYSTEMS**

Notes:

**EXHAUST GAS FUMES**

**⚠ WARNING**

- Avoid inhaling exhaust gases as they contain carbon monoxide, which is a potentially toxic gas that is colorless and odorless.
- If you are in a recreation vehicle with either a nearby tow vehicle engine running or the generator (if so equipped) running there is a potential for exhaust fumes to filter back into the recreation vehicle.

To avoid breathing exhaust gases, follow these precautions:

- Always shut OFF the tow vehicle engine, generator engine (if applicable), etc., while refueling.
- Do not run the tow vehicle engine, generator engine (if applicable), etc., in confined areas, such as a closed garage, any longer than needed to move your RV in or out of the area.
- Windows should be closed while driving or running the generator (if so equipped) to avoid drawing dangerous exhaust gases into the RV.
- If you suspect that exhaust fumes are entering the RV have the cause determined and corrected as soon as possible.

The best protection against carbon monoxide entry into the RV is a properly maintained ventilation system and an active carbon monoxide detector. To allow for proper operation of the RV ventilation system, keep the ventilation inlet grill(s) clear of snow, leaves or other obstructions at all times.

See the *Occupant Safety* section of this manual for additional information on carbon monoxide safety.

**PROPANE GAS SYSTEM**

Propane or LP (liquefied petroleum) gas is an efficient form of energy when proper handling and safety precautions are observed. The propane system in your recreation vehicle furnishes the fuel for cooking, heating, hot water and can be an alternative energy source for refrigeration

Propane is heavier than air; and tends to flow to lower areas and will sometimes pocket in these low areas, such as the floor. Your recreation vehicle is equipped with a propane alarm (refer to the *Safety Precaution sections*, Combination Carbon Monoxide (CO)/Propane Alarm.)

**⚠ WARNING**

Propane cylinders should not be placed or stored inside RV. LP-gas cylinders are equipped with safety devices that relieve pressure by discharging gas into the atmosphere.

The propane fuel system is comprised of numerous components such as the propane container, hoses, the propane gas regulator, piping and copper tubing to each appliance.

## **SECTION 7: FUEL & PROPANE SYSTEM**

Although your recreation vehicle has been carefully tested at the factory, and by your selling dealer for leakage, travel vibrations can loosen fittings. Have the propane system checked at all connections soon after the purchase of your recreation vehicle, and after the initial filling of the propane tanks.

Continued periodic checks of the propane system at 5,000 miles of travel (or at least once a year), by a qualified propane service representative as part of your normal maintenance is recommended. Hand tighten the LP gas system valves only, do not use a wrench or pliers as over tightening may damage the valve seals and cause them to leak.



**NOTE:** All propane lines have been checked with air pressure at the time of manufacture. Dealers are required to recheck and adjust pressure before retail delivery.

### ***PROPANE LEAK TEST***

Leaks may be found easily with a soapy water solution. Do not use a solution containing ammonia or chlorine when locating leaks. These products are corrosive to copper gas lines and brass fittings, which could result in deterioration of the copper and brass components.

Apply the soapy solution to the outside of the gas piping fittings. If a leak is present, the soapy solution will “bubble” at the leak point. If a leak is indicated, shut off the propane system valve(s) and contact your dealer or qualified propane service representative immediately.

### **⚠ DANGER**

**Never use an open flame to test for a propane leak.** Do not check for leaks using products that contain ammonia or chlorine; these products can cause cracks to form on the metal tubing and brass fittings

### ***PROPANE SAFETY PROCEDURE***

Propane is a colorless and odorless gas that, in the liquefied state, resembles water. An odorant (usually a sulfur compound) is added as a warning agent. If you smell propane within the vehicle, quickly and carefully perform the procedure listed on the propane system label. This label has been placed in the vehicle near the range, for models equipped with a propane system. When propane container is low, occasionally there may be a concentration of an onion or garlic-like odor, which can be mistaken for a propane gas leak. After the propane container has been refueled, the odor will usually disappear. If not, turn off the valve(s) and have the propane system inspected by your dealer or qualified propane service representative.

### **⚠ DANGER**

- IF YOU SMELL PROPANE**
1. Extinguish any open flames, pilot lights and all smoking materials.
  2. Shut off the propane supply at the container valve(s) or propane supply connection.
  3. Do not touch electrical switches.
  4. Open doors and other ventilating openings.
  5. Leave the area until odor clears.
  6. Have the propane system checked and leakage source corrected before using again.

Ignition of flammable vapors could lead to a fire or explosion and result death of serious injury.

**Propane system label**

### **PROPANE GAS CONTAINER**

Propane “container” is a general all inclusive term used to describe a vessel that is used for storage and delivery of propane gas. The most common of these are:

DOT (Department of Transportation) cylinders are transportable and are commonly used on recreation vehicles. The capacity of DOT propane cylinders is expressed in pounds. DOT propane cylinders are required to be removed from the RV for filling and must be filled by weight by a qualified propane facility. DOT Propane cylinders are equipped with an OPD (over fill protection device) designed to reduce the potential of overfilling. DOT propane cylinders are also equipped with an ACME service valve that is for connection of the TYPE 1 ACME pigtail hose assembly to the RV two-stage regulator.

The TYPE 1 ACME pigtail hose assembly is a wrenchless, right hand threaded connector that features a thermally sensitive sleeve and excess flow device. Max output is 200,000 BTU/hr. It is used to connect propane cylinders to regulators, hoses and other fittings. It is not for use on gas grills and other low pressure devices. DOT cylinders equipped with an OPD and ACME type 1 service valve are identified by the triangular service valve knob.

DOT cylinders are typically marked with “top” or an arrow to indicate the correct orientation of the cylinder(s). Do not mount, store or transport any cylinder other than the in proper position indicated.

Be sure to securely re-install DOT cylinder(s) to the recreation vehicle after they have been removed for filling or replacement. Always close the service valve and install a dust cap or plug when transporting or storing disconnected containers whether full or empty.

ASME tanks are permanently mounted to the RV and are commonly used on RV motor homes. The capacity of ASME tanks is expressed in gallons. ASME tanks are filled while the tank is attached to the motor home by a qualified propane facility. ASME tanks are equipped with an automatic stop fill valve designed to reduce the potential of overfilling. ASME propane tanks are also equipped with a P.O.L. service valve that is for connection of the supply hose with a left hand threaded brass P.O.L. fitting from the tank service valve to the two-stage regulator. Not for use on gas grills and other low pressure devices.

### **WARNING**

DOT propane cylinders must be transported and stored in an upright position so the pressure relief device will function properly. Laying a DOT propane cylinder on its side may potentially create a very dangerous situation.



**NOTE:** Tanks are to be installed, fueled and maintained in accordance to State and Local codes, rules, regulations or laws.

Propane is a true gas compressed into a liquid form. As the fuel is released from the container, it changes to vapor which is then used for the operation of the appliances. Propane will not run through the appliances in the liquid state.

## SECTION 7: FUEL & PROPANE SYSTEM

Propane expands 1½ percent for every ten degrees of increase in temperature. It is imperative to leave sufficient space inside the container to allow for natural expansion of gas during warmer weather.

The main shut off valve must be kept closed at all times unless you are using the propane system or filling the propane cylinder. When the cylinder is disconnected from the hose, install the valve cover that is attached to the container.

Close the propane cylinder main shut off valve by **hand tightening only**. Use of tools creates a potential to over tighten the valve (damaging the interior seals on the cylinder valve seat). If this type of damage occurs, the cylinder will not close properly.

This propane label should be kept permanently affixed to your RV.

### Servicing or filling

Have the recreation vehicle checked for leaks at the connections on the propane system soon after the purchase and the initial filling of each propane cylinder. When you have a new cylinder filled for the first time, make sure your propane supplier purges your new cylinder of trapped air. Otherwise, an improper mixture of gas and air will make it impossible to light your propane appliances.

<b>WARNING</b> THIS SYSTEM IS DESIGNED FOR USE WITH PROPANE ONLY. DO NOT CONNECT NATURAL GAS TO THIS SYSTEM.
<b>BEFORE TURNING ON PROPANE:</b>
(1) BE CERTAIN APPLIANCES ARE CERTIFIED FOR PROPANE AND ARE EQUIPPED WITH CORRECT BURNER ORIFICES.
(2) MAKE CERTAIN ALL PROPANE CONNECTIONS ARE TIGHT BY TESTING WITH SOAPY WATER. ALL APPLIANCE VALVES ARE TURNED OFF, AND ANY UN-CONNECTED OUTLETS ARE CAPPED.
<b>AFTER TURNING ON PROPANE:</b>
(A) LIGHT ALL PILOTS.
(3) ALL CONNECTIONS, INCLUDING THOSE AT THE APPLIANCES, REGULATORS, AND CONTAINERS, SHOULD BE LEAK TESTED THOROUGHLY WITH SOAPY WATER BY THE OCCUPANT. NEVER USE A LIGHTED MATCH OR OTHER FLAME WHEN CHECKING FOR LEAKS.
(5) DO NOT LEAVE SYSTEM TURNED ON OR CONTAINERS CONNECTED UNITE. THE SYSTEM HAS BEEN PROVEN TO BE FREE OF ANY LEAKS.
(6) COOKING APPLIANCE SHOULD NOT BE USED FOR SPACE HEATING.
(7) WHEN THE CONTAINERS ARE DISCONNECTED, THE PROPANE SUPPLY LINE SHOULD BE CAPPED OR PLUGGED.
<b>AVERTISSEMENT</b> CETTE INSTALLATION EST CONÇUE POUR LE PROPANE SEULEMENT. NE PAS L'ALIMENTER EN GAZ NATUREL.
<b>AVANT L'ALLUMÉ EN SERVICE:</b>
(1) S'ASSURER QUE LES APPAREILS SONT CERTIFIÉS POUR LE PROPANE ET MUNIS D'ORIFICES DE BRÛLEUR APPROPRIÉS.
(2) VÉRIFIER L'ÉTANCHÉITÉ DE TOUTS LES RACCORDEMENTS AU PROPANE, LA FERRURE DE BRÛLEUR, LES ROBINETS D'APPAREILS ET L'ÉTOURDISSAGE DE TOUTES LES SORTIES NON RACCORDEES.
<b>APRÈS LA MISE EN SERVICE:</b>
(A) ALLUMER TOUTES LES VÉLÉVEUSES.
(3) L'OCUPANT DOIT ÉProuver PÉRIODIQUÉMENT L'ÉTANCHÉITÉ DE TOUTS LES RACCORDEMENTS, Y COMPRIS CELLES AUX APPAREILS, AUX DÉTENDREURS ET AUX BOUTELLES, EN Y APPLIQUANT DE L'EAU SAVONNEUSE. NE JAMAIS SE SERVIR D'UNE ALLUMÈTE OU AUTRE FLAMME POUR LA DÉTECTION DES FUITES.
(5) NE PAS LASSER L'ALIMENTATION OUVERTE, NI LES RÉGÉNÉRIERS RACCORDEES, AVANT D'AVOIR COMPLÈTE L'ÉProuve D'ÉTANCHÉITÉ AU PROPANE DE L'INSTALLATION.
(7) LES APPAREILS DE CUISSON NE DOIVENT PAS ÊTRE UTILISÉS POUR LE CHAUFFAGE DES LOGES.
(8) LORSQUE LES RÉGÉNÉRIERS SONT DÉCONNECTÉS, L'ALIMENTATION DE PROPANE DOIT ÊTRE OBTURÉE DU SCÉLÉE.
JA-105

“Use propane only” label (Canada only)

Label appearance may not be exact

<b>⚠ WARNING</b>
Before entering a propane or fuel service station make sure all pilot lights are extinguished. Shut off gas to all appliances by closing the propane gas main shut off valve. Always shut OFF any engine before refueling. Do not smoke and do not operate other ignition sources while refueling.

No one should be inside and only the qualified propane service technician should be near the RV while the propane tank is being filled. The new propane container must be carefully purged for best performance and must **NEVER BE OVERFILLED**. This “shut off for re-fueling” label should be kept permanently affixed to your RV.

<b>⚠ DANGER</b>
ALL PILOT LIGHTS, APPLIANCES AND THEIR IGNITORS (SEE OPERATING INSTRUCTIONS) SHALL BE TURNED OFF BEFORE REFUELING OF MOTOR FUEL TANKS AND/OR PROPANE CONTAINERS. FAILURE TO COMPLY COULD RESULT IN DEATH OR SERIOUS INJURY. AD-05

The position of the propane container(s) and the hoses are critical to proper operation and propane flow. Follow these instructions to make sure your propane container(s) are

“Shut off for re-fueling” label

Label appearance may not be exact

<b>⚠ WARNING</b>
The pigtail hose must be installed to avoid tension or pulling stress at either end of the hose. Keep the pigtail hose away from sharp edges of the cylinder collar, rigid corners, walls, doors or other compartment structures including the cover.

connected properly.

### **⚠ WARNING**

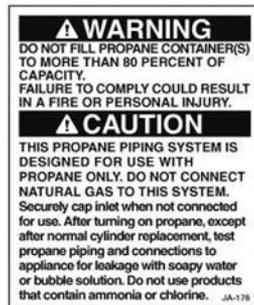
If you suspect your propane container has been overfilled, contact your dealer or a qualified propane technician for assistance immediately. Do not attempt to service a propane container overfill yourself.

#### **LP gas container overfill**

Never allow your propane tank to be filled above the maximum safe level as indicated by the fixed liquid level gauge. Do not allow the visible gauge to be used for filling. Overfilling the propane container above the liquid capacity indicated on the container, could allow liquid propane to enter the system that is designed for vapor only creating a hazardous condition.

This label should be kept permanently affixed to your RV.

Refer to your Warranty Packet for more information on the LP gas system components.



**“Do not fill to more than 80%” label**  
Label appearance may not be exact)

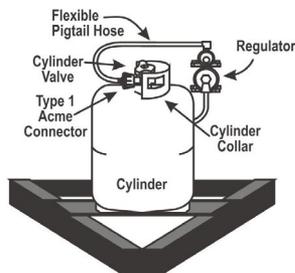
### ***INSTALLING PROPANE CYLINDER(S)***

### **⚠ WARNING**

Make sure all fasteners are secured before traveling.

#### **Single Cylinder Mounted On A-Frame (if so equipped)**

1. Connect the 3/8” low pressure hose to the outlet of the two stage regulator.
2. Attach the regulator with the “Z” bracket on the center of the front wall with the vent pointing down.
3. Attach the protective plastic cover to the regulator.
4. The regulator has a 90° elbow that directs the inlet toward the trailer curbside.
5. Place the cylinder on the bracket provided on the A-frame and position it so the outlet of the cylinder valve is pointed directly outward to the curbside wall.
6. Attach the 1/4” inverted flare x 24” Type 1 pigtail hose to the regulator inlet and the right hand swivel nut to the cylinder valve.
7. Secure the cylinder to the A-frame bracket using the bolts, nuts and washers provided.



**Single Cylinder**

#### **Double Cylinder Mounted On A-Frame (if so equipped)**

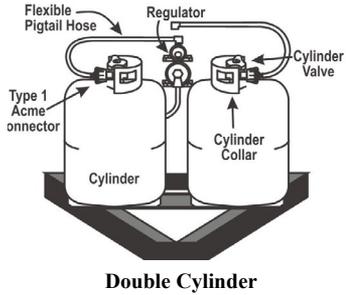
When a second cylinder is installed, a tee check valve is used to replace the 90° elbow at the

## **SECTION 7: FUEL & PROPANE SYSTEM**

top of the regulator and another 1/4" inverted flare x 24" Type 1 pigtail is added. The regulator stays in the original position.

Place the second cylinder on the A-frame bracket so the cylinder valve is pointed to the roadside of the recreation vehicle.

1. Secure the second cylinder to the A-frame using the bolts, nuts and washers provided.
2. Attach the second 24" hose to the tee check valve on the regulator and the right handed swivel nut to the cylinder valve.



### **Maintenance**

Propane gas is normally non-corrosive - you need not worry about the inside of your container. However, the outside should be kept free from rust by a periodic coat of paint in a light reflective color. Rust, scratches and/or dents can affect the safety of the cylinder. Inspect the cylinder at regular intervals.

If there is a problem, have it evaluated by a qualified technician and discard it. DOT requires that a visual inspection be made prior to each filling.

Any cylinder that has been exposed to fire, leaks or seems damaged should not be refilled.

Do not attempt to repair any containers, container valves, regulator or appliances by yourself. Use only trained certified propane gas service technicians to perform repairs.

### **Propane cylinder recertification**

DOT cylinders may only be used for 12 years after their manufacture date (the number of years for certification may vary in your area). After that, the cylinders must be "recertified" which provides another five years of use.

The cylinders can be recertified every five years thereafter. Federal DOT (Department of Transportation) regulations require periodic inspections and re-qualifications of the propane cylinders. **DO NOT USE** damaged or rusted containers.

Verify with your local propane dealer that all required inspections and certifications have been completed on the propane cylinder within the correct time period before refilling the cylinder.

Have the LP system checked for leakage each time a cylinder is refilled or after any part of the propane system has been disconnected.

### **Hoses, Pipes, Tubes & Fittings**

The hoses, pipes, tubes and fittings used in your propane system are designed to withstand pressures exceeding those of the propane system. However, because environment and time can both contribute to the deterioration of these components, they must be inspected for wear at regular intervals.

Be sure to inspect the hose before each season and when having the tank refilled. Look for signs of deterioration such as cracks or loss of flexibility. When replacing the hose or other propane components, make sure to always replace them with components of the same type and rating (check with your dealer).

Fittings are used to connect the various system components to each other. The P.O.L. fitting

at the end of the propane supply hose is made of brass so that pipe sealants are not necessary to prevent leaking.

It also has a left-handed thread, which means that it is turned clockwise to remove, and counter-clockwise to tighten. The P.O.L. fitting has been designed to help restrict the flow of LP gas in the event of a regulator failure or hose malfunction.

### ***PROPANE REGULATOR***

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#### **WARNING**

Propane regulators must always be installed with the regulator vent facing downward. Regulators that are not located in baggage compartments have been equipped with a protective cover. Make sure the regulator vent faces downward and (if applicable) the cover is in place to minimize vent blockage that could result in excessive gas pressure causing fire or explosion.

#### **Single stage regulator**

Some models are equipped with a single stage regulator.

#### **Two stage regulator**

The two-stage regulator has the only moving components in the propane system. Its sole function is to reduce the pressure from the propane containers to a safe and consistent low operating pressure. The first stage reduces the container pressure to 10-13 lbs. The second stage reduces the 10-13 lbs. of pressure further to an operating pressure of 11" W.C. (water column) or 6.35 oz. of outlet pressure to your appliances.

The second stage is adjustable and will need to be adjusted by your dealer or qualified propane service technician for optimum performance (this adjustment should always be made with a properly calibrated manometer).

If the pressure is too high, it affects performance and safety; if the pressure is too low, your appliances will not operate correctly.

If your recreation vehicle is equipped with the "automatic" two-stage regulator, with both cylinders full of propane, turn the lever on the regulator towards the cylinder you wish to use first. This will now be the "supply" cylinder and the other the "reserve." Slowly open both cylinder valves. The indicator on top of the regulator will turn bright green. When the cylinder becomes empty, the indicator will change to bright orange. Now turn the regulator lever to the side of the "reserve" cylinder and the green signal should return. You may now remove the empty cylinder to have it refilled without interrupting the flow from the full bottle. After filling the cylinder, connect the pigtail hose and slowly open the bottle valve.

### ***USING THE PROPANE SYSTEM***

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Use the following steps for propane operation:

1. Close ALL burner valves, controls and pilot light valves.
2. Open the main valve in the propane tank slowly to avoid a fast rush of propane vapor through the excess flow valve causing propane "freeze-up." Should you experience propane "freeze-up," close the main valve and wait 15 minutes before trying again.
3. Listen carefully as propane begins to flow. If a hissing noise is heard for more than one or two seconds, close the main valve and contact your recreation vehicle dealer to have the propane system tested.

## **SECTION 7: FUEL & PROPANE SYSTEM**

4. **Light the appliances as needed and directed in the appropriate appliance manufacturer's owner manual located in the Warranty Packet.**

Keep the propane container valves closed at all times unless you are using the propane gas system or are having the propane container filled.

**Make sure that you read and fully understand ALL safety requirements for handling and operation of the propane system.**

The propane system must be handled with care. If you have any questions or concerns, consult with your dealer and/or the specific appliance manufacturer.

If you have double cylinders on your recreation vehicle, use only one at a time. Otherwise, the propane supply will be drawn equally from both cylinders until the supply has been totally exhausted. Using one cylinder until it is empty, then using the second cylinder will allow you to fill the empty cylinder at your convenience without running totally out of propane.

### ***CALCULATING PROPANE GAS USAGE***

Most RV gas appliances are operated intermittently, and each has a different BTU rating. You will need to consider this when planning your propane supply and consumption. Unless there is heavy use of hot water, the water heater consumption of propane is minimal. During cool temperature or high wind conditions, furnace consumption can be extremely high.

To calculate your propane supply, take the BTU ratings for your propane appliances and divide that into the BTU availability. Each gallon of propane gas (3.785 liters) produces about 91,500 BTU's (96,528 kilojoules) of heat energy.

#### **Propane consumption chart**

The following chart provides average propane consumption information.

<b>Appliance</b>	<b>Average BTU Consumption per Hour</b>	<b>Kilojoules/Hour</b>
Water Heater	8,800	9,280
Refrigerator	1,200 – 1,500	1,270 – 1,580
Furnace	35,000 – 40,000	36,930 – 42,200
Range/oven	7,100	7,490
Range, rear burner	6,500	6,860
Range, front burner	9,000	9,490
Outside Grill	10,000	10,550

### ***COOKING WITH PROPANE GAS***

#### **WARNING**

- Do not turn gas range burner controls to ON and allow gas to escape before lighting.
- Do not use portable fuel burning equipment (i.e., wood and charcoal grills or stoves) inside the recreation vehicle.

Unlike homes, the amount of oxygen supply is limited due to the size of the recreation

vehicle. Proper ventilation when using the cooking appliance(s) will help you avoid the danger of asphyxiation.

**It is especially important that cooking appliances not be used for comfort heating, as the danger of asphyxiation is greater when the appliance is used for long periods of time. FAILURE TO COMPLY MAY RESULT IN DEATH OR SERIOUS INJURY.**

**⚠ DANGER**

Do not use gas cooking appliances for comfort heating. Can lead to carbon monoxide poisoning, which can lead to death or serious injury.

**⚠ WARNING**

Gas cooking appliances need fresh air for safe operation. Before operating: Open vents or windows slightly or turn on exhaust fans prior to using cooking appliance. Gas flames consume oxygen, which should be replaced to ensure proper combustion. Improper use can result in death or serious injury.

These warning labels are located in the cooking area to remind the user to provide an adequate supply of fresh air for combustion.

**Cooking / comfort heating label**



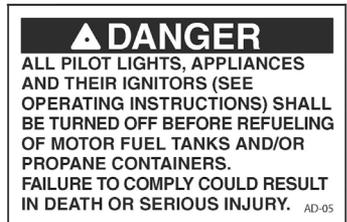
**Ensure a supply of fresh air (Canada units only)**

***TRAVELING WITH PROPANE***

Use care when fueling your tow vehicle. Make certain your propane container is properly fastened in place.

Some states prohibit propane appliances to be operated during travel, especially in underground tunnels. Make sure you know the laws for the areas where you travel.

This label should be kept permanently affixed to your recreation vehicle:



**Re-fueling Warning Label**

## **SECTION 7: FUEL & PROPANE SYSTEM**

Notes:

**There** are two different water systems in your recreation vehicle:

- The fresh water system consists of the fresh water holding tank, faucets and connections, water pump, outside shower assembly (if so equipped), water heater, tub/shower, and water purification system (if so equipped).
- The waste water system consists of the waste water and sewage holding tank(s), drains and toilet.

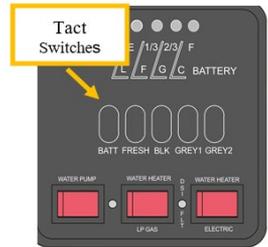
### ***PLUMBING SYSTEM MAINTENANCE***

- Check all fittings, pressure and waste, for leaks before each trip or before vehicle storage as part of your normal maintenance:
- Inspect all faucets, the water purification system (optional) and sink connections (including drain baskets or filters).
- Inspect connections at the water pump and water heater.
- At the end of every trip, you should drain any unused water from the fresh water system. All water contains contaminant and mineral particles that can cause fresh water system odors. Untreated well water is a major source of water system odors.
- The fresh water (or potable water) system needs periodic sanitization and winterization to take care of all the components within the plumbing system and help discourage the growth of bacteria and other organisms that can contaminate the water supply.

Typically, there are labels affixed to the exterior of the recreation vehicle sidewall that indicate the locations of the water system drains and fills. Be aware some drain valves may be located inside the vehicle (once the exterior label is found, go inside to find the drain corresponding location).

### ***MONITOR PANEL***

Depending on your model, the monitor panel may be located on the Command Center panel, on an interior wall, or on the exterior utility center. It allows you to monitor the fresh water, grey water, black water and auxiliary battery levels. These functions are controlled using the monitor panel tact switches. The monitor panel operates on 12-volt DC power supplied by either the converter or auxiliary battery. No power is drawn from the battery unless a switch is pushed or turned ON. Fuses for the monitor panel are located in the load center. Refer to the manufacturer's operators manual for additional information.



**Monitor Panel**

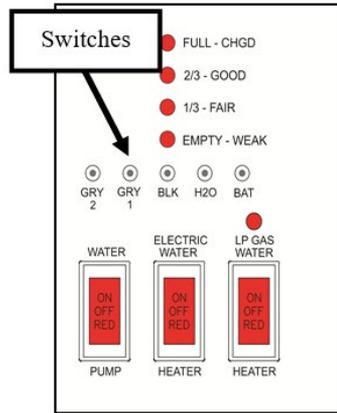
**NOTE:** If your RV has secondary black or gray tanks, there may also be an additional tank monitor. located elsewhere in your RV. It is typically labeled as a convenience center.

## SECTION 8: PLUMBING SYSTEM

### Operation

Press only one tact switch at a time. As you push either the FRESH, BLK GREY1 or GREY2 switch, one or more LED lights will illuminate (from left to right) indicating the content level for that tank. When pushing the “BATT” switch, the LED lights illuminate from left (lowest) to right (highest) to indicate the estimated auxiliary battery condition.

**NOTE:** When using shore power all 4 LEDs will light. If disconnected from shore power, 3 LEDs will light to indicate a full charge (4th LED may blink).



**Command Center**

(Monitor panel appearance and components may vary)

The LEDs corresponding to the letters C,G,F,L on the panel indicate the following:

- C = Charge at 12.7 volts
- G= Good at 12.1 volts
- F= Fair at 11.6 volts
- L = Low at 6.0 volts.

The **water pump switch (if so equipped)** may be located on the monitor panel, the utility center or both. When the water pump switch is ON (it will light up), the water pump will run until it reaches 45 lbs. of pressure. It will recycle when pressure drops. Turn the switch OFF when the water pump is not being used.

The water heater switch(s) (if so equipped) are located on the monitor panel, and will light up when turned on. The “LP GAS” water heater switch (12V) enables propane operation of the water heater, and the “ELECTRIC switch (120V) enables electric operation of the water heater. Normally both switches should be turned on to provide the fastest hot water recovery time. The water heater can be operated in electric only or gas only modes by pressing each switch independently. If the RV is equipped with a tankless water heater, there will be only an LP Gas switch on the command center panel.

**DSI FLT - Direct Spark Ignition Fault (if so equipped):** This light located between the water heater switches will indicate a problem with the LP portion of the water heater. When the LP GAS switch is turned on, the light will blink quickly 3 times and the water heater will ignite. The light will then remain off. If the light comes on and stays on, it indicates the gas side of the water heater has not fired and there is a problem with the igniter.

### ***FRESH WATER SYSTEM***

All water contains contaminant and mineral particles that can cause fresh water system odors. Untreated well water is a major source of water system odors. The fresh water (potable water) system needs periodic sanitization and winterization to take care of all the components in the plumbing system to discourage the growth of bacteria and other organisms that can contaminate the water supply.

**⚠ WARNING**

- Never travel with full fresh, black or grey water holding tanks.
- DO NOT drink water deemed microbiologically unsafe or of unknown quality.

***FRESH WATER HOLDING TANK***

There may be several ways to fill the fresh water tank depending on the model. For details of each method, refer to the *Fresh Water Connections* or the *Utility Center (if so equipped)* sections. There are plastic overflow tubes in the fresh water holding tank which allow water to flow out of the water tank (see *City Water Fill*). Occasionally, you may see water coming from the overflow tubes when the fresh water holding tank is filled. This is normal and can be a result of the recreation vehicle being parked on an incline, or the motion caused by starting or stopping during travel.

**⚠ CAUTION**

**Be careful not to overfill the fresh water holding tank. It can pressurize the tank, causing leakage and water damage and void the warranty. DO NOT leave the tank unattended while filling.**

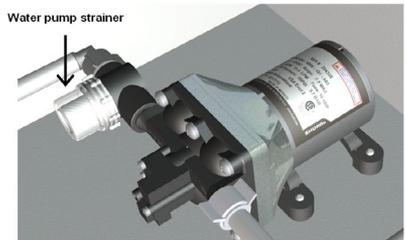
**⚠ CAUTION**

Do not cap, block or modify the fresh water tank overflow tubes in any way. Enough water pressure can build up during the filling process to damage the plumbing system if the overflow tubes are obstructed.

***12-VOLT WATER PUMP & SWITCH***

When you want to use water in your recreation vehicle and it is not hooked up to city water, you will need sufficient 12-volt DC power to run the water pump.

Once activated, the water (demand) pump will self-prime, and provide water. The pump is designed for **intermittent use only**. Using the pump continuously or with high pressure will shorten the life of the pump and is not covered in your warranty. The water pump is engineered with a check valve to prevent water from back flowing into the fresh water supply tank.



**Water pump**

Periodically check the in-line water pump strainer for accumulated debris. To clean, shut off the water pump, unscrew the clear cap, remove the re-useable metal strainer and clear any debris, then reinstall.

## **SECTION 8: PLUMBING SYSTEM**

For additional information on the care and operation of the pump, read the safety and operating information in the pump manufacturer's owner's manual.

### **Water Pump Switch (if so equipped):**

Most (red) water pump switches illuminate when the water pump is activated. Models equipped with a black rocker switch (located near the sink) will not. Typically the pump switch is located on the monitor panel or the utility center. When the switch is ON the pump runs until 45 lbs. of pressure has been achieved. For models with the red switch, the pump light will stay on. The water pump recycles when pressure drops. Some cycling may occur depending on the volume of water being released. Turn the water pump switch OFF when it is not in use.



**NOTE:** If there are multiple pump switches, the pump must be turned off from the same switch used to turn it on.

The water pump switch should be in the OFF position when the RV is left unattended for any amount of time. If something would happen to the water system, this may help limit water damage to a smaller area.

### ***WATER PRESSURE REGULATOR (CUSTOMER SUPPLIED)***

Excessive pressure from the water supply source may be encountered in some parks, especially in mountain regions when using the fresh water inlet or black tank flush. Water pressure regulators are available to protect your recreation vehicles plumbing system against such high pressure



## **CAUTION**

A water pressure regulator is recommended to prevent damage to the plumbing system or components. To prevent damage when using the city water connection, a 45 lb. (315 KPa) rated water pressure regulator is recommended.

### ***6 IN 1 UTILITY CENTER (IF SO EQUIPPED)***

Your RV may be equipped with a 6 in 1 utility center that allows you to access certain plumbing system functions at one central location.



## **CAUTION**

**NEVER** leave the recreation vehicle unattended while filling the fresh water system. Water running continuously while the RV is unattended can result in major water damage to RV which will not be covered under your warranty. WATCH YOUR MONITOR PANEL –LEDs will indicate your water tank level as it fills.

**NOTE:** If needed, sanitize the water system prior to travel.

Do not remove the potable water label from your recreation vehicle.

**NOTE:** There are also 2 water valves which are typically located near the water pump. One is a fresh water tank shutoff, and the other one is a siphon valve used for winterizing the plumbing system.

### ⚠ WARNING

POTABLE WATER ONLY. SANITIZE, FLUSH AND DRAIN BEFORE USING. SEE INSTRUCTION MANUAL. FAILURE TO COMPLY COULD RESULT IN DEATH OR SERIOUS INJURY.

AD-04

### Potable Water Label

The utility center includes the following features:

1. City water / tank fill valve
2. Lighted white switch- acts as a light for the panel.
3. Pump switch (lights red when ON)
4. Fresh water connection inlet
5. Outside shower hookup (with shower hose quick connect).
6. Black tank flush inlet line

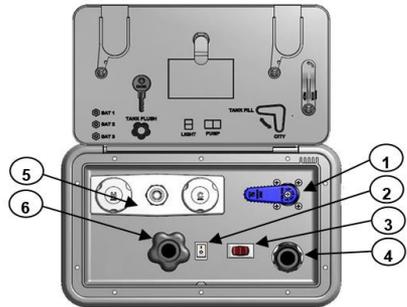
Pump locations and water heater bypass locations vary according to the model. To locate the pump, turn it on briefly and listen for it to run. Locate the water heater vent on outside of the RV; the water heater bypass valves will be in the same location inside the RV usually behind a panel or inside a cabinet.

**Fresh Water Connection inlet** at the utility center should be unplugged (i.e., the non-toxic drinking water hose disconnected) when the recreation vehicle is unattended for any amount of time. If something would happen to the water system, this may help limit water damage to a smaller area.

### Water Valve Configurations

**Normal (city water):** supplies fresh water to all fixtures in the RV from a pressurized water source attached to the fresh water connection inlet on the utility center panel.

1. The utility center tank fill / city water valve should be set to **CITY WATER** position (pointing down).
2. Water heater bypass valves should be set to the **NORMAL** position. Valve A&B handles point in line with the supply lines. Valve C handle turned across the bypass tube (Fig. 1 shows the valves set to the **BYPASS** mode).
3. There are two valves at the water pump location. The water tank shutoff valve should



## SECTION 8: PLUMBING SYSTEM

be in the OFF position. Siphon valve should be in the OFF position (points away from clear hose). **Fig 2 shows the siphon valve in the ON position.**

4. The pump is not used with a pressurized water source so no water will be drawn from the fresh water tank.
5. When the pressurized water source is turned on going to the utility center, water will be distributed to all the fixtures in the RV. Do not leave the pressurized water source connected if leaving the RV for any length of time.

**Normal (using water pump):** This setting will supply fresh water from the fresh water tank to all fixtures in the RV using the water pump.

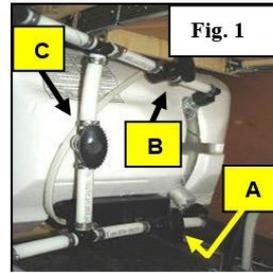
1. The utility center valve is not used and its position does not matter, when the 12V water pump is being used to pull water from the water tank.
2. Water tank shutoff valve should be ON (points in line with the water tank line). Siphon valve should be OFF (points away from the clear hose). **Refer to Fig 2.**
3. Water heater bypass should be set to the NORMAL position.
4. When the water pump is turned ON, water will be pulled out of the water tank and into the fixtures. When a fixture is opened, the pump will run and pressurize the water lines, and water should flow from the fixture.

**Gravity fill inlet (if so equipped)** is used to fill the water tank if no pressurized water source is available. Water can be poured directly into the fresh water tank using the gravity fill inlet on the outside of the RV.

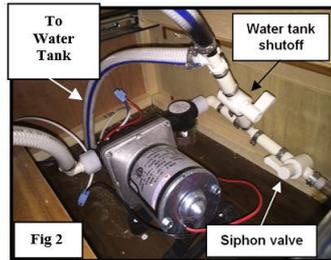
**Pressure fill water tank** will fill the water tank from a pressurized water source attached to the utility center panel.

1. Set the city water / tank fill valve at the utility center to the **FILL TANK** position (horizontal) pointing to the left.
2. Water tank shutoff valve should be in the OFF position. Siphon valve should be in the OFF position.
3. Attach pressurized water source to the fresh water connection inlet. You should use a non-toxic drinking water hose dedicated only to supplying fresh water to the vehicle.
4. When the water source is turned ON, water tank will fill. **Watch your monitor panel** – LEDs will indicate the level in the water tank.
5. When water tank is full, turn off the pressurized water and disconnect it from the utility panel.

**Sanitize water lines** allow sanitizer into the water lines (but not the water tank). The city water /tank fill valve at the utility center is not used for this operation. It can remain in the CITY position.



**Factory installed 3-valve water heater bypass**



**Gravity Fill inlet**

1. The water heater bypass valves should be set to BYPASS. Valves A&B turned OFF, valve C turned ON (refer to *Water Heater Bypass*).
2. Siphon valve should be turned ON (points toward the clear hose **Fig 2**).
3. Water tank shutoff valve should be turned OFF (**Fig 2**).
4. Place the end of the clear hose into a container of sanitizer solution. Turn the pump ON. Sanitizer will be drawn from the container and into the water lines when a faucet is opened (refer to *Sanitizing the Plumbing System*).

### **Sanitize water tank**

To sanitize the fresh water tank, dump sanitizer solution from a separate container into the gravity fill inlet (if so equipped) on the outside of the RV. Finish filling the fresh water tank by dumping fresh water into the gravity fill inlet until the tank is full (refer to *Sanitizing the Plumbing System*).

### **Winterize water lines (with RV antifreeze only)**

This setting will allow antifreeze into the water lines (but not the water tank). The city water / tank fill valve at the utility center is not used for this operation. It can remain in the CITY position.

1. The water heater bypass valves should be set to BYPASS. Valves A&B turned OFF, valve C turned ON (refer to *Water Heater Bypass*). Antifreeze should never be allowed to enter the tank (storage type) water heater.
2. Water heater drain plug should be removed and water drained from water heater.
3. Siphon valve should be turned ON (points toward the clear hose **Fig 2**).
4. Water tank shutoff valve should be turned OFF (**Fig 2**).
5. Place the end of the clear hose into a container of RV antifreeze solution. Only RV antifreeze should be used to winterize water lines.

Turn the pump ON, and antifreeze is drawn out of the container and into the water lines of the RV when a faucet is opened (refer to *Winterizing the Plumbing System*).

## SECTION 8: PLUMBING SYSTEM

### ***WATER HEATER***

The water heater manufacturer has preset the sensing limit to maintain the water temperature when the water heater is activated.

#### **WARNING**

- Hydrogen gas may result if you have not used the water heater for two weeks or more. **HYDROGEN GAS IS EXTREMELY FLAMMABLE.** To reduce the risk of injury under these conditions, open the hot water faucet for several minutes at the kitchen sink before you use any electrical appliance connected to the hot water system. If hydrogen is present, you may hear what sounds like air escaping through the pipe as the water begins to flow. Hydrogen gas may be present even after water has been drained from the water heater tank. Open the faucet at the sink and allow the system to vent for five to ten minutes. Do not smoke or have any open flame near the open faucet while venting. On DSI water heater models, make sure the switch is OFF.
- Do not alter the operation or change the design/construction of your water heater. For your safety, only factory authorized parts should be used on your water heater. Accessories marketed for recreation vehicles, such as an “add-on” electric heating elements, are not recommended by the manufacturer. Such items are not approved to be installed and could create an unsafe condition and will void all warranties
- **If you smell propane gas** then STOP! and follow the procedures listed in the Propane System Section before attempting to operate the water heater.
- Do not alter the operation or change the design/construction of your water heater.

#### **Operating instructions:**

Read the safety and operating information provided in the manufacturer’s manual before attempting to activate the water heater.

Make sure the water heater is filled with water before use; even momentary operation of the water heater without water in it may result in damage to the tank heating element and/or controls. **Double check the bypass valves**, make sure they are set properly.

Always open both the hot and cold water faucets when filling the fresh water tank to allow air pockets to be forced out of the water heater

Water heater switch (if so equipped)

The “propane GAS” switch enables propane operation of the water heater, and the “ELECTRIC” switch enables electric operation. Switches are typically located on the monitor panel. For detailed information refer to the *Monitor Panel* section.

#### **Water heater-pilot light (if so equipped)**

This water heater is gas only with a pilot ignition. The water heater controls are typically located in an outside compartment, and is ignited manually from the outside of the vehicle. Hot water will be available in approximately 30 minutes.

Refer to the water heater manufacturer's manual for detailed lighting instructions.

### Odor from the hot water system

Many water supplies contain sufficient amounts of sulfur to produce an odor, often called "sulfur water." Sulfur water can be caused by a chemical action or by bacteria. Generally, sulfur water is not harmful, only unpleasant to smell. Refer to the water heater manufacturer's owner's manual for details on eliminating the odor from sulfur water. Odor from sulfur water is not a service problem.



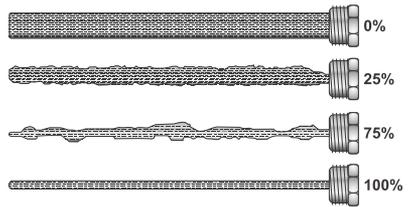
Water Heater Pilot ignition

## ⚠ WARNING

Do not replace anode rod or any other component with an accessory part that is not authorized by the water heater manufacturer, such as an "add-on electric heating element. Such items are not approved to be installed and could create an unsafe condition and will void all warranties

### Anode rod protection

The tank in the water heater is protected by a magnesium or aluminum anode to prolong the life of the tank by absorbing the corrosive action of hot water. Under normal use, the anode rod will deteriorate and because of this, the water heater manufacturer recommends the anode rod be replaced yearly. Water with high levels of iron and/or sulfate will increase the rate of deterioration; therefore, more frequent replacements may be required.



Anode rod replacement chart

If an anode rod is mostly eaten away, replace it with a new one. The water heater manufacturer recommends replacement of the anode rod when consumption or weight loss is greater than 75 percent.

Operating the water heater without the proper anode rod protection will decrease tank life and will void the tank manufacturer's warranty on the tank. To extend the anode life, drain the water from the water heater tank whenever the RV is not being used. Avoid any extended time of non-use with water in the tank.

To prevent a water leak when replacing the anode rod, a pipe thread sealant approved for potable water (such as Teflon Tape) must be applied to the threads of the anode rod. Proper application of a thread sealant will not interfere with the anode's

### High altitude deration

Operation of the water heater at high altitudes may require derating. If the water heater is not properly derated, lack of sufficient oxygen for combustion may produce improper burner operation. Pilot outage caused by burner lift-off or sooting from a yellow burner may occur, indicating the possibility of carbon monoxide. You may also notice a lack of efficiency in heating the water because of incomplete combustion of the burner at these higher altitudes.

## **SECTION 8: PLUMBING SYSTEM**

Consult with the local propane company, your dealer or the water heater manufacturer for proper derating of the water heater. Change out of the orifice (derating) should be done by the dealer or a qualified service agency.

### **Pressure & temperature relief valve**



**NOTE:** It is important that once the RV has returned to lower elevation (below 4500 feet) any high altitude deration or other adjustments be reversed for proper operation of the water heater.

The temperature and pressure relief valve is designed to open if the temperature of the water within the heater reaches 120° F, or if the water pressure in the heater reaches 150 pounds. When this pressure is reached, the pressure relief valve will open and water will drip from the valve.

This “weeping” or dripping will continue until the pressure is reduced to below 150 pounds, and the valve closes. This condition is normal and does not indicate a defective relief valve.

One way to reduce the frequency of this occurrence is to maintain an air pocket at the top of the water heater tank. This air pocket will form in the tank by design; however, it will be reduced over time by the everyday use of your water heater. To replenish this air pocket:

1. Turn off the water heater.
2. Turn off the cold water supply line.
3. Open a faucet in the recreation vehicle.
4. Pull out the handle of the pressure relief (P&T) valve and allow water to flow from the valve until it stops.
5. Release the handle on the P&T valve - it should snap closed.

Close the faucet and turn on the cold water supply. As the tank fills, the air pocket will develop. Repeat this procedure as often as needed to reduce the frequency of the weeping P&T valve.

## **WARNING**

Do not place a valve between the pressure and temperature (P&T) valve and the tank. Do not remove or plug the relief valve under any circumstances.

### **Maintenance**

Do not allow the burner to burn with a yellow flame, or continue to operate the water heater with an improper burner flame.

Periodically, inspect the water heater vent for soot. Soot is a sign of incomplete combustion and must be corrected before operating the water heater. This is your visual warning that the water heater is operating in an unsafe manner. If soot is present, immediately shut the unit down and contact your dealer or a qualified service agency.

Periodically inspect the vent for obstructions. Do not terminate the vent on your water heater inside of add-on rooms, screen porches or patios. Doing so will result in products of combustion being vented into the rooms or occupied areas.

**Draining and winterization:**

If the recreation vehicle is to be stored over the winter months, the water heater must be drained to prevent damage from freezing. Damage to the water heater caused by freezing is not warrantable. It is recommended the water heater be drained and bypassed during the winterization process, **particularly if introducing RV antifreeze into the plumbing system. Never drain the water heater when it is HOT or UNDER PRESSURE.**

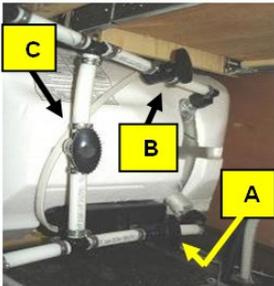
To drain the water heater:

6. Turn off electrical power to the water heater either at the switch from the electrical element of at the breaker.
7. Shut off the propane supply to the water heater.
8. Turn off the pressure pump on the water system.
9. Open both hot and cold water faucets.
10. Remove the anode rod from the tank.

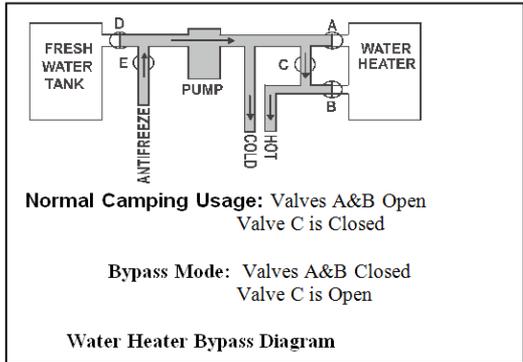
For detailed information see the *Winterizing The Plumbing System* and *Water Heater Bypass* sections of this manual.

**WATER HEATER BYPASS – 3 VALVES (IF SO EQUIPPED)**

Most models have a factory installed water heater bypass that enables you to avoid filling the water heater with RV antifreeze. The 3-Valve Bypass is typically located in close proximity to the water heater.



**Factory installed**  
3-valve water heater bypass



**NOTE:** In the 3-valve bypass diagram, valve D is the fresh water tank shutoff. Valve E is used to introduce RV antifreeze into the lines when winterizing the system and has a clear hose attached to it. See *Winterizing the Plumbing System*. Valves D & E are typically located near the water pump, which may be under a dinette bench, kitchen island, or bed.

**Water heater switches (if so equipped):**

The water heater switches are typically located on the monitor panel. Refer to the *Monitor Panel* section for function details.

## SECTION 8: PLUMBING SYSTEM

### ***OUTSIDE SHOWER (If So Equipped)***

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A handheld shower assembly with both hot and cold water may be included for use outside of your recreation vehicle.

1. Be sure the water heater is ON and had sufficient time to heat the water.
2. Open the outside shower compartment door.
3. If dry camping, be sure the 12-volt water pump is ON.
4. Remove the handheld shower from its holder.
5. Turn ON the hot and cold faucet knobs, and adjust the water temperature as desired.
6. To activate the handheld shower turn ON the sprayer head attachment (some models). To turn off the water, **always** close the hot/cold control (faucet) knobs. The lever on the shower head will not completely stop the flow of water; this is intentional to allow for draining. After the water has been allowed to drain from the shower head, return it to the outside shower compartment. Any remaining water in the shower hose will drip or run out; this is not a leak but performs as intended. If you are dry camping, turn the water pump OFF.

Turning off the water with the shower head lever can also create a condition where the hot and cold water will mix through the outside shower faucet, thereby reducing the temperature of the hot water. It can appear as though the hot water heater is not working properly.



**NOTE:** The shower head may be removed from the hose so that it will drain faster. If you remove the shower head, be sure to reassemble it prior to storage.



**NOTE:** When putting the shower assembly back into the storage compartment, make sure the hose is not pinched or the shower head is positioned in a way it can be damaged.

### ***FAUCETS***

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The bathroom, kitchen and outside shower faucets operate much the same way as the faucets in your home. Make sure there is sufficient water available and the 12-volt water pump is turned ON before operating



**NOTE:** There may be air in the water plumbing lines which needs to be bled out before a steady stream of water comes from the faucet.

## ***BATHROOM TUB / SHOWER***

The shower faucet includes a vacuum breaker for the shower. There are two purposes for this breaker:

- To prevent siphoning water through the hose from another fixture.
- To prevent water from being retained in the hose.

The showerhead DOES NOT have a complete shut-off valve (the complete shut-off is at the faucet). The showerhead may drip slightly in the OFF position after use; this is normal and does not indicate a leak or defect.

There may be air in the plumbing lines that will need to be bled out before a steady stream of water comes from the faucet.

The bathing facilities in your recreation vehicle function similar to those in your home. Keep the water heater and holding tank capacities in mind when using the fresh water system. The used water will drain through the plumbing pipes into the grey water holding tank.

- Be sure the water heater is ON and had sufficient time to heat the water.
- If dry camping, be sure your 12-volt water pump is ON.

Unlike your home, the recreation vehicle does not contain a water pressure balance valve. If someone is using the shower, it is recommended that the fresh water system **NOT BE USED** until they are finished.

### **Maintenance**

Refer the manufacturer's user guide or label instructions for detailed cleaning information. The tub/shower walls are made of ABS plastic material. Use a mild detergent soap and warm water to clean. Do not use gritty or abrasive particle soaps or scouring compound to clean ABS plastic. Avoid using "Citrus" or biodegradable cleaners which contain "D-Limonene." They will damage plastic materials. Contact your dealer for repair or replacement.

### **⚠ WARNING**

Water temperatures over 125°F (49°C) can cause severe burns instantly therefore, be careful when using hot water. **Always test the water temperature before showering or washing.**

## ***HARDWARE & SINK OR SHOWER FIXTURES***

Use mild dish soap and water to clean these fixtures. Do not use harsh chemicals or sprays. A mild solution of vinegar and water works well to remove hard water spots and stains from the sink or shower fixtures.

## ***DRAINING THE FRESH WATER SYSTEM***

Water tanks may be drained through a valve located near the tank. A recreation vehicle with a demand pressure pump system will have low-point drains attached to the water lines (normally located near the water tank).

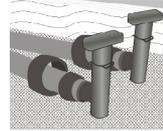
These low-point drains will release water in the supply lines by opening the valves and all faucets. The water heater has its own drain plug. To drain the permanent fresh water holding tank and supply lines:

## SECTION 8: PLUMBING SYSTEM

1. Turn the water heater power OFF (turn off the electric & LP GAS switches).
2. Open all faucets, including the outside shower faucet.
3. Open the “fresh tank drain” valve. All fresh water tanks can be drained by one of two types of drain valves. A white plastic drain is attached to the exterior wall or a valve located inside the motor home adjacent to the water tank (turn 45° to open or close).
4. Open the “low point drains” by turning, then pulling the handles up. They are installed at the lowest point of the water lines. A label is placed on the outside of the RV to indicate where the drains are located. The drains will typically need to be opened from inside the RV. Once the label is found on the exterior sidewall, the drains will be found at a corresponding location in the interior.
5. Drain the sink by removing the drain cap.
6. Turn ON the water pump and allow it to run as needed.
7. If the RV water heater has bypass valves: Set them to the BYPASS configuration (refer to the *Water Heater Bypass* section).
8. Operate the toilet flush lever until water stops flowing.
9. Relieve the water pressure using the P&T valve BEFORE removing the water heater drain plug. If there is any water pressure present the water will spray out of the opening when the drain plug is removed.



**Exterior fresh water drain**



**Low point drains**

When you are finished draining the fresh water system, reverse these steps and dump the grey and black water holding tanks at an appropriate facility or according to local public codes.

It is normal for some liquid to remain in the fresh water tank after drainage procedure.

### ***SANITIZING (6 IN 1 UTILITY CENTER)***

#### **When to sanitize:**

- When your RV is new.
- At the beginning and end of each season.
- When the water system becomes contaminated or every three months of use.

#### **How to sanitize**

1. Turn both the electric and LP gas water heater switch(s) to OFF. Set the 3-valve bypass to BYPASS: Valve A&B should be OFF, valve C should be ON. Refer to the *3-Valve Water Heater Bypass* section.
2. Level the RV and drain the fresh water system. See *Draining the Fresh Water System*.
3. Close the low point drain valves and the fresh water tank drain valve.
4. Prepare a chlorine solution using 1/4 cup of household bleach (sodium hypochlorite solution) to one gallon (3.785 liters) of water in a container. Prepare one gallon of solution for every 15 gallons of tank capacity. This will result in a residual chlorine concentration of 50 ppm in the water system.

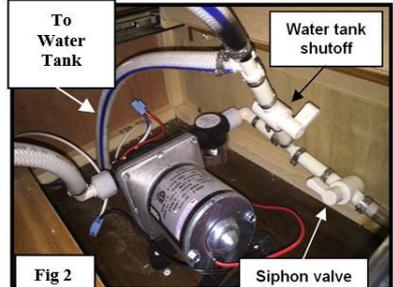
If a 100-ppm concentration is required as discussed in step 12, use ½ cup of household bleach with one gallon of water to prepare the chlorine solution. One gallon of the solution should be used for each 15 gallons of tank capacity.

**NOTE:** Fresh water tank sizes vary by model; contact your dealer or Customer Service for your specific tank size.

5. Pour the sanitizer solution into the gravity fill inlet on the outside of the RV. Make sure the fresh water tank drain is closed.
6. Finish filling the water tank with fresh water. Water can be poured into the gravity fill inlet or it can be power filled through the utility center.

**Power Fill Tank:** Attach pressurized water to the utility city fresh water inlet. Turn the city water / tank fill valve to the tank fill position. Water tank shutoff valve (at the pump) should be OFF. Turn on the water source and the tank will fill. Watch your LED tank monitor to determine how full the tank is.

7. Turn off and disconnect the pressurized water source. Return the city water / tank fill valve to the city position.
8. Siphon valve at the water pump should be OFF. Turn the water tank shutoff valve ON.



9. Turn the water pump ON.
10. Open all hot water faucets one by one until water begins to flow continuously and a chlorine smell is noticeable. Include outside shower faucets (if so equipped).
11. Close the hot water faucets and repeat opening all cold water faucets one by one until you smell chlorine. Include outside shower faucets (if so equipped).
12. Turn the water pump OFF.
13. Let the solution remain in the tank and lines for at least four hours when disinfecting with 50-PPM residual chlorine. If a shorter time period is desired, then a 100-PPM chlorine concentration should be permitted to sit in the system for at least one hour.



**NOTE:** To thoroughly sanitize the fresh water tank, the unit should be driven around for a short while allowing the solution to splash the sides and top of the tank.

14. After sanitizing, drain the chlorine solution from the fresh water system.
15. Pressure fill the fresh water tank (refer to step 6). Open the 3-valve water heater bypass to allow water into the water heater. Valves A&B ON, valve C OFF. Refer to the *3-Valve Water Heater Bypass* section.
16. When water heater is full of water, turn the water heater power ON. Disconnect any pressurized water source from the utility center. The water tank shutoff valve (at the pump) should be turned ON. The siphon valve should be turned OFF. Turn the water pump ON. Water will be pumped from the water tank into the water lines of the RV.
17. Open all faucets one by one (both hot and cold) and allow water to flow until the chlorine smell is gone. Include the outside shower (if so equipped) as well.
18. Close the faucets and then turn the pump OFF.

## SECTION 8: PLUMBING SYSTEM



**NOTE:** If a chlorine taste lingers in the water, flush the water system with a solution consisting of one-quart vinegar to five gallons of clean water. Re-flush as necessary. The vinegar solution may damage the water heater so **it must be bypassed again before performing this operation.**

Follow the steps outlined in Draining the Fresh Water System with one exception, do not drain the water heater. 3-Valve Water Heater Bypass (if so equipped), Valves A&B are OFF, valve C is ON. Do not remove the water heater drain plug.

### **After draining the system:**

1. Water heater power should be OFF (both switches: electric & LP gas). The 3-valve water heater bypass set to BYPASS: Valves A&B are OFF, valve C is ON.
2. Pour the vinegar solution into the gravity fill on the outside of the RV.
3. Finish filling the fresh water tank with clean (potable) water. Water pump should be OFF. Fill the fresh water tank using the power fill method (see step 6).
4. Set the city water / tank fill valve at the utility center to the city position. The tank shutoff valve (at the pump) should be ON. Siphon valve OFF. Turn the water pump ON. Open faucets, let water run and when chlorine smell is gone, close the faucets.
5. Turn pump OFF.
6. Drain the system again, but don't drain the water heater. **3-Valve Bypass (if so equipped)**, should be set to BYPASS. Valves A&B are OFF, valve C is ON. Do not remove the water heater drain plug.
7. Close low point drains and fresh water tank drain.
8. Refill the fresh water tank with clean potable water. Use either the **power fill tank** method or fill through the gravity fill inlet. Refer to the *6 In 1 Utility Center – 2 Valve System* section.
9. Turn water tank shutoff valve (at the pump) ON. Turn the pump ON. Open faucets and check that the chlorine taste is gone.
10. Turn water pump OFF. Drain the system one more time.
11. For **3-Valve Bypass (if so equipped)**, set valves to the NORMAL position. Valve A&B are ON, valve C is OFF.
12. Refill the fresh water system with clean water. Once the water heater is full of water, turn the power back on.

## **WINTERIZING (6 IN 1 UTILITY CENTER)**

Preparing your recreation vehicle for colder weather or storage is very important for most states and Canada. Failure to prepare your RV may cause water supply lines and the water heater to freeze. The RV should be winterized at the end of the camping season or when it will be exposed to temperatures that will fall at or below 32°F (0°C). Repairs due to freezing are not covered by warranty.



**NOTE** The winterization process may vary slightly due to different plumbing configurations between models.

If you chose to perform the winterization process yourself, read and understand the following information before starting. Contact customer service or your dealer for questions about this process. It may be easier to winterize the RV with another person to assist you.



**NOTE** The water heater must be drained to prevent damage from freezing. It is recommended the water heater be drained and bypassed during the winterization process particularly if introducing RV antifreeze into the plumbing system. **Do not drain the water heater while it is hot or under pressure!** Antifreeze should be kept out of the water heater.

The preferred method to winterize your recreation vehicle is by using RV antifreeze in the plumbing system.

### Air Pressure Method

## CAUTION

If the recreation vehicle is going to be stored in a non-temperature controlled environment with a risk of temperatures reaching 32°F (0°C) or lower, winterizing with RV antifreeze is the proper method to use. Repairs due to freezing are not covered under the terms of the **Towable Limited Warranty**.

This method utilizes a blowout plug, an air compressor and an air hose to remove excess water out of the water lines.

## WARNING

- Never apply air pressure to the water system with any of the valves in the closed position. Air pressure applied to a closed valve, faucet or low point drain could potentially damage the seals and cause water leaks. If you have questions, consult with your RV dealer. Using RV antifreeze is the preferred method of winterization.
- Recommended pressure is 30 PSI, exceeding this pressure may rupture water line couplings and void your warranty.**

1. Turn off the water heater gas valve typically located outside the RV. Water heater power should be OFF. (both ELECTRIC and GAS switches)
2. Water heater bypass should be OFF. Refer to the *Water Heater Bypass* section.
3. There are two valves, a fresh water tank shutoff and a siphon valve, located next to the water pump (**Fig A**). Both valves should be turned off (refer to the *Utility Center* section).

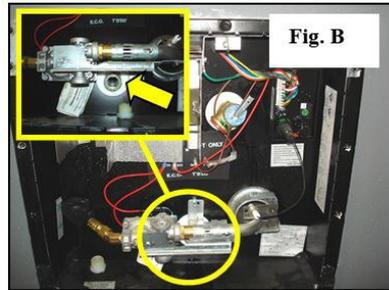
**Note: In Fig A, the tank shutoff is OFF, and the siphon valve is ON.**

4. Level the RV and drain the fresh water tank, water heater and hot & cold water lines. Open all low point drains and fresh water tank drain. Faucets inside the RV may need

## SECTION 8: PLUMBING SYSTEM

to be opened also to relieve pressure and allow lines to drain. Refer to *Draining the Fresh Water System* section.

5. Remove the drain plug from the water heater (refer to **Fig. B**).
6. Run the water pump until it is dry (approximately 15 to 20 seconds). Operating the pump longer than that with no water in it can damage the pump.
7. Open all faucets in the RV. If there is an outside shower, attach the shower hose to the shower, and open the shower faucets.
8. Attach a blowout plug to the city water inlet on the utility center panel.
9. Attach the air hose to the blowout plug. Set compressor to **30 PSI**. Set the city water / tank fill valve on the utility center panel to THE TANK FILL position.
10. Open the fresh water tank drain. Now blow air into the water lines for 30 to 60 seconds to blow out the water tank. Do not blow air into the tank any longer than 60 seconds to avoid pressurizing the water tank and damaging fittings.
11. Set the city water / tank fill valve on the utility center panel to the city water position and blow air into the water lines. Fixtures in the RV should be open to allow air to escape the lines along with drain lines.
12. Finish blowing air into the water lines to evacuate all water from the lines. This can take 5 to 10 minutes.
13. If your RV has a residential refrigerator, dishwasher, or clothes washer, refer to the section *Winterizing Appliances*.
14. Pour one cup of RV antifreeze in all the drain P-traps (sinks & bathtub).
15. After RV water lines and appliance water lines have been blown out, remove the air hose and the blowout plug from the utility center.



**Water heater drain plug location**



**Blowout Plug**

### Winterize the Black Tank Flush:

1. Connect the blowout plug to the black tank flush inlet at the utility center panel.
2. Connect the air hose to the blowout plug. Set the compressor to **30 PSI maximum**.
3. **Make sure the black tank has been emptied.** Open the black tank drain valve.
4. Blow air into the flush inlet for 30 to 60 seconds.
5. Disconnect the compressor and blowout plug.
6. Close the black tank drain.

### Winterizing with antifreeze:

Requires non-toxic RV antifreeze in the water lines and does not require any special tools. Use **ONLY RV ANTIFREEZE** in your fresh water system for freeze protection. No other product or commodity should be used.

1. Turn water heater gas valve (if so equipped) OFF. Turn power to the water heater OFF (both electric and LP Gas switches).

### **WARNING**

Automotive antifreeze (ethylene glycol) and windshield washer antifreeze (methanol) are poisonous. Never use these products in your fresh water system. These products are harmful and may be fatal if swallowed.



**NOTE:** Antifreeze should **never** enter the hot water heater.

2. Level the recreation vehicle and drain the fresh water plumbing system (see *Draining the Fresh Water System*).
3. The **3-Valve Bypass**: valves A & B should be OFF, valve C should be ON.
4. Make sure the “fresh water tank drain” and “low point drains” are all closed.
5. Refer to **Fig A**: The siphon valve should be turned ON. The water tank shutoff valve should be turned OFF. This will prevent antifreeze from entering the water tank.
6. Place the end of the clear plastic hose into a container of RV antifreeze.
7. Turn the water pump switch ON. Antifreeze will siphon into the water lines. To aid in siphoning, place the container of antifreeze on a flat surface 2 feet above the ground.
8. Beginning at the fixture location farthest from the pump (which would include the outside shower (if equipped): Open the hot faucet until antifreeze runs out, then shut off the faucet. Open the cold faucet and shut it off when antifreeze runs out. Repeat this procedure for all hot/cold fixtures.
9. Hold open the lever on the toilet until antifreeze runs into the bowl.

#### **When you finished adding RV antifreeze:**

10. Turn the water pump OFF. Remove the plastic hose from the container. Turn the siphon valve OFF.
11. Pour 1 cup of RV antifreeze into all sink drain P-traps.
12. To prevent staining, wipe the RV antifreeze out of the sinks, shower (or tub) and toilet using a soft, dry cloth.

#### **In the spring when flushing antifreeze out of the lines:**

1. Set the city water valve at the utility center to the city water position.
2. Attach a pressurized water source to the fresh water inlet on the utility center.
3. At the water pump, the tank shutoff valve should be OFF. Siphon valve should be OFF. Do NOT turn on the water pump.
4. Open all drain lines including the fresh water tank.
5. Turn on the water source and open the faucets (hot & cold). When the water is clear coming out of a faucet, turn it off. Include the outside shower and the toilet.

## **SECTION 8: PLUMBING SYSTEM**

### ***BLACK/GREY WATER SYSTEM***

Water from the sinks and shower flows into the gray water (or waste water) holding tank. Water from the toilet will flow into the sewage (or black water) holding tank (see *Black/Grey Water Holding Tanks*).

#### **Drain pipes With P-Trap (If So Equipped):**

The drain pipes may be equipped with a “P-trap” installed to help prevent odors from escaping into the RV. During travel, water from the P-traps may spill and permit odors into the RV. By adding water and using a RV approved deodorizing agent you will dissolve the contents faster and will keep the drain lines and tanks clean and free flowing. These chemicals are available at an RV supply store or your dealer.

#### **Drain pipes With Dry Sealing Valve (If So Equipped):**

Your RV may be equipped with a dry sealing valve that prevents the escape of odors from your waste system and eliminates the need for P-traps. Should the RV drain piping system become clogged and a mechanical cleanout tool is used to open the drain pipe, it is important that the dry valve be removed before passing the cleanout tool through the piping. Passing a mechanical cleanout tool through the waterless valve may cause damage to the internal seal that may potentially allow sewer gases to escape into the RV interior. A label has been placed near the location of the waste valve that reads as follows:

**REMOVE WATERLESS TRAP BEFORE  
USING MECHANICAL DRAIN – CLEANING DEVICES**

#### **Sewer Hose Storage:**

Depending on your RV model, the sewer drain hose may be stored in an exterior compartment marked “Sewer Hose” or it may be located in the hollow square tube bumper. The bumper has removable plastic end caps, and the hose slides inside the hollow bumper.

#### **Vents:**

Another important part of this system is the vent pipes and vents that release air from the grey and black water holding tanks. On most models the exterior vent cap is attached to the roof and must be kept clear of obstructions to perform as intended. On some models, the vent pipe may be part of the drainage system referred to as a “wet vent” (water flows downward as air flows upward in the same pipe).

Some models are equipped with a side vent system. On these models this label will be next to the termination valve. This label should not be removed from your recreation vehicle.

### **⚠ CAUTION**

Keep drain valve closed to minimize the presence of sewer gases.  
Sewer gases may be present when RV is connected to campground sewage hookup. May lead to illness or personal injury.

### ***BLACK/GREY WATER HOLDING TANKS***

Dump the gray and black water holding tanks before traveling to avoid carrying unnecessary weight. The weight of the holding tank contents is not calculated into the RV cargo carrying capacity (this extra weight would reduce your available cargo capacity). Traveling with full holding tank(s) could possibly cause you to exceed the individual tire ratings and/or the RV GAWR or RV GVWR. Potential damage to suspension components, such as springs, tires and axles, could result.

**⚠ WARNING**

Never travel with full black or grey water holding tanks. This not only wastes your fuel but depending on the location of the tank(s), it can affect your tow vehicle handling characteristics.

Traveling with the tanks full can affect your fuel consumption, and depending on the location of the tanks, can affect your vehicle handling characteristics. If you are dry camping and cannot immediately empty your holding tanks, reduce your vehicle speed until you reach a dumping station.

When connected to the sewer drain line at a campground, keep the “black tank drain” valve closed until the holding tank is at least  $\frac{3}{4}$  full. This will provide sufficient water to assist in complete draining of the black water holding tank. Repeat as needed.

**⚠ CAUTION**

- Never leave the black tank drain in the open position continuously when connected to the campground sewer system. Leaving the drain open will allow the liquid to drain out increasing the potential for a blockage in the tank. Keeping the drain in the closed position will prevent debris from accumulating in the tank.
- Do not add automotive antifreeze or caustic chemicals, such as laundry detergents, into the holding tanks. Although these products may have a deodorizing effect, they may damage the plastic and rubber parts of the plumbing system or the components

Before using the recreation vehicle, or after dumping the grey and black water holding tanks, always add the proper amount of deodorant to the black water tank to prevent odors and help break down holding tank contents (unless winterizing). Follow the deodorant bottle or package instructions. Driving to a disposal site will normally loosen any accumulated waste debris or solids from the sides of the holding tanks.

**BLACK & GREY TANK DRAINS**

There are labels on the exterior of the recreation vehicle indicating the location of the grey and black tank drains (also called dump valves). Always drain the black water holding tank first so the following grey tank waste water can help rinse any solids or debris from the dump outlet and sewer hose.

1. To make drainage easier, level the RV.
2. Remove the sewer hose housing dust cap, and attach the sewer hose (customer supplied).
3. Place the end of the sewer hose into the approved dump station.
4. Open the black tank dump valve (depending on your model the valve may be located under the RV, or on the utility center). Close the dump valve when the black water holding tank is empty.



**Black/Grey tank drain & valves**

## **SECTION 8: PLUMBING SYSTEM**

5. Open the grey tank dump valve (depending on your model the valve will be located under the RV or on the utility center). Close the dump valve when the grey holding tank is emptied.
6. Remove, clean and store the sewer hose.
7. Close the sewer hose housing dust cap.

You can locate many dump stations throughout the United States and Canada in Woodall's, Rand McNally Camp Guide, Good Sam Camp Guide, KOA Kampgrounds Camp Guide and various other publications. Some fuel stations also have dump stations.

Please contact your RV dealer for assistance in the purchase and installation of a sewer hose or sewer hose extension (if needed).

### **Sewage (black) tank preparation:**

## **⚠ WARNING**

It is important to add enough water to prevent solid waste buildup. Follow the directions listed below and in the manufacturer's operator manual.

1. Release one to two quarts (1 or 2 liters) of water into the toilet bowl.
2. Follow the directions on your (RV approved) toilet chemical bottle (customer supplied), by placing the recommended quantity of holding tank chemical into the toilet bowl.
3. Flush the toilet and allow at least two gallons (8 liters) of water to flow into the holding tank.

### **Waste (grey) holding tank preparation:**

No special preparation is required, however, placing a small quantity of chemicals into this tank, such as baking soda or an approved RV chemical, will reduce odors from food particles in the system.

### **Cleaning & Maintenance:**

The toilet should be cleaned regularly for maximum sanitation and operational efficiency. Use only RV approved chemicals. Do not use chlorine (undiluted) or caustic chemicals, such as laundry bleach or drain opening types, in the toilet system. These products damage the seals in toilets and dump valves.

## **TOILET**

The toilet is efficient and easy to operate. Prior to using the sanitation system, it is strongly recommended to flush the toilet several times to release sufficient water into the holding tank. Generally, more water is required only when flushing solids.

## **⚠ CAUTION**

- It is important to prevent solid waste buildup. Follow the toilet manufacturer's recommended instructions each time after emptying the black water holding tank.
- To prevent help toilet blockage, always use RV grade single-ply toilet paper. Do not flush paper towels, diapers, sanitary napkins or other foreign objects down the toilet.
- Do not use chlorine (undiluted) or caustic chemicals, such as laundry bleach or drain opening types, in the toilet system. These products damage the seals in toilets and dump valves.

If there is not a sufficient amount of water used during flushing, the waste materials may not evacuate properly from the drain line to the tank. Clogged tanks and pipes could eventually occur. For added convenience and better sanitation system performance, it is advisable to always have four to six inches (10 - 15 cm) of water in the toilet. It is important to add enough water to prevent solid waste buildup. The following guidelines will help to prevent solid waste buildup.

### **Sewage (black) tank preparation**

1. Release one to two quarts (1 or 2 liters) of water into the toilet bowl.
2. Follow the directions on your (approved RV) toilet chemical bottle (customer supplied), by placing the recommended quantity of holding tank chemical into the toilet bowl.
3. Flush the toilet and allow at least two gallons (8 liters) of water to flow into the holding tank.

### **Cleaning & Maintenance**

The toilet should be cleaned regularly for maximum sanitation and operational efficiency. For detailed information refer to the manufacturer's operator manual.

## **SECTION 8: PLUMBING SYSTEM**

Notes:

### **AIR CONDITIONER**

The air conditioning system is controlled by a thermostat. Cooled air enters the RV through the grill. Make sure you have sufficient power available before operating the air conditioner. Do not operate the air conditioner without the return air filter. Operating the system without the filter allows the lint and dirt that is normally stopped by the filter to accumulate on the cooling coil of the air conditioner. This also will lead to a loss of air volume, possible equipment damage and an expensive cleaning process.

#### **Roof Mount (If So Equipped)**

A special foam gasket is placed between the roof material and the subframe of the air conditioner to guard against water leakage. The air conditioner is subjected to wind pressures along with motor vibration during normal operation. Inspect the mounting bolts for tightness to ensure there is no leakage or looseness at least annually. Re-tighten bolts when they are loose. **DO NOT** over tighten these bolts as it may damage this gasket. The air conditioner gasket is a wearable part that eventually will need to be replaced. To gain access to the bolts, remove the filtered panel cover on central air systems or the entire air box on non-central air conditioners. Consult the manufacturer's operators manual or your RV dealer for more information.

#### **Wall Mount (If So Equipped)**

Keep the air inlet grill and cabinet clean by wiping with a cloth dampened with warm water and a mild detergent.

**For additional information** refer to the manufacturer's owner's manual included in your warranty packet.

### **POWER ROOF VENT (IF SO EQUIPPED)**

The 12-volt DC attic fan (or powered roof vent) allows fresh air to circulate through the recreation vehicle. Do not leave the attic fan open when the recreation vehicle is stored or unattended for long periods.

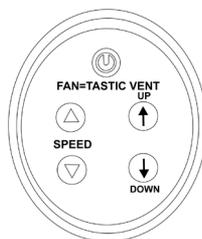
High winds, other unusual conditions or obstructions may prevent the dome from closing; the resulting leakage could cause non-warrantable damage.

To use your fan most effectively, close all vents and slightly open a window on a shaded side of your recreation vehicle. You are directing the air flow by opening a window.

**For additional safety and operating information** refer to the manufacturer's owner's manual.

#### **Control pad (if so equipped)**

The attic fan may be controlled by a control pad. The dome can be raised or lowered with the UP/DOWN buttons, and the speed of the fan is controlled by the ARROW buttons. It is also equipped with a rain sensor that will close the vent automatically when it rains. The rain sensor can be turned on/off by holding the DOWN button for 3 seconds.



**Attic Fan Control**

### **DUCTING & RETURN AIR**

All heat discharges, registers and return air grills must be free and clear of obstructions. This includes all closeable registers that are intended to reduce airflow, do not shut it off completely.

## **SECTION 9: HEATING & COOLING**

### ***FURNACE***

The furnace installed in your recreation vehicle is controlled by a 12-volt DC thermostat. Depending on your model, there may be up to two thermostats enabling you to control the temperature to your comfort level.

The furnace requires both 12-volt power and propane gas for full operation. Make sure you have sufficient power available before operating your furnace.

If you have any questions contact your dealer or Customer Service. A qualified RV technician should perform all furnace maintenance at least once a year (more often depending on furnace usage). Never attempt to repair the furnace yourself.

### **WARNING**

- The furnace should be inspected periodically (monthly during the heating season) for presence of soot on the vent. Soot is formed whenever combustion is incomplete. This is a visual warning that the furnace is operating in an unsafe manner. If soot is observed on the vent, immediately shut the furnace OFF and contact a qualified service agency. Operating the furnace under this condition could lead to serious property damage, personal injury or loss of life.
- To ensure your personal safety, do not obstruct or alter the furnace in any manner. Do not install screens over the vent for any reason. Screens will become restricted and cause unsafe furnace operation. For your safety, only the manufacturer's factory authorized parts should be used on your furnace.

**MICROWAVE****⚠ CAUTION**

- To prevent damage, remove the turntable from the microwave when traveling.
- Make sure you are connected to a 120-volt power source.

**⚠ WARNING**

Never use the microwave cavity for storage. The microwave cavity should always be empty when not in use.

For details on operation, cleaning and safety information, refer to the manufacturer's user guide.

**General Cleaning Microwave and Convection Microwave**

**IMPORTANT:** Before cleaning, make sure all controls are off and the microwave oven is cool. Always follow label instructions on cleaning products.

To avoid damage to the microwave oven caused by arcing due to soil buildup keep cavity, microwave inlet cover, cooking rack supports, and area where the door touches the frame clean.

Clean with mild soap, water and a soft cloth or sponge, or as indicated below.

- Grease filters: mild soap and water or dishwasher.
- Door and exterior: mild soap and water, or glass cleaner applied to paper towel.
- Control panel: sponge or soft cloth and water.
- Stainless steel (on some models): mild soap and water, then rinse with clean water and dry with soft cloth, or use stainless steel cleaner.
- Turntable: mild soap and water or dishwasher.
- Rack(s): mild soap, water and washcloth. Dishwasher cleaning is not recommended.

**Convection Microwave (if so equipped)**

The convection microwave bridges the gap between microwaving your food and conventional cooking. Make sure there is sufficient 120-volt power available before operating the convection microwave (refer to *Calculating Electrical Load*). For details on operation and safety information, refer to the manufacturer's user guide.

**COOKTOPS (If So Equipped)**

For detailed operating and safety information, refer to the manufacturer's user guide.

**⚠ WARNING**

- ❑ During and after use, do not touch or let clothing or other flammable material come in contact with the top burners (or heating elements), burner grates or other areas near the top burners or oven until they have had sufficient time to cool. These areas can get hot enough to cause burns.
- ❑ Never leave cooking food unattended. Turn pan handles inward, but not over the tops of the other range burners. Ensure that pans used are large enough to contain the food and avoid boil-overs. Heavy splattering or spills left on the cooktop can ignite and cause burns.
- ❑ If using glass, glass/ceramic, ceramic, earthenware or other glazed utensils (or cookware) verify it is safe for use on the top burners. Only certain types of utensils (or cookware) are suitable for surface or top burner use.

**⚠ CAUTION**

Never use oven cleaners, chlorine bleach, ammonia or glass cleaners with ammonia. Always allow the cooktop to cool before cleaning.

**Cleaning instructions**

Refer to the manufacturer's user guide included for detailed cleaning instructions.

**General Cleaning**

- ❑ **To avoid damage and possible burns, be sure the appliance is off and all parts are cool before handling or cleaning.**
- ❑ Use care to avoid steam burns if a wet sponge or cloth is used to wipe spills on a hot surface.
- ❑ Some cleaners can produce noxious fumes if applied to a hot surface.
- ❑ To prevent staining or discoloration, clean appliance after each use.
- ❑ If a part is removed, be sure it is correctly replaced.
- ❑ If a spillover occurs while cooking, immediately clean the spill from the cooking area while it is hot to prevent a tough cleaning chore later. Using extreme care, wipe spill with a clean, dry towel.

**Electric drop in cooktops (if so equipped)**



**NOTE:** Make sure you are connected to a 120-volt power source

***KITCHEN RANGE & OVEN (IF SO EQUIPPED)***

**⚠ WARNING**

- During and after use, do not touch or let clothing or other flammable material come in contact with the top burners (or heating elements), burner grates or other areas near the top burners or oven until they have had sufficient time to cool. These areas can get hot enough to cause burns.
- If using glass, glass/ceramic, ceramic, earthenware or other glazed utensils (or cookware) verify it is safe for use on the top burners. Only certain types of utensils (or cookware) are suitable for surface or top burner use.
- Never leave cooking food unattended. Turn the pan handles inward but not over the tops of the other range burners. Ensure that pans used are large enough to contain the food and avoid boil-overs. Heavy splattering or spills left on the cook top can ignite and cause burns.
- Do not cover the oven vent openings while the oven is in operation. Restricting the flow of combustion air will create an asphyxiation hazard.



**NOTE:** To help reduce potential condensation or unwanted cooking odors, turn on the overhead kitchen roof vent or the range hood vent (if so equipped).

To prevent damage, always use the manufacturer's recommended size flat bottom pan(s). Generally, the pan should be large enough to cover the burner, but not be more than one inch larger than the burner grate.

Do not use a broiler pan, griddle or any other large utensil that covers more than one burner at a time. This will create excessive heat that may cause melting, sooting or discoloration.

The use of undersized pans could expose a portion of the heating element to direct contact and may result in ignition of clothing. Proper relationship of pans to burner will improve efficiency.

**Oven (if so equipped)**

The propane gas oven must have 12-volt power to operate. If you have any questions contact your dealer or our customer service department. Do not use the oven as a storage area.

**Refer to the manufacturer's user guide for detailed operation, cleaning and safety information.**

***GAS BBQ GRILL (If So Equipped)***

** WARNING**

- Be sure to read, understand and follow all information supplied with your recreation vehicle concerning the use of propane before operating the BBQ grill. The propane hose must be correctly connected before lighting the grill. Failure to follow instructions supplied by the grill manufacturer, or use of any components other than those originally supplied with the grill, could result in death or serious injury.
- If you smell gas: Shut off gas to the appliance; extinguish any open flame; open lid; if odor continues, immediately call you gas supplier or your fire department.
- The maximum weight limit for the bracket supporting your BBQ grill is 50 lbs. This limit includes the weight placed on the BBQ grill. Exceeding this weight limit could result in injury or property damage.
- The BBQ grill is for use outside of the recreation vehicle. Never use this grill inside a compartment or inside of the recreation vehicle. Before operating the BBQ grill, make sure that it is securely mounted on the support rail attached to the side of the recreation vehicle (if so equipped) or the bumper mounting bracket (if so equipped).
- The BBQ grill must be COMPLETELY COOLED before storing it. The grill should be cool to the touch before storing. Storing the BBQ grill before it is completely cool may result in serious injury or property damage.

** DANGER**

Always open hood before turning on gas and lighting burner, failure to open the hood before lighting could cause an explosion causing property damage, injury, or even death.

Depending on your model, your grill will be mounted with either a bumper mount system, or a rail mount on the side of your recreation vehicle.

**Bumper mount (if so equipped)**

- Insert the grill mounting bar (with the pins) into the bracket (mounting tube) on the rear bumper of the recreation vehicle.
- Insert the pin through the hole in the bracket and mounting bar. The pin must be installed to insure the mounting bar is secure during use.
- Tighten the T-handle on the bracket mounted to the bumper.
- Set the BBQ grill on the mounting bar by inserting the (2) pegs on the bar into the grill side mounting brackets. Make sure the mounting bar and the grill are securely in place before proceeding with the propane connection.



**Bumper mounting bracket**

**Rail mount (if so equipped)**

- ❑ Hang the grill bracket on the aluminum mounting strip located on the side of the recreation vehicle.
- ❑ Open the (2) folding arms on the bracket making sure they lock in position.
- ❑ Slide the grill onto the (2) arms against the stops.
- ❑ **Make sure the grill is fully on the arms.**
- ❑ Insert the retaining pins into the arms.
- ❑ To remove the grill, remove the retaining pins and simply slide it off of the bracket arms. Wait until grill has cooled down before removing it.



**Gas Grill & Mounting**

**Refer to the grill manufacturer’s user guide for detailed operating and safety information.**

**Gas BBQ Grill Prep (if so equipped)**

Your recreation vehicle may be equipped with a propane “quick-coupler” connection and support bracket for easy installation of the BBQ grill.



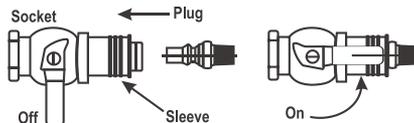
**Bracket on Support Rail**

**Attaching the “quick coupler” connection**

The “quick coupler” is directly connected to the RV propane system. The “quick-coupler” connection is equipped with a positive shut-off valve.

Place the “quick coupler handle in the OFF position and push back the sleeve. The valve handle must be OFF to make the connection.

1. Insert the plug and release the sleeve.
2. Push the plug until the sleeve snaps forward, locking the plug into the socket.
3. Turn the handle ON to allow propane to flow to the drop in stove.



**Quick connect coupler**

## SECTION 10: APPLIANCES

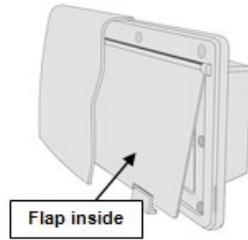
### ***RANGE HOOD (If So Equipped)***

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If your recreation vehicle is equipped with a range hood, it will be connected to an exterior vent.

The vent has an inner flap with two snaps. This flap can be snapped shut when the vehicle is in motion, or during storage to keep insects, debris, snow, rain, etc. from entering the recreation vehicle.

Anytime the stove inside the recreation vehicle is being used, this flap ***MUST*** be unsnapped and the range hood turned ON to vent fumes outside the vehicle.



Range Hood Vent

#### **⚠ WARNING**

Whenever the stove in the RV is being used: The range hood ***MUST*** be turned on, and the inner flap ***MUST*** be unsnapped and free to move. Failure to do so can create an asphyxiation hazard by restricting air flow to this vent.

### ***COOKING WITH PROPANE***

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See the *Propane System Section* for important safety instructions. Refer to the manufacturer's owners manual for detailed operating and safety instructions for all propane appliances.

### ***IN CASE OF A GREASE FIRE***

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#### **⚠ WARNING**

Do not attempt to use water to put out the fire. Water can spread some types of fire, and electrocution is possible with an electrical fire.

Grease is flammable. Never allow grease to collect around top burners or on the cook top surface. Wipe up spills immediately. Refer to Section 2 – Safety Precautions, for fire safety and fire extinguisher information.

### ***REFRIGERATOR***

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The refrigerator is not intended for quick freezing or cooling. We recommend stocking it with pre-frozen or pre-cooled food when possible. The shelves should not be covered with paper or plastic and the food items should be arranged so air can circulate freely. Keep the area at the back of the refrigerator clean and free of debris. Check for obstructions in the exterior refrigerator vent area (i.e., spider webs, bird nests, etc.). Use a soft cloth to dust off the debris.

For optimum efficiency and performance, it is recommended the refrigerator be checked at least twice a year as part of the routine maintenance.

For detailed operating and safety information, refer to the manufacturer's user guide.

**Gas/electric models (If So Equipped)**

**⚠ WARNING**

If you smell propane gas **STOP!** Follow the directions located in your manufacturer's owner's manual and in this manual.

**Residential models (If So Equipped)**



**NOTE:** If you are using electric to power the refrigerator, make sure you are connected to a 120-volt power source.

***CLEANING YOUR REFRIGERATOR***

The following are general cleaning guidelines. For detailed information on cleaning your specific refrigerator, refer to the manufacturer's user's guide.

**Cleaning the interior**

1. Unplug refrigerator or disconnect power.
2. Hand wash, rinse, and dry removable parts and interior surfaces thoroughly. Use a clean sponge or soft cloth and a mild detergent in warm water.
3. Inside the refrigerator, use a warm water and baking soda solution consisting of approximately 1 tablespoon (15ml) baking soda to 1 quart (1 liter) of water. This solution cleans and neutralizes odors. Rinse and wipe dry.
4. Leave an open box of baking soda in the refrigerator and freezer compartments to help prevent odors.



**NOTE:** Do not use abrasive or harsh cleaners such as window sprays, scouring cleansers, flammable fluids, cleaning waxes, concentrated detergents, bleaches or cleansers containing petroleum products on plastic parts, interior and door liners or gaskets. Do not use paper towels, scouring pads, or other harsh cleaning tools.

There is no need for routine condenser cleaning in normal operating environments. If the environment is particularly greasy or dusty, or if there is significant pet traffic, the condenser should be cleaned every 2 to 3 months to ensure maximum efficiency.

If you need to clean the condenser:

- Remove the base grille.
- Use a vacuum cleaner with a soft brush to clean the grille, the open areas behind the grille and the front surface area of the condenser.
- Replace the base grille when finished.

## **SECTION 10: APPLIANCES**

### **Cleaning the exterior**

**Painted metal exteriors:** wash with a clean sponge or soft cloth and a mild detergent in warm water.

**Stainless steel exteriors:** wash with a clean sponge or soft cloth and a mild detergent in warm water. Do not use appliance wax, polish, bleach, or other products containing chlorine on stainless steel. Stainless steel can be cleaned with a commercially available stainless steel cleaner. A spray-on stainless steel cleaner works best. **IMPORTANT: Do not allow the Stainless Steel Cleaner and Polish to come into contact with any plastic parts such as the trim pieces, dispenser covers or door gaskets. If unintentional contact does occur, clean plastic part with a sponge and mild detergent in warm water. Dry thoroughly with a soft cloth.**

For silver-accented plastic parts, wash with soap or other mild detergents. Wipe clean with a sponge or damp cloth. Do not use scouring pads, powdered cleaners, bleach or cleaners containing bleach as these products can scratch and weaken the paint finish.

### ***WATER HEATER – SEE PLUMBING SECTION***

### ***OUTSIDE KITCHEN (IF SO EQUIPPED)***

Typically outside kitchens consist of a 2-burner cooktop, refrigerator and sink. For detailed operation and safety information on the outside kitchen appliances, refer to the manufacturer's user guide.

The cooktop will function more efficiently when level.

### **WARNING**

The maximum weight capacity of the outside kitchen unit is 50 lbs. Setting items on the kitchen unit that exceed this weight limit could cause damage to the unit or result in personal injury.

Outside kitchen access and locking functions may vary depending on your model.

#### **The following applies when using any outside kitchen configuration.**

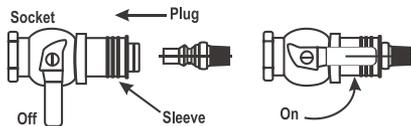
- Make sure all supports are securely in place before using the outside kitchen.
- Before using, make sure the propane connection is properly hooked up and secure.
- Do not leave the cooktop unattended while using.
- Keep all clothing and flammable material away from the cooktop while in use.
- Do not exceed the weight capacity of the outside kitchen unit.
- Disconnect the propane couple before stowing the outside kitchen unit.
- Make sure the kitchen unit is properly stowed and secured, and that the outside kitchen door is securely in place and locked before traveling.

#### **Attaching the “quick coupler” connection**

The “quick coupler” is directly connected to the RV propane system. The “quick-coupler” connection has a positive shut-off valve as required by code and standards.

1. Place the “quick coupler handle in the OFF position and push back the sleeve. The valve handle must be OFF to make the connection.

2. Insert the plug and release the sleeve.
3. Push the plug until the sleeve snaps forward, locking the plug into the socket.
4. Turn the handle ON to allow propane to flow to the drop in stove.



**Quick connect coupler**

## **SECTION 10: APPLIANCES**

Notes:

## ***HDTV ANTENNA (If So Equipped)***

Your recreation vehicle may be equipped with an exterior high definition TV antenna. The antenna is capable of receiving any over the air (OTA) high definition television signals being broadcast in your receiving area. The antenna is 75 ohm impedance and requires an input power of 9 to 16 VDC. 12VDC for the antenna is supplied at the wall plate. The ON/OFF button with an indicator light on the wall plate sends power to the antenna. It is also capable of receiving FM radio signals. RCA plugs behind the wall plate connect to the TV or the FM radio tuner.



**Omnidirectional HDTV antenna**

An Auxiliary Satellite Receiver connection is supplied on the wall plate for connection to a satellite system.



**NOTE:** This antenna is a fixed height (7") and cannot be lowered or raised. Length of the antenna is 35" end to end. The antenna does not require pointing as it is omnidirectional. Trees and foliage will interfere with receiving a strong HDTV signal.

Refer to the HDTV manufacturer's manual for detailed operating and safety information.

## ***ANTENNA POWER SUPPLY (If So Equipped)***

For good station reception, the antenna power supply must be turned ON to view local television stations. Turning the antenna power supply ON sends 12-volt DC through the cable to the TV roof antenna. The voltage energizes the transistors in the antenna head amplifier. The TV signal then comes down the cable to the outlets.

Turn the antenna power supply OFF to view cable television or to use a VCR or DVD. The ON/OFF switch is located on the wall plate for the antenna connection.



**Antenna Power Supply**

## **SECTION 11: ELECTRONICS**

Notes:

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**CLEANING THE INTERIOR**

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To keep the value of your recreation vehicle, perform regular maintenance using the proper materials and procedures. Using the wrong cleaner may result in damage to the surfaces in your vehicle. Check with the manufacturer's information for the recommended cleaning agent. If in doubt, check to see if the cleaner will cause damage by testing a small area out of sight or contact your dealer for assistance. Do not use flammable liquids or sprays to clean the recreation vehicle.

**DÉCOR ITEMS**

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Décor items such as décor glass, furniture, window treatments, shades and blinds should be cared for as follows:

**Décor Glass (if so equipped):** Use a glass cleaner to remove smudges, smears and spots. If there is decorative etching on the décor glass, use care when cleaning around that area.

**Furniture Upholstery:** To retain the value of your recreation vehicle, maintain the furniture upholstery carefully and keep the interior clean. Vacuum the furniture regularly using a soft brush attachment to remove any loose dirt or debris.

**Fabric (if so equipped)**

It is recommended the fabric be professionally cleaned if it becomes stained or soiled. The professional cleaner should be made aware the fabrics that may have been treated to be fire resistant. For more information, refer to the specific furniture manufacturer's care instructions.

**Ultraleather™ (if so equipped):** It is recommended the Ultraleather™ be professionally cleaned if it becomes stained or soiled. For more information, refer to the specific furniture manufacturer's care instructions.

**Leather (if so equipped):** Periodic vacuuming, using a dry cloth to wipe up spills immediately, and using a damp cloth on problem areas, will help to keep your leather furniture in good condition. Leather surfaces can vary as do the cleaning methods. Refer to the furniture manufacturer's recommendation, or consult a cleaning professional.

It is recommended you do not use any cleaners containing oils, waxes or silicones. Cleaners containing silicone can eventually destroy the finish on the leather. Cleaners containing oils or waxes should not be used as they leave residues on the surface of the leather which can attract more dirt which can eventually lead to cracking

**Window treatments**

**Fabric – Drapes and valances:** Dust occasionally with a vacuum and soft brush attachment. It is recommended the fabric be professionally cleaned if it becomes stained or soiled. The professional cleaner should be made aware the fabrics that may have been treated to be fire resistant.

**Window Shades**

Shades should be vacuumed periodically to remove dust. It doesn't matter what type of shade or fabric you have, using your vacuum cleaners upholstery brush on low suction will remove most dust and dirt from the shade. Refer to the shade manufacturer's owner's manual for additional and detailed information.

To remove stuck on dust or stains refer to the following guide.

## SECTION 12: INTERIOR

**Solar shields:** Use a sponge or soft brush and water to remove stains. A mild cleaning solution can be used to remove tougher stains. Rinse after cleaning by wetting a clean cloth in fresh water, wringing out any excess and wiping the areas where the cleaner was used.

**Day/night Shades:** Clean with a mild cleaning solution using a sponge or paper towel. Wipe down with water after cleaning and dry thoroughly before raising the shade. Do not use spot remover, household cleaners or detergents to remove soiled spots, as these may cause damage to fabric or loss of color from fading.

**Mini Blinds:** A simple dry rag may do the trick. If they're especially dirty, you can use cold or warm water to clean them. But never use hot water.

Fill a spray bottle with water and a tiny amount of soap. Then spray a lint-free towel with the mixture and use the towel to wipe down each slat. While cleaning, try not to bend the slats. They can also be soaked in a bathtub to loosen up any debris so the slats can be wiped down easily.

**Roller Shades:** Can be easily cared for by simply using soapy water or a mild cleaning solution on spots. However try a small area first. Harsh household cleaners or detergents may cause damage to fabric or loss of color. It is our recommendation to dust the rails and fabrics of the shades on a regular basis. Shades should be kept in the closed or up position when not in use, to maintain pleat retention and minimize dirt and soil build-up. Do not store shades in the down position. This may cause some loss of pleat retention if the shades are not operated on a consistent basis.



**NOTE:** If your recreation vehicle must be stored for an extended period of time, store shades in the up position and cover your windows with additional protection (I.E. Cut out cardboard).

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## **SOFA**

Your recreation vehicle may be equipped with one of the following sofa styles.

### **Hide-a-bed Sofa or Sofa Sleeper**

The hide-a-bed sofa functions much the same as a regular residential hide-a-bed sofa. To make the hide-a-bed sofa into a bed, remove the seat cushions and pull the sofa back towards you firmly and gently. Activate (or deflate) the air mattress (if so equipped) using the supplied furniture manufacturer's instructions. To convert the hide-a-bed back into the upright sofa position, reverse the process.

### **Jack Knife Sofa**

The Jack Knife sofa functions much the same as a residential futon. To make the sofa in to a bed, lift up on the bottom seat cushion and pull it towards you. The sofa back will drop down to provide a sleeping surface. For additional comfort and to reduce fabric damage, you may want to place a cover or air mattress (customer supplied) over the sofa when it is in the sleeping position.

**Trifold Sofa** The Trifold Sofa offers very similar features to the traditional hide-a-bed. The following illustrations detail converting the sofa into a bed.



1. Remove tri-fold sofa pillows and set aside



2. Using the strap handle, pull sleeping surface up, then out.



3. While sleeping surface is up, gold out legs. Extend sleeping surface until grounded.



4. Once sleeping surface is grounded, fold headboard down flat.

### **J-Cube Sofa**

The J-Cube Sofa functions similar to a residential futon. The slanted back pillows offer numerous options as a sofa, along with the ability to extend the cushions for additional sleeping space.

### ***FREE-STANDING TABLE & CHAIRS (IF SO EQUIPPED)***

The free-standing dinette table can be positioned to seat up to four people. To prevent damage, the free-standing dinette chairs should be fastened securely at the dinette table when you are traveling

### ***BOOTH DINETTE (IF SO EQUIPPED)***

The dinette is designed to seat up to four adults. Depending on your model, there may be a storage area in the dinette bench. To access this storage, remove all the cushions and lift up on the bottom seat support. **If the bottom seat support is secured closed with screws, do not remove the seat support or use this area for storage.** The dinette seats that are secured with screws contain factory installed equipment and should only be accessed by a qualified service technician.

### **Converting the dinette to the bed position**

Remove all the cushions from the booth dinette. Lift up the tabletop and remove the detachable table legs. Place the tabletop on the ledges provided between the booth dinette benches. Lay the seat back cushions against the back of the dinette bench. Lay the dinette seat bottom cushions in between the seat back cushions. The area where the cushions meet

## **SECTION 12: INTERIOR**

should be slightly raised. Push the raised cushion ends down gently as the cushions are designed to fit snugly. Reverse this process when converting back to the booth dinette.

### **CABINETRY & TABLES**

To keep hardwood doors, cabinet fronts and hardwood tables looking like new regularly dust with a soft cloth dampened with a cleaning polish or mild detergent solution. Avoid using ammonia based products or silicone oils as they may cause damage if used over a long period of time.

The finish is durable and resistant to most household spills. However, spills should be wiped up promptly to avoid potential problems. Excessive prolonged exposure to direct sunlight, high temperatures and high humidity can cause damage to both the finish and the wood itself. These should be avoided.

### **PANTRY OR HUTCH (IF SO EQUIPPED)**

Your recreation vehicle may have a pantry or hutch that you can use for storage. Make sure all items stored in the pantry or hutch are secured to prevent shifting during travel. This cabinetry has been designed to accommodate the normal camping items which may be bulky but not necessarily heavy. **Remember your recreation vehicle's load capacity is designed by weight, not volume, so you cannot necessarily use all available space.**

If your pantry or hutch has sliding pantry shelves, they have been equipped with a locking mechanism to keep them in place during transit. To secure the shelf in place, push it all of the way in until the latch tab clicks into place. Always pull out slightly on the shelf to make sure that it is stationary and secure in the transit position. To release the shelf, push in on the tab and pull the shelf slowly towards you.

### **WARNING**

Your recreation vehicle's load capacity is designated by weight, not by volume, so you cannot necessarily use all available space when loading the vehicle. Do not exceed your GVWR and ensure you are loading the vehicle as evenly as you can for the best possible handling. Ensure heavy items are secured so they do not shift during travel.

### **COUNTERTOPS**

#### **To prevent permanent damage**

- Always use hot pads or trivets under hot pans, dishes, or heat producing appliances such as frying pans. Heat will damage the countertop.
- Use a cutting board to prevent unnecessary damage to the countertops. Do not cut directly on the solid surface countertop.
- Avoid harsh chemicals such as drain cleaners, oven cleaners, etc.
- Do not let cleaners with bleach set on the top. Wipe them off promptly.

For additional information on the removal of difficult stains or surface damage repair, refer to the countertop manufacturer's user guide.

Your recreation vehicle may be equipped with one or both of the following countertops.

#### **Laminate countertops (if so equipped)**

Glass rings, food spills, water spots and smudges usually wipe off with a damp sponge. Stubborn stains can be removed with a general-purpose spray cleaner. Some stains can be

removed by squeezing fresh lemon juice over the stain and allowing the juice to soak for approximately forty-five minutes. After 45 minutes, sprinkle baking soda over the lemon juice and rub with a soft cloth.

### **Solid surface countertops (if so equipped)**

Soapy water, ammonia based cleaners (not window cleaners as they can leave a waxy build up that may dull the surface) or commercially available solid surface cleaners will remove most dirt and residue from all types of finishes. A damp cloth followed by a dry towel will remove watermarks.

Difficult stains can be removed from the matte finish with a green Scotch Brite® pad and a mild abrasive cleaner. Disinfect the surface periodically with diluted household bleach (one part water to one part bleach).

For cuts and scratches, sand the matte finish lightly with (220) fine grit sandpaper until the cut or scratch is gone. Restore finish with a green Scotch Brite® pad and mild abrasive cleaner.

Run cold water when pouring hot/boiling water into the sink.

### **Solid surface sink maintenance**

Occasionally, clean the solid surface sink by filling one-quarter full with a 50/50 water/bleach solution. Let soak for 15 minutes, and then wash sides and bottom of sink as solution drains.

## ***INTERIOR WALL PANEL***

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Please contact your dealership service department for assistance in repairing décor paneling. If deep scratches occur on the wall panel, putty sticks can be used to cover scratches on wood surfaces. These can be obtained from local hardwood stores and lumberyards.

To clean, use a mild solution of soap and lukewarm water with a soft sponge or cloth. Wipe dry with a soft, clean cloth.

### **CAUTION**

Do not use abrasive cleaners as they may cause the vinyl to scratch and become dull. Do not use cleaners that contain bleach

## ***FLOORING***

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Always test a cleaning agent in an inconspicuous area for colorfastness.

### **Carpet**

Vacuum your carpet regularly. It is important to remove loose soil and debris while it is on the surface. Heavily traveled areas (i.e., walkways, areas in front of the furniture) may be protected with small throw rugs to prolong the life of the carpet.

Prompt attention to spots and spills is essential. Remove as much of the spill as possible. Absorb wet spills as quickly as possible by blotting repeatedly with white paper or cloth towels.

Refer to the manufacturer's guide for detailed cleaning information, or contact a cleaning professional.

## **SECTION 12: INTERIOR**

### **Vinyl flooring**

Periodically vacuum or sweep to remove dirt and gritty particles. Although most common spills will not permanently stain the vinyl floors, they are usually easier to remove if wiped up before they set. Blot with a paper towel and wipe clean with a damp cloth. Do not use dish detergents or vinegar and water because they will dull your floor.

To care for the vinyl floor covering, use a damp mop with water and a mild cleaner on the entire floor. **DO NOT SOAK THE FLOORING.** Use care to avoid wetting the carpet edges. To avoid problems of “yellowing” linoleum, the flooring manufacturer recommends avoiding cleaners that contain oil based solvents (i.e. lemon oil, Murphy’s Oil Soap, etc.).

### **BED STORAGE**

Additional storage has been provided under the bed. It is equipped with gas struts to assist with easy access. To access the storage area, grasp the end ledge at the foot of the bed and lift carefully. To close, carefully push down on the bed slowly easing it to the closed position.



## **CAUTION**

Before lifting, be sure there is nothing on the bed that will restrict its movement or add extra weight. Use caution when opening or closing the bed to keep hands and fingers at the end ledge provided (not on the side or further back than necessary) to avoid pinch points.

The bedroom electric slide room system may be located under the bed. Use care not to obstruct the slide room system when using the under bed storage area.

### **ABS PLASTICS**

Dust and wipe clean with soft, damp cloth or chamois, wiping gently. Do not use gritty or abrasive particle soaps or scouring compound to clean ABS plastic. Avoid using “citrus” or biodegradable cleaners which contain “D-Limonene” as they may damage plastic materials.

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**CLEANING THE EXTERIOR**

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To protect your recreation vehicle's exterior finish, wash it often and thoroughly.

For recreation vehicles with painted exterior graphics: If desired you may wash and wax your vehicle 60 days after purchase. The exterior paint does need time to cure before any wax is applied to the exterior surface. Careful maintenance for the first 60 days will assure a long lasting durable finish.

Your recreation vehicle is exposed to many environmental conditions that have an adverse affect on the paint finish:

- Road Salt and Sodium Chloride
- Road Tar / Bugs
- Bird Droppings / Tree Sap
- Industrial Fallout / Acid Rain /Pollution
- UV Exposure and Moisture

The most common problems resulting from these conditions are corrosion, staining, and chemical spotting. Generally, the longer the foreign material remains in contact with the exterior finish, the more extensive the damage. These problems can be minimized by regularly scheduled washing and polishing. Wash your recreation vehicle as soon as possible if it becomes contaminated with foreign material.

Avoid parking under trees or near ocean sea salt. Ice or snow should not be scraped from the painted surface: Brush off!

Gravel roads should be avoided.

Anti-freeze, gasoline or washer solvents if spilled on the painted surface should be rinsed off with water immediately. Bugs and bird droppings should be rinsed off daily.

**Washing**

Commercial washing should be avoided. Wash with cold water using a mild liquid soap. Dry wiping with a dry cloth is not recommended.

Make sure the RV's surface temperature is cool, under 90 F, and out of direct sunlight. A shaded area is ideal for washing your vehicle as direct sunlight causes water spotting. Use a mild soap, detergent or car wash shampoo. Try to avoid combination wash-n-wax products as these waxes can cause build up and are designed for smaller surfaces. Have two dedicated sponges or wash mitts: one for the exterior walls and one for the wheels and under carriage. Brushes or wash mitts made of plastic bristles are acceptable for use on tires and wheel wells, but are not intended for use on the exterior walls. Avoid using such items on painted surfaces as they will damage the finish. Wash the wheels and wheel wells first as this removes heavy dirt and debris and prevents it from splattering on panels. Wet the entire area down to remove loose dirt and grime, then hand wash one area at a time using your dedicated paint finish sponge or wash mitt. Wash from the top and work your way down, rinsing frequently to minimize grit abrasion. Follow with a final rinse of water. This process will remove most contamination from the recreation vehicle's surface.

For stubborn stains such as road tar or bug stains, use an ammonia based glass cleaner or a small amount of rubbing alcohol on a damp cloth followed immediately by warm soapy water, and rinsing with clean water. This may not dissolve the road tar, but it will loosen tar and bug stains and remove them from the surface.

Do not use solvent based cleaners on bird droppings or tree sap as these are water based stains. They can be dissolved using ammonia based glass cleaner, warm soapy water and

## SECTION 13: EXTERIOR

a little “elbow grease”. Once again, after removing stubborn stains immediately rinse with clean water.

Drying the recreation vehicle is just as important as washing your vehicle. Tap and well water contain many chemicals that could water stain your vehicle’s finish.

We suggest using a damp natural or synthetic chamois. There are other drying products such as lint-free micro-fiber towels that work just as well.

### **During cold weather**

Salt and other chemicals that are spread on winter roads in some geographical areas can have a detrimental effect on the recreation vehicle’s underbody. **If your recreation vehicle is exposed to these conditions, spray the underbody with a high-pressure hose every time you wash the exterior of your recreation vehicle.**

Take special care to remove mud or other debris that could trap and hold salt or moisture. After washing your recreation vehicle, wipe off all water drops from the rubber parts around the slideout and doors.



**NOTE:** When the slideout or door is frozen, opening it by force may tear off or crack the rubber gasket that is installed around the slideout or door. Therefore, pour warm water on the gasket to melt the ice (wipe off the water thoroughly after opening the slideout or door). To prevent the weather stripping from freezing, treat it with a silicone spray.

### **Waxing**

Wax your recreation vehicle once or twice a year, or when painted surfaces do not shed water well. Use a soft cloth to apply a small amount of wax to the painted surfaces. After the wax has dried, polish the recreation vehicle with a dry, soft cloth.

Do not wax your recreation vehicle in direct sunlight. Wax it after the surfaces have cooled.

Do not apply wax to any area having a flat black finish as it can cause discoloration. If the finish has been stained with wax, wipe off the area with a soft cloth and warm water. When waxing the area around the various openings, do not apply any wax on the weather strip. If it is stained with wax, the weather strip cannot maintain a weatherproof seal around the opening.

## **CAUTION**

- Do not use waxes containing high-abrasive compounds. Such waxes remove rust and stains effectively from the paint work, but they are also harmful to the luster of the painted surface since they scrape off the coating. Further, they are detrimental to glossy surfaces, such as the grille, garnish, moldings, etc. do not use gasoline or paint thinners to remove road tar or other contamination to the painted surface.
- Do not use a buffer and a buffing compound as it may damage the exterior surface. Please contact a professional paint body shop for assistance.

**Polishing your recreation vehicle**

If painted surfaces have been severely damaged and have lost their original luster and color tone, polish the surface lightly with a fine polishing compound. Avoid limiting your polishing to the damaged surface only; polish a somewhat wider area, moving the polishing cloth in one direction. After polishing, flush the compound from the surface and apply a coat of wax to regain a beautiful luster.

**Damaged paint**

To prevent corrosion, touch up small cracks and scratches in the paint coat as soon as possible with touch-up film or paint. Carefully check the body areas facing the road and the tires for damage to the paint coat caused by flying stones, etc. Use the closest automotive paint (available locally) match possible when touch-up paint is needed.

**Cleaning plastic parts**

Use a sponge or chamois to clean plastic parts. Use warm water and a soft cloth or chamois to remove any white residue from dark colored plastic surfaces. Do not use a scrubbing brush, other hard tools, or wax containing abrasives as they may damage the plastic surface.

 <b>CAUTION</b>
Do not allow plastic to come into contact with brake fluid, engine oil, grease, paint thinner, or battery acid. These will damage plastic. Use a soft cloth and a mild detergent solution to wipe away any such contact.

**Chrome parts**

To prevent chrome parts from spotting or corroding, wash with water, dry thoroughly, and apply a non-abrasive automotive wax. If the chrome is severely damaged or pitted, use a commercially available chrome polish product.

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***FRAME***

Sand, pebbles, objects on the highway, climate (salt air exposure) or ice inhibiting chemicals used during the winter months will damage the paint, inviting rust and other deterioration. Periodically inspect the exterior exposed areas, clean and repaint the frame members occasionally and whenever you notice rust or paint chipped away, to insure protection.

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***E-Z LUBE OR SUPER-LUBE AXLE (IF SO EQUIPPED)***

The E-Z lube or Super-lube feature on your axles provides the ability for the bearings to be periodically lubricated without removing the hubs from the axle. This feature consists of axle spindles that have been specially drilled and fitted with grease zerks in their ends. When grease is pumped into the zerk, it is channeled to the inner bearing and then flows back to the outer bearing and eventually back out the grease cap hole. If you have further questions, consult with your dealer.

## SECTION 13: EXTERIOR

**NOTE:** The convenient lubrication provisions of the E-Z lube or Super-lube feature must not replace periodic inspection and maintenance of the bearings. Use a hand-operated grease gun; improper use of a commercial grease gun may damage the seals.

### ***EXTERIOR ROOF & SIDEWALL VENTS***

Inspect the roof vents (including sealants) for cracks and keep them clean. Inspect the refrigerator and holding tank vents for blockages from bird nests, spider webs, leaves, etc. All exterior access doors and vents need to be kept clean and free of obstructions (i.e., insect nests, mud daubers, etc.) while the appliances are in use.

### ***WINDOWS***

Any ventilating window may permit water inside, especially during heavy rainstorms. Condensation will also cause water to accumulate on windows and in the tracks.

The window “glass” can normally be cleaned with a sponge and water. Use glass cleaner to remove wax, oil, grease, dead insects, etc. After washing the glass, wipe it dry with a clean, soft cloth.

### ***EXTERIOR LADDER (IF SO EQUIPPED)***

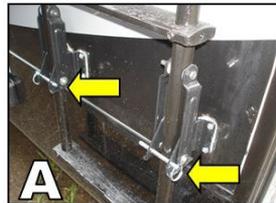
Your recreation vehicle may be equipped with an exterior roof ladder. The RV roof has decking under the rubber roof membrane to allow you to walk on the roof (with caution) to do maintenance. Some models may be equipped with a self-storing ladder mounted to the side of the vehicle

## **⚠ WARNING**

- If your recreation vehicle is equipped with a roof ladder, do not leave items attached to it while traveling. The ladder weight capacity should not be exceeded (see ladder capacity label). **DO NOT** exceed this weight limit. There should never be more than one person on the ladder at the same time
- Make sure to pull all (there may be up to 4) pins to unlock the ladder. All pins must be re-inserted when locking the ladder open for use. Failure to do so may result in serious personal injury.

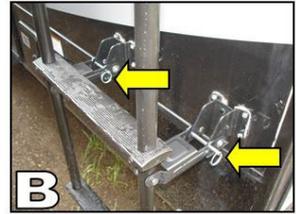
#### **Ladder operation**

1. Pull all the locking pins (arrows) out of the ladder brackets (Fig. A).
2. Pull the ladder down and toward you and it will swing away from the RV.
3. When the brackets are extended (Fig. B), re-insert the pins (arrows) to lock the ladder in place while in use.
4. To return the ladder to the storage position; pull the



locking pins and push the ladder up and in towards the RV.

5. When the ladder is in the storage position, re-insert all locking pins to prevent the ladder from opening while traveling.



## SEALANTS

### ⚠ CAUTION

Failure to properly maintain or reseal your recreation vehicle may result in serious water damage to the roof and other parts of the recreation vehicle. This damage is not covered by the **Towable Limited Warranty**.

Sealants perform a very important function and should be inspected closely and regularly maintained. We incorporate many different types of sealants, including butyl/putty, black butyl-encapsulated foam, silicone (clear and colored), roof sealant and foam. In general, sealants do not have “set” lifetimes. Varying environmental factors affect the pliability and adhesiveness of sealants.

You or your dealer must:

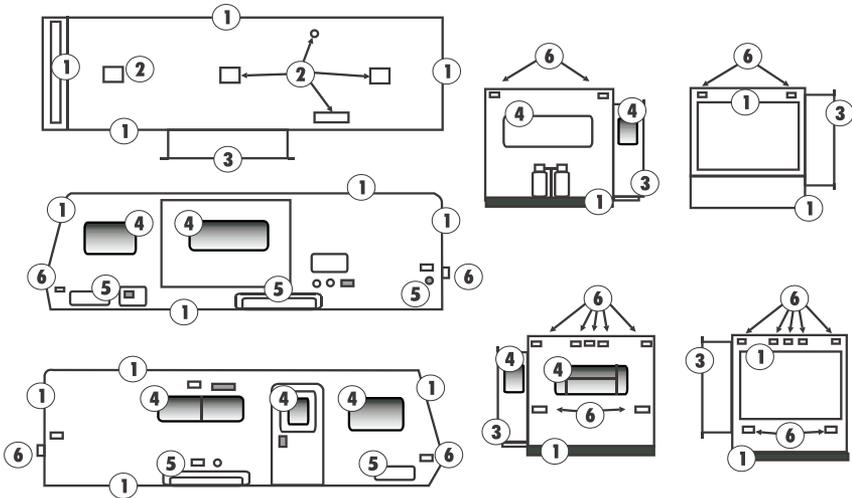
- Inspect all sealants, a minimum of every six months. Make sure to check the roof and all four sides of the recreation vehicle including all moldings, doors, vents and exterior attachments. A quick walk around the recreation vehicle before leaving may help prevent potential problems during trips and vacations.
- Have the sealant replaced if you notice any cracks, peeling, voids, gaps, breaks, looseness or any sign of physical deterioration. Reseal at least one time each year as preventative maintenance.
- Always use the same type of sealant that was removed. Your dealer recreation vehicle service or parts manager can help you obtain the correct sealant(s).

The sealants may become damaged due to road vibration, ultraviolet exposure, air pollution, freezing temperatures and exposure to other elements. If deteriorated, repair immediately to prevent damage.

If you notice water inside the recreation vehicle, immediately have the dealer check for the source of the leak. Failure to correct the leak may result in serious damage to your recreation vehicle; this damage may not be warrantable.

Although the following diagrams may not accurately reflect the exact model of your recreation vehicle, make sure you inspect all sealants as indicated in the text. If you have questions and/or need assistance with sealing your recreation vehicle, consult with your recreation vehicle dealer.

**TRAVEL TRAILERS - SEALANT DIAGRAM**



**1. Trim Edges**

**2. Roof items**

**3. Slideout Roof/Floor**

**4. Windows/Doors**

**5. Storage Compartments/  
Access Doors/Wheel Wells**

**6. Lights**

***TRAVEL CHECKLIST***

Following is a preliminary list of items that need to be checked before leaving your home or campsite. This is a general list, which you may want to customize as you determine your own needs.

**Safety**

- Make sure you follow all safety precautions noted in this owner's manual and in any manufacturer's operators manual when preparing to travel.**

**Maintenance**

- Inspect seals and reseal as needed.
- Have the propane system checked for leaks by your dealer.
- Check wheel lug nuts after first two hundred miles and at specified intervals to listed torque specifications, re-torque as needed.
- Have brakes adjusted by a qualified service technician.
- Sanitize the fresh water system.
- Test the safety alarms.

**Before leaving home (or campsite)**

- Make sure all tow vehicle fluids are at proper levels. Check the engine oil, transmission fluid, engine coolant, power steering fluid and wind shield washer fluid.
- Check the lights on the RV. Have someone observe the operation of all exterior lights while you activate the controls. Check the turn signals and brake lights.**
- Examine the tires for excessive tread wear or uneven wear patterns. Check for stones, nails, glass or other objects lodged in the tread. Inspect for tread cuts or sidewall cracks.
- Check tire pressure** (including spare) and correct according to manufacturer specifications.
- Check wheel lug nuts for tightness.**
- Inspect safety chains for signs of wear.**
- Inspect and work all interior and exterior latches and locks (lube if necessary).
- Make sure the batteries are fully charged and installed correctly.
- Inspect the power cord and carefully clean the contacts if necessary. Plug in the power cord to an appropriate power source.
- Turn on the interior lights and check outlets for polarity. If needed, replace any blown fuses. Check the circuit breakers and test the GFCI.
- Check the propane cylinder gauge to make sure there is propane available. Make sure the propane cylinder is in place and secure for transport.
- Inspect and turn on the propane system.** If you have any questions, contact your dealer or a qualified propane service representative for assistance. If the propane system is functioning properly, test any pilot lights or direct spark ignition features.
- Inspect and test all safety detectors.** If needed, replace any drained or discharged batteries. If you have a defective or damaged safety detector, replace it immediately.
- Inspect the leveling jacks (if so equipped) for operation.** If needed, perform maintenance as specified by the leveling jack manufacturer.
- Test all exterior and interior lights. Replace any bulbs if they are burnt out.
- Wash the exterior of the RV. Do a sealant inspection and repair as necessary.
- De-winterize and sanitize the fresh water system.
- Connect your tow vehicle to the RV and test all connections and lights.**
- Test brakes.**

**Before leaving the campsite**

- Check the area under the RV after overnight parking and look for water or other fluid

## **SECTION 14: TRAVEL/CAMPING/STORAGE CHECKSISTS**

- leaks. If leaks are detected, find the cause and correct it immediately.
- Turn off propane tanks
  - Empty black and gray holding tanks, rinse as needed (if so equipped).
  - Retract awning and secure in place for transport (if so equipped).
  - Close roof vents.
  - Close windows & latch blinds.
  - Disconnect any cable TV or phone hookup, and lower the TV antenna (if so equipped).
  - Turn off interior lights.
  - Turn off water heater, water pump, furnace and appliances.
  - Snap the Range Hood vent closed (if so equipped)
  - Latch drawers, cabinets & doors. Counter items put away or tied down.
  - Fasten and secure the furniture for travel (if so equipped).
  - Refrigerator door locked (if so equipped). Set to 12-volt (if applicable).
  - Secure any loose, heavy or sharp objects in the RV or exterior compartments.
  - Disconnect the power cord and ensure it is stored correctly.
  - Disconnect any water connections.
  - Fasten all interior and exterior doors securely. Lock them (if so equipped).
  - Retract leveling jacks to the travel position (if so equipped)
  - Walk around your RV one last time to make sure everything is stored away and the baggage compartments are closed and locked.
  - Move slideout(s) in and lock it in place (if so equipped).
  - Retract step.
  - Secure and lock the entrance door.

### ***RV STORAGE***

Properly preparing your RV for storage during periods of non-usage will prevent problems from arising. It will also make it easier to get started again for the following camping trip or season. To prevent costly freeze-ups, winterize the plumbing system when it will not be in use for an extended period of time, especially if it is stored in colder climates.

#### **Prior to Storage**

- Store your RV indoors, under a roof or a “breathable” cover for use during storage.
- To prevent weather checking and other UV damage, cover tires exposed to sunlight.
- Thoroughly wash the interior and the exterior of your RV.
- Do not use the stabilizing jacks during storage.
- Check the roof and other surfaces to ensure there is no damage and potential leakage that might otherwise go unnoticed.
- Inspect and seal off any area that offers an entry point for rodents, birds or insects. Cover all external outlets (i.e. furnace, vents etc.). Damage from birds, rodents, insect, etc., is not covered under the “Towable Limited Warranty” applicable to your RV.
- Close all windows and roof vents.
- Cover the roof air conditioner (if so equipped).
- Close the propane cylinder valve(s). We recommend using a propane cylinder cover, and to make sure the propane regulator is covered. If is equipped with a gas/electric DSI range, light a range gas burner to consume any gas remaining in the lines. Once the flame extinguishes itself, turn the burner valve OFF.
- Drain all water lines. Make sure the RV is winterized
- Drain and flush all holding tanks (fresh water, gray water, black water and/or hot water tanks).

## SECTION 14: TRAVEL/CAMPING/STORAGE CHECKSISTS

- Adding fuel stabilizer to the generator (if so equipped) will aid in preventing condensation and fuel varnishing.
- Disconnect 120-volt AC power to the RV.
- Remove all batteries from the RV and store in a place where they will not freeze. A battery that has been frozen will never hold a proper charge.
- Turn all cushions on edge to prevent the moisture/mildew buildup during storage.
- Turn off 12-volt DC/120-volt AC/propane to the refrigerator; defrost and clean. Block the doors open so air can circulate and prevent mildew, or use crumpled newspaper or open boxes of baking soda in the refrigerator to eliminate odors during storage.
- Remove all perishables from the cabinets. Leave the cabinets and doors ajar to allow air circulation and prevent mildew and musty odors.
- Lubricate locks and hinges on exterior doors.

### **During Storage Period**

Remove snow from the top of your RV to prevent damage to the unit's structure.

## **CAUTION**

Excessive snow, 8" or more, or ice, 2" or more, places excessive weight on the RV roof. Remove excessive snow or ice as needed. Care **MUST** be exercised to not damage the roof material when removing snow & ice. Excessive weight can damage the roof, seals, etc. Water leaks and poor fit or operation are the results of this damage.

**SECTION 14: TRAVEL/CAMPING/STORAGE CHECKSISTS**

***FEATURED COMPONENTS QUICK REFERENCE CHART***

Your recreation vehicle may be equipped with some of the items listed below. This is a partial listing and it is not intended to cover all components. All information is the latest available at the time of publication. Starcraft reserves the right to change any of the following information without notice.

<b>COMPONENT</b>	<b>MANUFACTURER</b>	<b>WEBSITE</b>
Air Conditioner	RV Products Danby	<a href="http://www.rvcomfort.com">www.rvcomfort.com</a> <a href="http://www.danby.com/">www.danby.com/</a>
Awning	Lippert Components Carefree	<a href="http://www.lci1.com">www.lci1.com</a> <a href="http://www.carefreeofcolorado.com">www.carefreeofcolorado.com</a>
Axle	Lippert Components	<a href="http://www.lci1.com">www.lci1.com</a>
DVD/CD	See manufacturers' user guide	
Entrance Step	Lippert Components	<a href="http://www.lci1.com">www.lci1.com</a>
Fan, Exhaust 12V	Ventline	<a href="http://www.ventline.com">www.ventline.com</a>
Fire Extinguisher	See manufacturers' user guide	
Furnace	Atwood/Hydroflame	<a href="http://www.atwoodmobile.com">www.atwoodmobile.com</a>
Microwave	See manufacturers' user guide	
Monitor Panel	KIB Enterprises	<a href="http://www.lci1.com">www.lci1.com</a>
Outside Shower / Utility Center	B & B Molders	<a href="http://www.bandbmolders.com">www.bandbmolders.com</a>
Propane Tank	Manchester Tank	<a href="http://www.mantank.com">www.mantank.com</a>
Propane / Carbon Monoxide Alarm	See manufacturers' user guide	
Propane Regulator	Dehco	<a href="http://www.dehco.com">www.dehco.com</a>
Range/stove/cooktop	Atwood	<a href="http://www.atwoodmobile.com">www.atwoodmobile.com</a>
Range hood	Ventline Inc.	<a href="http://www.ventline.com">www.ventline.com</a>
Refrigerator	Norcold Pummel Drive	<a href="http://www.norcold.com">www.norcold.com</a> website not available
Smoke Alarm	See manufacturers' user guide	
Tank Sprayer/BLK	B & B Molders	<a href="http://www.bandbmolders.com">www.bandbmolders.com</a>
Thermostat	RV Products	<a href="http://www.rvcomfort.com">www.rvcomfort.com</a>
Toilet	Thetford Corp.	<a href="http://www.thetford.com">www.thetford.com</a>
TV	See manufacturers' user guide	
TV Antenna	Winegard Company	<a href="http://www.winegard.com">www.winegard.com</a>
Water Heater, Tank DSI	Atwood Greenbrier	<a href="http://www.atwoodmobile.com">www.atwoodmobile.com</a>
Water Heater, Tankless	Girard Systems	<a href="http://www.greenrvproducts.com">www.greenrvproducts.com</a>
Water Pump, 12V	Shurflo East	<a href="http://www.shurflo.com">www.shurflo.com</a>





## **SECTION 15: ADDITIONAL INFORMATION**

Notes:

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**Starcraft  
Ownership Notification**

**Fax Form To: (574) 825-6092**

**ATTENTION!**

Federal record keeping laws require that we maintain a file of owners of our product.  
Your cooperation in filling out this form will be appreciated.

Change of Owner

Transfer of Limited Warranty  
(see limited warranty for details)

**Model Information:**

Serial#: \_\_\_\_\_

Chassis #: \_\_\_\_\_ Odometer Reading \_\_\_\_\_

(Motorized only)

**New Owner Information:**

Purchased Date: \_\_\_\_\_

Name: \_\_\_\_\_

Address: \_\_\_\_\_

City: \_\_\_\_\_ State/Province: \_\_\_\_\_ Zip Code \_\_\_\_\_

Phone # \_\_\_\_\_ E-Mail Address \_\_\_\_\_

**Previous Owner Information:**

**Purchased Date:** \_\_\_\_\_

Name: \_\_\_\_\_

Address: \_\_\_\_\_

City: \_\_\_\_\_ State/Province: \_\_\_\_\_ Zip Code \_\_\_\_\_

Phone # \_\_\_\_\_ E-Mail Address \_\_\_\_\_

## **SECTION 15: ADDITIONAL INFORMATION**

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